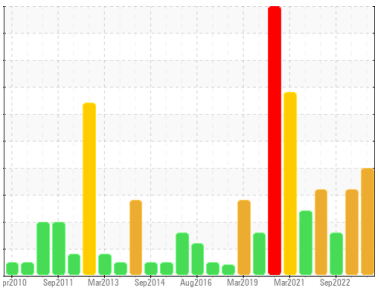
PROBLEM SUMMARY

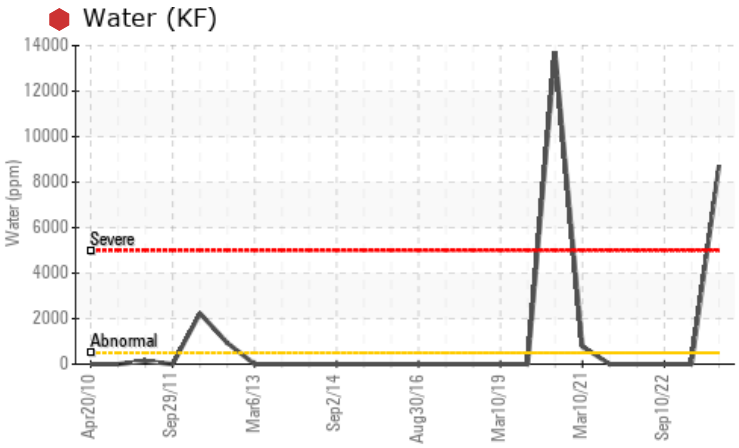
Sample Rating Trend

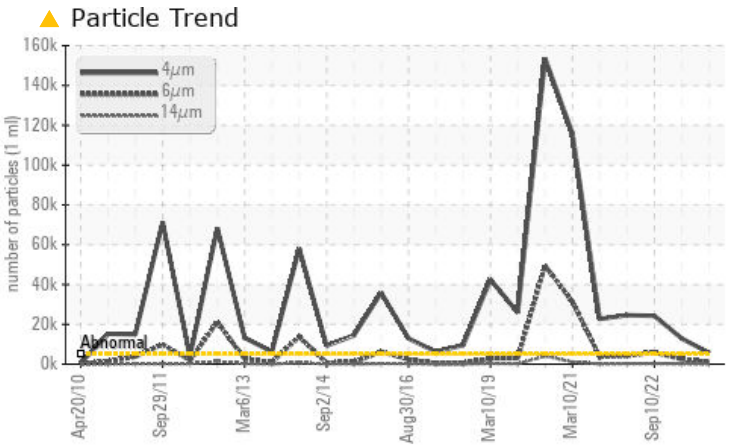


WATER

Area
Curing Department
Machine Id
PHC11
Component
Hydraulic System
Fluid
ISO 68 (200 GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	ABNORMAL
Water	%	ASTM D6304*	>0.05	**0.872**	---	---
ppm Water	ppm	ASTM D6304*	>500	**8721.0**	---	---
Particles >4µm		ASTM D7647	>5000	**5662**	12893	24248
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**20/17/12**	21/19/15	22/20/15
Emulsified Water	scalar	Visual*	>0.05	**.2%**	NEG	NEG

Customer Id: GOONAP
Sample No.: WC0851364
Lab Number: 02591019
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.
Check Water Access	---	---	?	We advise that you check for the source of water entry.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.
Filter Fluid	---	---	?	We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil.

HISTORICAL DIAGNOSIS

WEAR

10 Mar 2023 Diag: Kevin Marson

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.Iron and aluminum ppm levels are abnormal. Oil cooler core leaching or motor piston wear is indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

10 Sep 2022 Diag: Wes Davis

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Particles >14µm are notably high. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

WATER

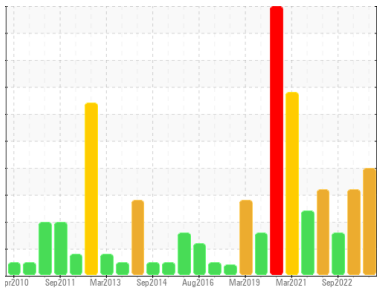
10 Mar 2022 Diag: Kevin Marson

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Particles >14µm are notably high. Particles >21µm are notably high. Free water present. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Area
Curing Department
Machine Id
PHC11
Component
Hydraulic System
Fluid
ISO 68 (200 GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil. There is a high concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0851364**	WC0794153	WC0736517
Sample Date		Client Info		**09 Oct 2023**	10 Mar 2023	10 Sep 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	0	---
Iron	ppm	ASTM D5185(m)	>20	**36**	▲ 41	32
Chromium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Nickel	ppm	ASTM D5185(m)	>20	**2**	2	2
Titanium	ppm	ASTM D5185(m)		**0**	<1	<1
Silver	ppm	ASTM D5185(m)		**<1**	0	0
Aluminum	ppm	ASTM D5185(m)	>20	**6**	▲ 10	2
Lead	ppm	ASTM D5185(m)	>20	**16**	20	18
Copper	ppm	ASTM D5185(m)	>20	**176**	134	134
Tin	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Antimony	ppm	ASTM D5185(m)		**0**	<1	0
Vanadium	ppm	ASTM D5185(m)		**0**	<1	<1
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	<1	<1

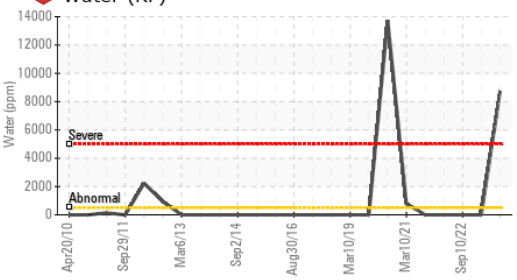
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	<1	<1
Barium	ppm	ASTM D5185(m)		**<1**	<1	<1
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**<1**	<1	<1
Magnesium	ppm	ASTM D5185(m)		**34**	20	31
Calcium	ppm	ASTM D5185(m)		**55**	64	56
Phosphorus	ppm	ASTM D5185(m)		**716**	800	702
Zinc	ppm	ASTM D5185(m)		**603**	595	528
Sulfur	ppm	ASTM D5185(m)		**2285**	2466	2143
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**14**	16	42
Sodium	ppm	ASTM D5185(m)		**4**	3	6
Potassium	ppm	ASTM D5185(m)	>20	**<1**	0	<1
Water	%	ASTM D6304*	>0.05	● **0.872**	---	---
ppm Water	ppm	ASTM D6304*	>500	● **8721.0**	---	---

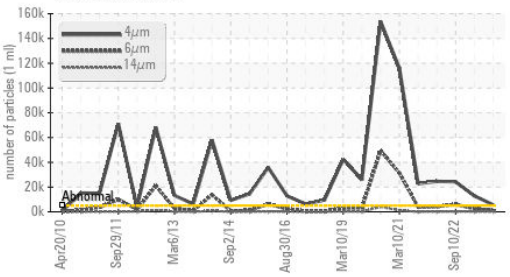
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **5662**	▲ 12893	▲ 24248
Particles >6µm		ASTM D7647	>1300	**1034**	▲ 2518	▲ 5936
Particles >14µm		ASTM D7647	>160	**37**	▲ 177	▲ 253
Particles >21µm		ASTM D7647	>40	**8**	42	43
Particles >38µm		ASTM D7647	>10	**1**	1	1
Particles >71µm		ASTM D7647	>3	**1**	1	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **20/17/12**	▲ 21/19/15	▲ 22/20/15

OIL ANALYSIS REPORT

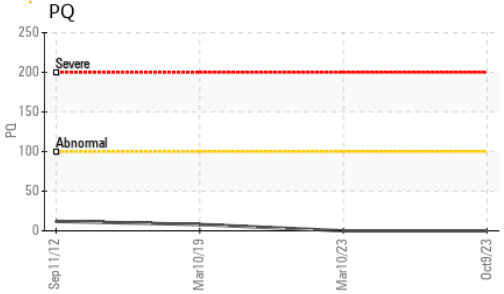
Water (KF)



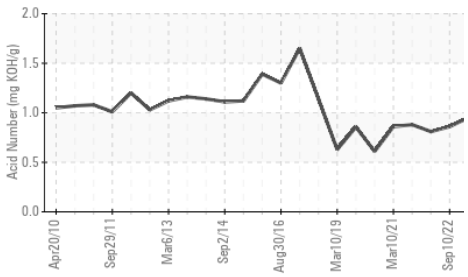
Particle Trend



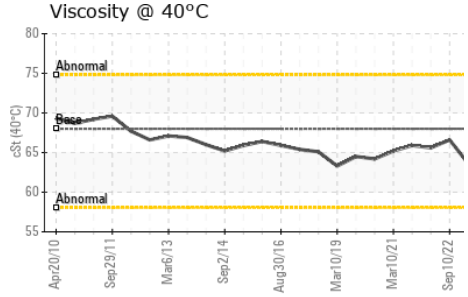
PQ



Acid Number



Viscosity @ 40°C

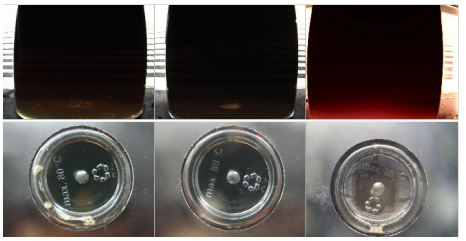


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.95**	0.95	0.86

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	▲ **.2%**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

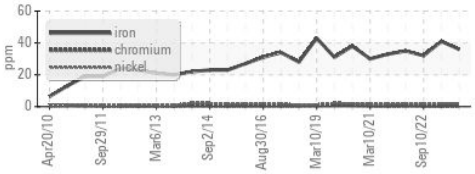
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.0	**64.8**	63.6	66.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

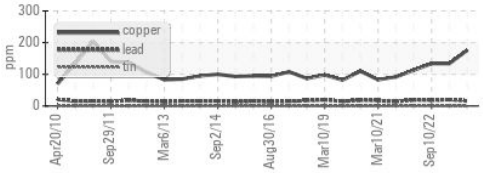


GRAPHS

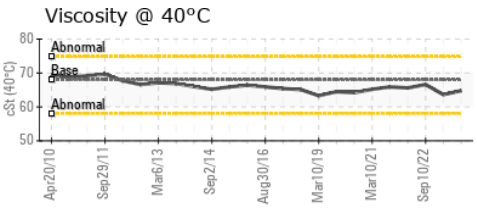
Ferrous Alloys



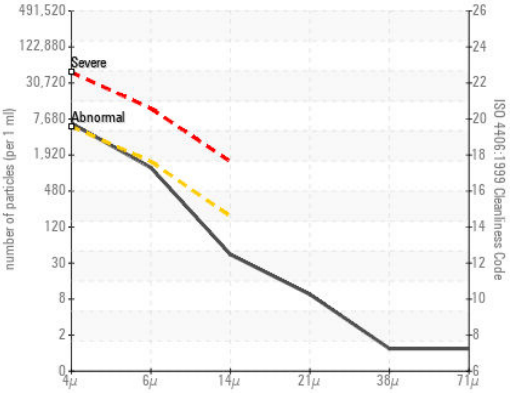
Non-ferrous Metals



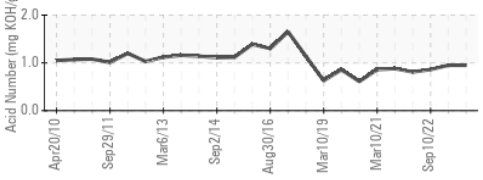
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0851364 **Received** : 23 Oct 2023
Lab Number : 02591019 **Diagnosed** : 24 Oct 2023
Unique Number : 5668098 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: KF, PQ, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

Goodyear Napanee
388 GOODYEAR ROAD
NAPANEE, ON
CA K7R 3L2
Contact: Mohammad Waleed
Mohammad_Waleed@goodyear.com
T: (613)354-7709
F: (613)354-9377