

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area Societe via Chicoutimi - 888055 Machine Id XB103-R

Component Hydraulic System Fluid AW 32C-BR (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Wear

{not applicable}

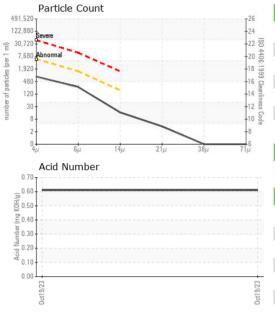
Contamination {not applicable}

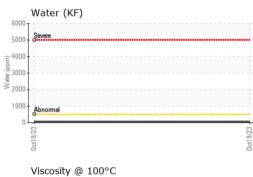
Fluid Condition {not applicable}

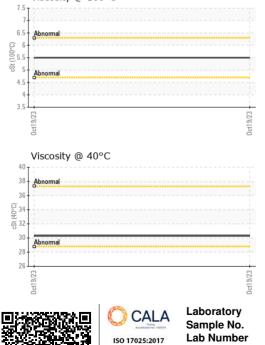
| | | | | 0ct2023 | | |
|-------------------|--------|---------------|------------|-------------|----------|----------|
| SAMPLE INFORM | NATION | method | limit/base | current | history1 | history2 |
| Batch # | | Client Info | | XB103-R | | |
| Machine ID | | Client Info | | Sales | | |
| Department | | Client Info | | Machine | | |
| Sample From | | Client Info | | Final | | |
| Production Stage | | Client Info | | 10/20/2023 | | |
| Sample Number | | Client Info | | E30000562 | | |
| Sample Date | | Client Info | | 19 Oct 2023 | | |
| Machine Age | hrs | Client Info | | 0 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | N/A | | |
| Sample Status | | | | NORMAL | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185(m) | >20 | 3 | | |
| Chromium | ppm | ASTM D5185(m) | >20 | 1 | | |
| Nickel | ppm | ASTM D5185(m) | >20 | 0 | | |
| Titanium | ppm | ASTM D5185(m) | | 0 | | |
| Silver | ppm | ASTM D5185(m) | | <1 | | |
| Aluminum | ppm | ASTM D5185(m) | >20 | <1 | | |
| Lead | ppm | ASTM D5185(m) | >20 | 1 | | |
| Copper | ppm | ASTM D5185(m) | >20 | 13 | | |
| Tin | ppm | ASTM D5185(m) | >20 | 0 | | |
| Antimony | ppm | ASTM D5185(m) | | 0 | | |
| Vanadium | ppm | ASTM D5185(m) | | 0 | | |
| Beryllium | ppm | ASTM D5185(m) | | 0 | | |
| Cadmium | ppm | ASTM D5185(m) | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | | 19 | | |
| Barium | ppm | ASTM D5185(m) | | <1 | | |
| Molybdenum | ppm | ASTM D5185(m) | | 9 | | |
| Manganese | ppm | ASTM D5185(m) | | 0 | | |
| Magnesium | ppm | ASTM D5185(m) | | 145 | | |
| Calcium | ppm | ASTM D5185(m) | | 307 | | |
| Phosphorus | ppm | ASTM D5185(m) | | 456 | | |
| Zinc | ppm | ASTM D5185(m) | | 516 | | |
| Sulfur Lithium | ppm | ASTM D5185(m) | | 2941 | | |
| | ppm | ASTM D5185(m) | | <1 | | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185(m) | >15 | 1 | | |
| Sodium | ppm | ASTM D5185(m) | | 2 | | |
| Potassium | ppm | ASTM D5185(m) | >20 | 0 | | |
| Water | % | ASTM D6304* | >0.05 | 0.006 | | |
| ppm Water | ppm | ASTM D6304* | >500 | 65.6 | | |



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| | FLUID CLEANLIN | ESS | method | limit/base | current | history1 | history2 |
|---|----------------------|----------|---------------|------------|----------|----------|----------|
| | Particles >4µm | | ASTM D7647 | >5000 | 729 | | |
| | Particles >6µm | | ASTM D7647 | >1300 | 231 | | |
| | Particles >14µm | | ASTM D7647 | >160 | 14 | | |
| | Particles >21µm | | ASTM D7647 | >40 | 3 | | |
| | Particles >38µm | | ASTM D7647 | | 0 | | |
| | Particles >71µm | | ASTM D7647 | >3 | 0 | | |
| | Oil Cleanliness | | ISO 4406 (c) | | 17/15/11 | | |
| | FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| | Acid Number (AN) | mg KOH/g | ASTM D974* | | 0.61 | | |
| | VISUAL | | method | limit/base | current | history1 | history2 |
| 1 | White Metal | scalar | Visual* | NONE | NONE | | |
| • | Yellow Metal | scalar | Visual* | NONE | NONE | | |
| | Precipitate | scalar | Visual* | NONE | NONE | | |
| | Silt | scalar | Visual* | NONE | NONE | | |
| | Debris | scalar | Visual* | NONE | NONE | | |
| | Sand/Dirt | scalar | | NONE | NONE | | |
| | Appearance | scalar | Visual* | NORML | NORML | | |
| | Odor | scalar | | NORML | NORML | | |
| | Emulsified Water | scalar | Visual* | >0.05 | NEG | | |
| | Free Water | scalar | Visual* | - 0.00 | NEG | | |
| | | | | | | | |
| | FLUID PROPERT | | method | limit/base | current | history1 | history2 |
| | Visc @ 40°C | cSt | ASTM D7279(m) | | 30.3 | | |
| ' | Visc @ 100°C | cSt | ASTM D7279(m) | | 5.5 | | |
| , | Viscosity Index (VI) | Scale | ASTM D2270* | | 119 | | |
| | SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |
| | Color | | | | | no image | no image |
| | Bottom | | | | | no image | no image |

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Environmental 360 Solutions Ltd. : E30000562 Received : 23 Oct 2023 640 Victoria Street : 02591009 Diagnosed : 25 Oct 2023 Cobourg, ON ISO 17025:2017 Accredited Laboratory Unique Number : 5668088 Diagnostician : Tatiana Sorkina CA K9A 5H5 Test Package : IND 2 (Additional Tests: KF, KV100, VI) Contact: Pierre Guillet pguillet@e360s.ca To discuss this sample report, contact Customer Service at 1-905-372-2251. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: Validity of results and interpretation are based on the sample and information as supplied. F: (905)373-4950