

No relevant graphs to display

RECOMMENDATION	PROBLEMATIC TEST RESULTS						
We recommend an early resample to monitor this	Sample Status				SEVERE	ABNORMAL	MARGINAL
condition.	NLGI Consistency	NLGI Scale	SKF Method*	1	000-00	▲ 000	▲ 00-0
	PrtFilter				° °		

Customer Id: VESTAS Sample No.: PP0835293 Lab Number: 02590800 Test Package: GRS 1



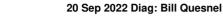
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To discuss the diagnosis or test data: Bill Quesnel CLS,OMA II,MLA-III,LLA-I +1 (289)291-4641 x4641 Bill.Quesnel@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED AC	TIONS			
Action	Status	Date	Done By	Description
Resample			?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS





We recommend that you re-grease the gear/bearing. We recommend an early resample to monitor this condition.All component wear rates are normal. There is no indication of any contamination in the grease. The grease NLGI grade has changed from 1 to 000.



view report

17 Aug 2022 Diag: Bill Quesnel



Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the grease. The NLGI grade has decreased from 1 to 00-0. The condition of the grease is acceptable for the time in service.



23 Sep 2021 Diag: Bill Quesnel

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the grease. The NLGI grade has dropped 1-1/2 NLGI grades. The condition of the grease is acceptable for the time in service.







GREASE ANALYSIS

Sample Rating Trend

VISCOSITY

Area Saugeen Shores SP-17701 14K12 Component

Grease Fluid SKF LGWM 1 (--- LTR)

DIAGNOSIS

Recommendation

We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Grease Condition

Grease consistency has changed by 2-1/2 NLGI grades from NLGI 1 to 000-00.

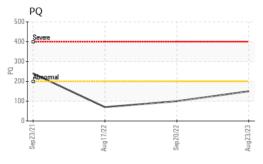
Contaminants

There is no indication of any contamination in the grease.

		Sep202	1 Aug2022	Sep2022 Au	192023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PP0835293	WC0632869	WC0632852
Sample Date		Client Info		23 Aug 2023	20 Sep 2022	17 Aug 2022
Machine Age	yrs	Client Info		15	14	14
Grease Age	yrs	Client Info		15	14	14
Grease Serviced		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				SEVERE	ABNORMAL	MARGINAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>200	150	100	70
Iron	ppm	ASTM D5185(m)	>250	54	53	112
Chromium	ppm	ASTM D5185(m)	>10	0	0	<1
Nickel	ppm	ASTM D5185(m)	>5	<1	0	<1
Cadmium	ppm	ASTM D5185(m)		0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Lead	ppm	ASTM D5185(m)	>25	0	0	0
Copper	ppm	ASTM D5185(m)	>75	<1	0	0
Tin	ppm	ASTM D5185(m)	>5	0	0	0
Silver	ppm	ASTM D5185(m)	>5	<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	1	1
Magnesium	ppm	ASTM D5185(m)	0	<1	0	<1
Manganese	ppm	ASTM D5185(m)	0	0	<1	<1
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Phosphorus	ppm	ASTM D5185(m)	5	5	5	9
Zinc	ppm	ASTM D5185(m)	20	14	14	16
Antimony	ppm	ASTM D5185(m)	0	0	<1	<1
THICKENER/SO	٩P	method	limit/base	current	history1	history2
					motory	
Aluminum	ppm	ASTM D5185(m)	0	0	<1	<1
	ppm ppm	ASTM D5185(m) ASTM D5185(m)				
Barium				0	<1	<1
Barium Calcium	ppm	ASTM D5185(m)	0 40	0 <1	<1 0 26 2	<1 0
Barium Calcium Sodium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 40	0 <1 28	<1 0 26	<1 0 26
Barium Calcium Sodium Lithium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 40 2 120	0 <1 28 3	<1 0 26 2	<1 0 26 3
Barium Calcium Sodium Lithium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 40 2 120	0 <1 28 3 105	<1 0 26 2 102	<1 0 26 3 118
Barium Calcium Sodium Lithium Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 40 2 120 650	0 <1 28 3 105 634	<1 0 26 2 102 642	<1 0 26 3 118 660
Barium Calcium Sodium Lithium Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method	0 40 2 120 650 limit/base	0 <1 28 3 105 634 current	<1 0 26 2 102 642 history1	<1 0 26 3 118 660 history2
Barium Calcium Sodium Lithium Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) Method ASTM D5185(m)	0 40 2 120 650 limit/base	0 <1 28 3 105 634 <u>current</u> <1	<1 0 26 2 102 642 history1 <1	<1 0 26 3 118 660 history2 <1
Silicon Potassium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 40 2 120 650 limit/base >150	0 <1 28 3 105 634 <u>current</u> <1 15	<1 0 26 2 102 642 history1 <1 <1	<1 0 26 3 118 660 history2 <1 0
Barium Calcium Sodium Lithium Sulfur CONTAMINANTS Silicon Potassium GREASE CONDI	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 40 2 120 650 limit/base limit/base	0 <1 28 3 105 634 <i>current</i> <1 15 <i>current</i>	<1 0 26 2 102 642 history1 <1 <1 <1 history1	<1 0 26 3 118 660 history2 <1 0 history2

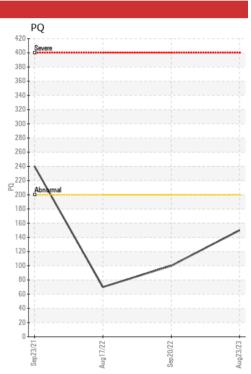


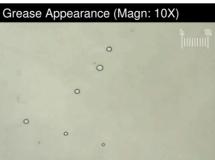
GREASE ANALYSIS





GRAPHS Ferrous Alloys 120 100 80 und 60 40 20 Aug17/22 ; Sep23/21 Aug23/23 en20/77 Non-ferrous Metals 10 lead bpm Aug17/22 Sep20/22 Sep23/21 ug23/23 Grease Appearance (Magn: 10X) 0





: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Vestas American Wind Technology Inc. 1417 NW Everett Street Portland, OR US 97209 Contact: Nicole Philippi NiPhi@vestas.com T: (503)327-7683 F: (503)327-0247



CALA Sample No. : PP0835293 Received : 20 Oct 2023 Lab Number : 02590800 Diagnosed : 23 Oct 2023 ISO 17025:2017 Accredited Laboratory Unique Number : 5659866 Diagnostician : Bill Quesnel Test Package : GRS 1 (Additional Tests: BottomAnalysis) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Laboratory