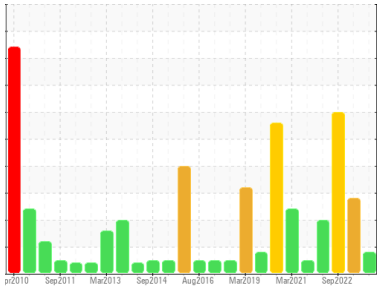
PROBLEM SUMMARY

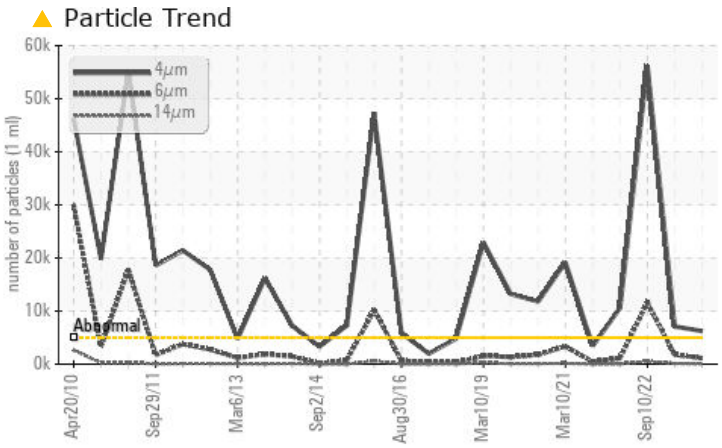
Sample Rating Trend

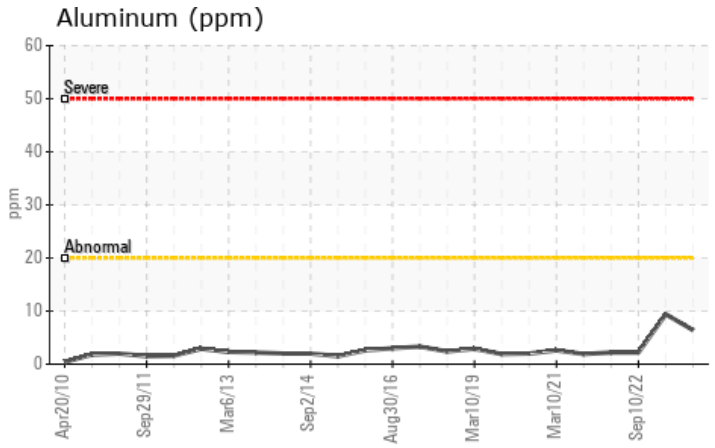


ISO

Area
Curing Department
Machine Id
PHC10
Component
Hydraulic System
Fluid
ISO 68 (200 GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ABNORMAL	SEVERE
Particles >4µm		ASTM D7647	>5000	▲ 6233	▲ 7099	⬢ 56262
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 20/17/13	▲ 20/18/14	⬢ 23/21/16

Customer Id: GOONAP
Sample No.: WC0851363
Lab Number: 02591018
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.

HISTORICAL DIAGNOSIS

WEAR

10 Mar 2023 Diag: Kevin Marson

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.Iron ppm levels are abnormal. Aluminum ppm levels are marginal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

ISO

10 Sep 2022 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We advise that you follow the water drain-off procedure for this component. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. Particles >6µm are severely high. Particles >4µm are severely high. Oil Cleanliness are severely high. Oil Cleanliness are severely high.. Oil Cleanliness are severely high... Particles >14µm are abnormally high. Particles >21µm are abnormally high. There is a moderate concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

DIRT

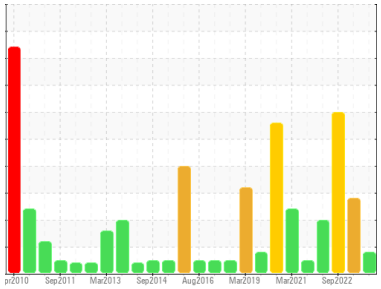
10 Mar 2022 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. Silicon ppm levels are abnormally high. Particles >4µm are abnormally high. Abnormal element levels due to process contamination. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Curing Department
Machine Id
PHC10
Component
Hydraulic System
Fluid
ISO 68 (200 GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
All component wear rates are normal.

Contamination
There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0851363**	WC0794152	WC0736516
Sample Date		Client Info		**09 Oct 2023**	10 Mar 2023	10 Sep 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	ABNORMAL	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	0	---
Iron	ppm	ASTM D5185(m)	>20	**35**	▲ 40	31
Chromium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Nickel	ppm	ASTM D5185(m)	>20	**2**	2	2
Titanium	ppm	ASTM D5185(m)		**0**	<1	<1
Silver	ppm	ASTM D5185(m)		**<1**	0	0
Aluminum	ppm	ASTM D5185(m)	>20	**6**	▲ 9	2
Lead	ppm	ASTM D5185(m)	>20	**14**	19	17
Copper	ppm	ASTM D5185(m)	>20	**111**	130	156
Tin	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Antimony	ppm	ASTM D5185(m)		**0**	0	<1
Vanadium	ppm	ASTM D5185(m)		**0**	<1	<1
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	<1	<1

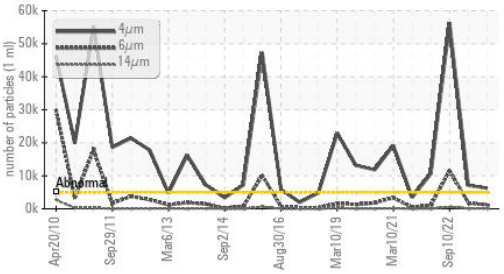
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	<1	<1
Barium	ppm	ASTM D5185(m)		**<1**	<1	<1
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**<1**	<1	<1
Magnesium	ppm	ASTM D5185(m)		**50**	18	26
Calcium	ppm	ASTM D5185(m)		**78**	61	56
Phosphorus	ppm	ASTM D5185(m)		**723**	766	692
Zinc	ppm	ASTM D5185(m)		**628**	573	519
Sulfur	ppm	ASTM D5185(m)		**2289**	2397	2113
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**27**	16	96
Sodium	ppm	ASTM D5185(m)		**3**	2	3
Potassium	ppm	ASTM D5185(m)	>20	**<1**	0	0

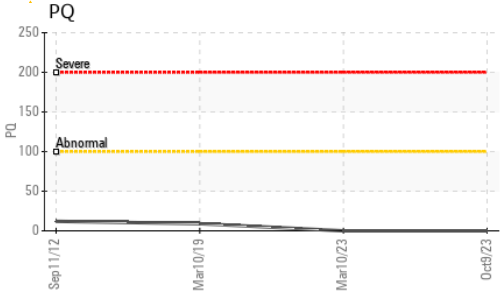
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **6233**	▲ 7099	⬢ 56262
Particles >6µm		ASTM D7647	>1300	**1132**	▲ 1792	⬢ 11558
Particles >14µm		ASTM D7647	>160	**48**	116	▲ 520
Particles >21µm		ASTM D7647	>40	**11**	27	▲ 125
Particles >38µm		ASTM D7647	>10	**1**	2	8
Particles >71µm		ASTM D7647	>3	**1**	1	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **20/17/13**	▲ 20/18/14	⬢ 23/21/16

OIL ANALYSIS REPORT

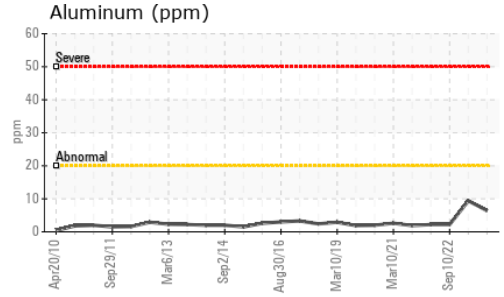
Particle Trend



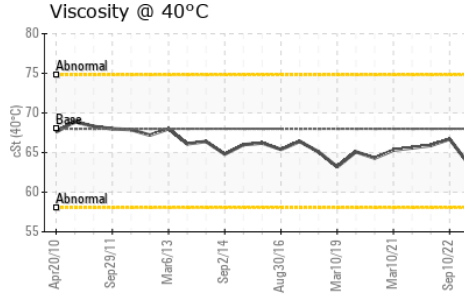
PQ



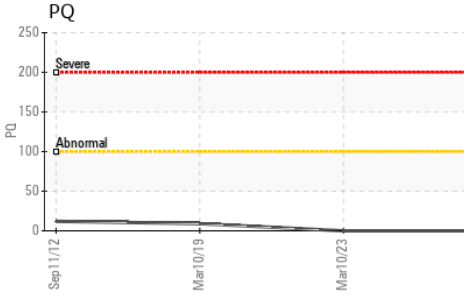
Aluminum (ppm)



Viscosity @ 40°C



PQ



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**1.08**	0.95	0.86

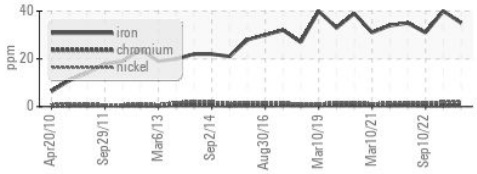
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	LIGHT
Debris	scalar	Visual*	NONE	**NONE**	VLITE	VLITE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	▲ .5%
Free Water	scalar	Visual*		**NEG**	NEG	▲ 5%

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.0	**65.0**	63.6	66.7

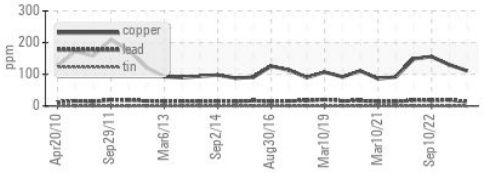
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

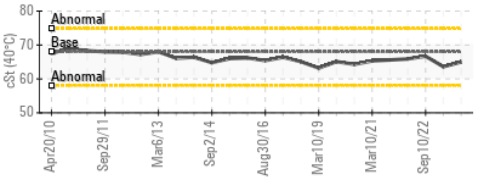
Ferrous Alloys



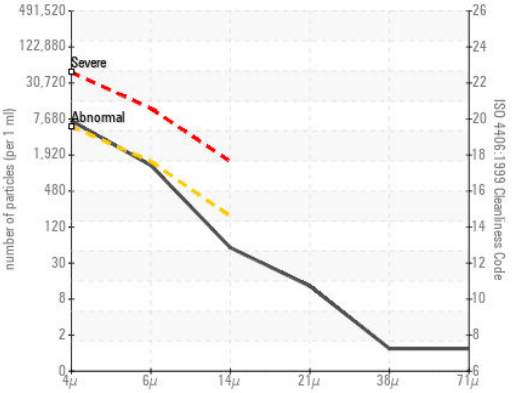
Non-ferrous Metals



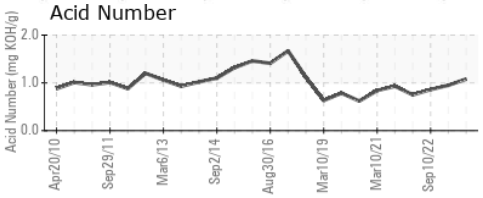
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0851363 **Received** : 23 Oct 2023
Lab Number : 02591018 **Diagnosed** : 24 Oct 2023
Unique Number : 5668097 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: PQ, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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