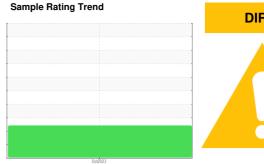


OIL ANALYSIS REPORT

Inland Iron - 106500 A2310111

Component **Hydraulic System**

AW HYDRAULIC OIL ISO 46 (--- GAL)





DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Wear

Iron ppm levels are noted.

Contamination

Silicon ppm levels are notably high.

Fluid Condition

{not applicable}

				Oct2023	-	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Batch #		Client Info		2023 10 0200		
Machine ID		Client Info		A2310111		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		10/18/2023		
Sample Number		Client Info		E30000557		
Sample Date		Client Info		18 Oct 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ATTENTION		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>20	4 4		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		1		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>10	8		
Lead	ppm	ASTM D5185(m)	>20	12		
Copper	ppm	ASTM D5185(m)	>20	11		
Tin	ppm	ASTM D5185(m)		0		
Antimony	ppm	ASTM D5185(m)	>10	0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium		ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
	ppm	` '		-		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	5		
Barium	ppm	ASTM D5185(m)	5	<1		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)	25	6		
Calcium	ppm	ASTM D5185(m)	200	60		
Phosphorus	ppm	ASTM D5185(m)	300	319		
Zinc	ppm	ASTM D5185(m)	370	333		
Sulfur	ppm	ASTM D5185(m)	2500	1900		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	△ 33		
Sodium	ppm	ASTM D5185(m)		3		

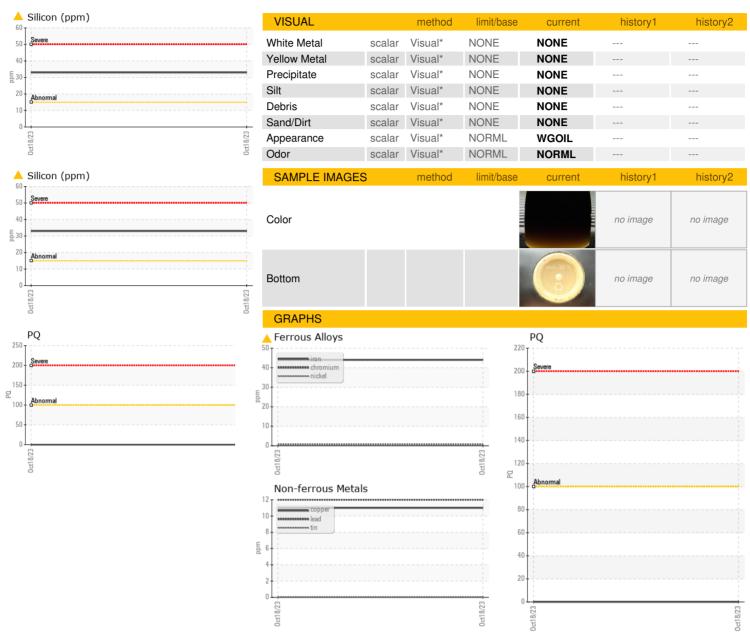
3

Potassium

ppm ASTM D5185(m) >20



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number

: E30000557 : 02590797 : 5659863

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received Diagnosed

: 20 Oct 2023 : 25 Oct 2023 : Tatiana Sorkina Diagnostician

Test Package : TEST (Additional Tests: ICP, PQ) To discuss this sample report, contact Customer Service at 1-905-372-2251.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Environmental 360 Solutions Ltd.

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T: F: (905)373-4950