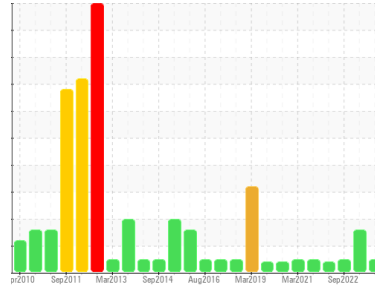




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
Curing Department
 Machine Id
PHC18
 Component
Hydraulic System
 Fluid
ISO 68 (200 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0851371	WC0794158	WC0736522
Sample Date	Client Info		09 Oct 2023	10 Mar 2023	10 Sep 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	ABNORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	0	---
Iron	ppm	ASTM D5185(m) >20	36	▲ 40	30
Chromium	ppm	ASTM D5185(m) >20	<1	<1	<1
Nickel	ppm	ASTM D5185(m) >20	2	2	1
Titanium	ppm	ASTM D5185(m)	0	<1	<1
Silver	ppm	ASTM D5185(m)	<1	0	0
Aluminum	ppm	ASTM D5185(m) >20	7	▲ 9	2
Lead	ppm	ASTM D5185(m) >20	15	19	16
Copper	ppm	ASTM D5185(m) >20	115	130	114
Tin	ppm	ASTM D5185(m) >20	0	<1	<1
Antimony	ppm	ASTM D5185(m)	0	0	<1
Vanadium	ppm	ASTM D5185(m)	0	<1	<1
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	<1	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<1	<1	<1
Barium	ppm	ASTM D5185(m)	<1	<1	<1
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)	<1	1	<1
Magnesium	ppm	ASTM D5185(m)	30	15	26
Calcium	ppm	ASTM D5185(m)	63	67	60
Phosphorus	ppm	ASTM D5185(m)	679	771	662
Zinc	ppm	ASTM D5185(m)	557	565	495
Sulfur	ppm	ASTM D5185(m)	2144	2431	2047
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

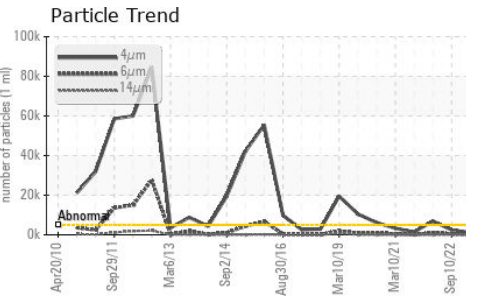
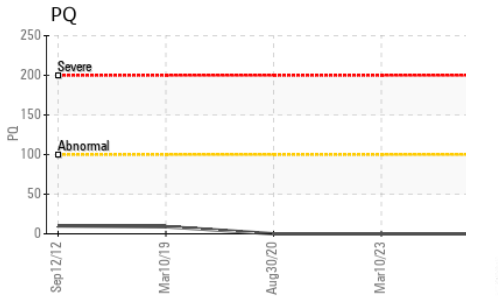
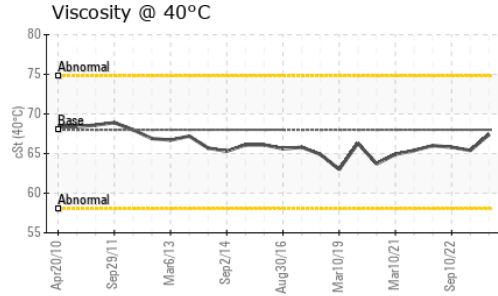
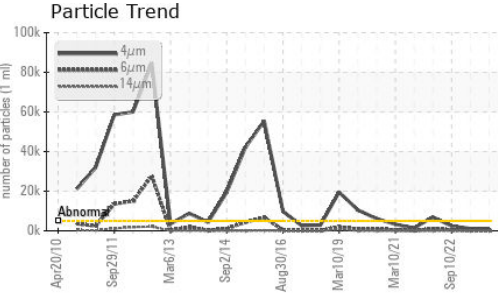
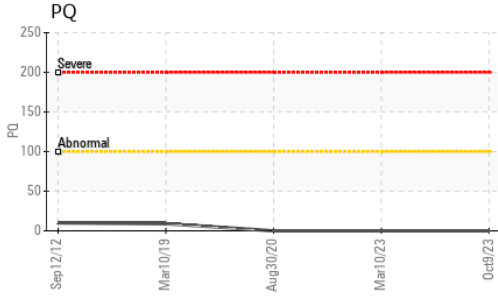
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	70	16	118
Sodium	ppm	ASTM D5185(m)	3	3	4
Potassium	ppm	ASTM D5185(m) >20	<1	0	<1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	793	1144	2413
Particles >6µm	ASTM D7647	>1300	126	224	490
Particles >14µm	ASTM D7647	>160	6	16	19
Particles >21µm	ASTM D7647	>40	1	5	4
Particles >38µm	ASTM D7647	>10	0	1	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	17/14/10	17/15/11	18/16/11



OIL ANALYSIS REPORT

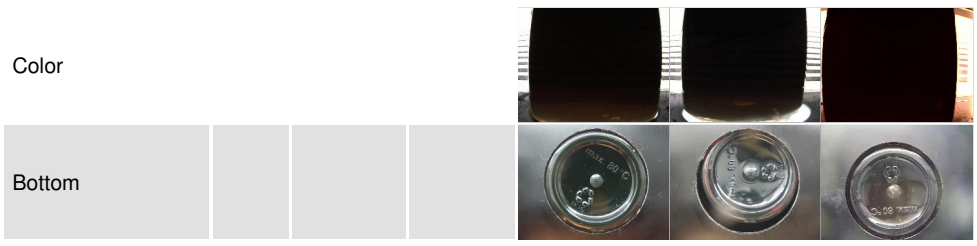


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.88	0.81	0.86

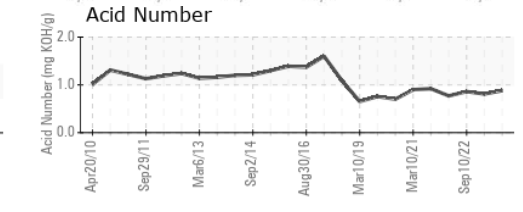
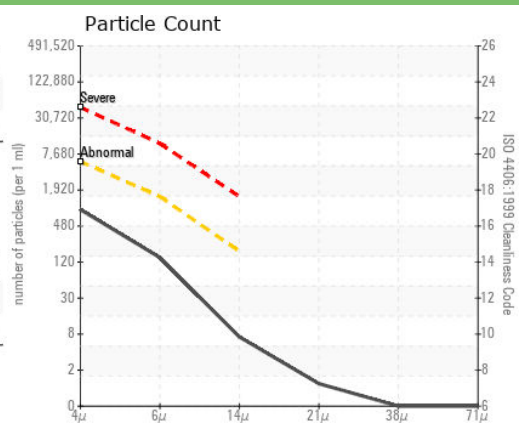
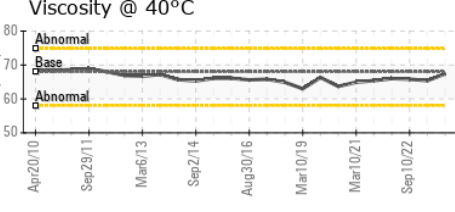
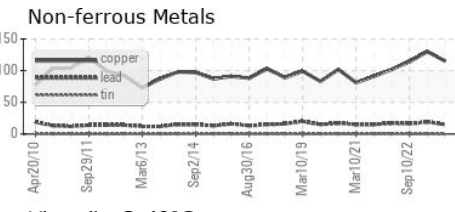
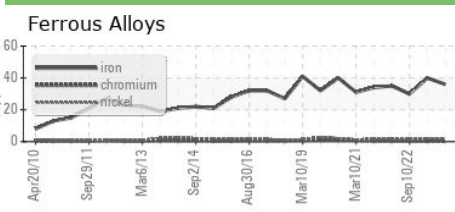
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	VLITE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.0	67.4	65.4	65.8

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0851371
Lab Number : 02590996
Unique Number : 5668075
Test Package : IND 2 (Additional Tests: PQ)

Received : 23 Oct 2023
Diagnosed : 25 Oct 2023
Diagnostician : Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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