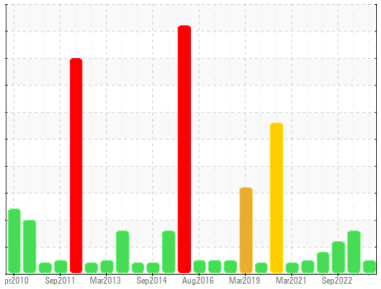
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
Curing Department
Machine Id
PHC17
Component
Hydraulic System
Fluid
ISO 68 (200 GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0851370**	WC0794142	WC0736506
Sample Date		Client Info		**09 Oct 2023**	10 Mar 2023	10 Sep 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	ATTENTION	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	---	---
Iron	ppm	ASTM D5185(m)	>20	**33**	38	29
Chromium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Nickel	ppm	ASTM D5185(m)	>20	**2**	2	1
Titanium	ppm	ASTM D5185(m)		**0**	<1	0
Silver	ppm	ASTM D5185(m)		**<1**	0	0
Aluminum	ppm	ASTM D5185(m)	>20	**6**	▲ 9	2
Lead	ppm	ASTM D5185(m)	>20	**13**	20	17
Copper	ppm	ASTM D5185(m)	>20	**104**	132	121
Tin	ppm	ASTM D5185(m)	>20	**0**	<1	<1
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	<1	<1
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	<1	<1

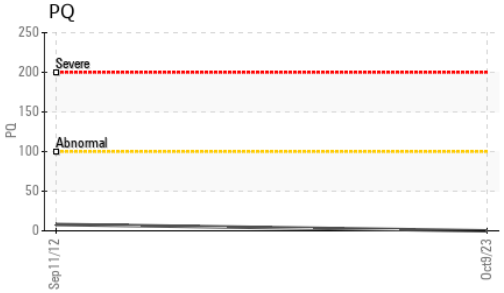
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	<1	<1
Barium	ppm	ASTM D5185(m)		**<1**	<1	<1
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**<1**	<1	<1
Magnesium	ppm	ASTM D5185(m)		**57**	43	22
Calcium	ppm	ASTM D5185(m)		**81**	78	45
Phosphorus	ppm	ASTM D5185(m)		**729**	826	669
Zinc	ppm	ASTM D5185(m)		**642**	639	502
Sulfur	ppm	ASTM D5185(m)		**2303**	2523	2093
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**31**	16	15
Sodium	ppm	ASTM D5185(m)		**3**	3	2
Potassium	ppm	ASTM D5185(m)	>20	**<1**	0	1

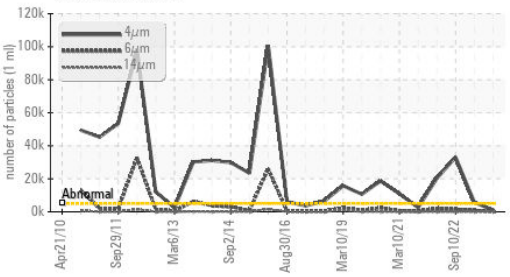
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**1005**	▲ 5757	▲ 33060
Particles >6µm		ASTM D7647	>1300	**184**	818	▲ 1515
Particles >14µm		ASTM D7647	>160	**14**	46	54
Particles >21µm		ASTM D7647	>40	**4**	13	10
Particles >38µm		ASTM D7647	>10	**2**	1	1
Particles >71µm		ASTM D7647	>3	**1**	1	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**17/15/11**	▲ 20/17/13	▲ 22/18/13

OIL ANALYSIS REPORT

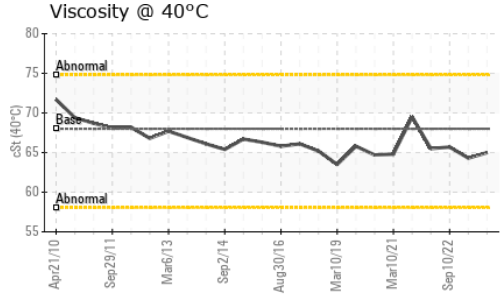
PQ



Particle Trend



Viscosity @ 40°C

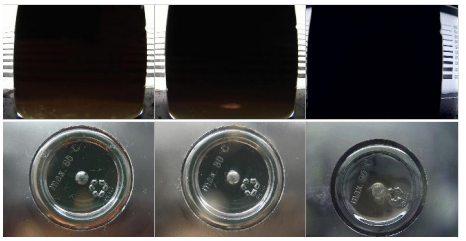


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**1.08**	1.00	0.85

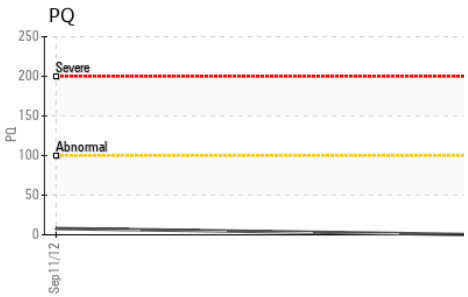
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.0	**65.0**	64.3	65.7

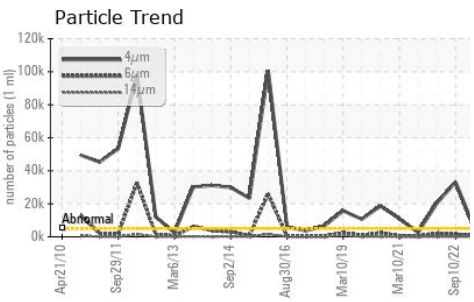
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					



PQ

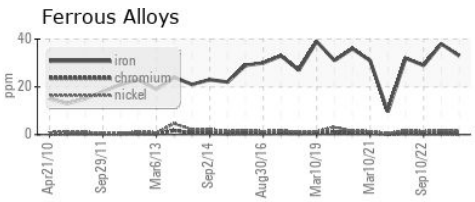


Particle Trend

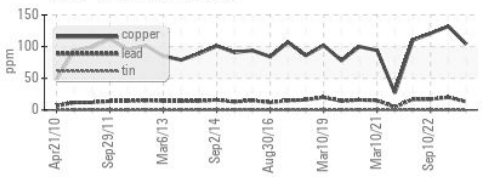


GRAPHS

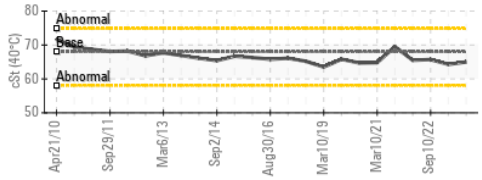
Ferrous Alloys



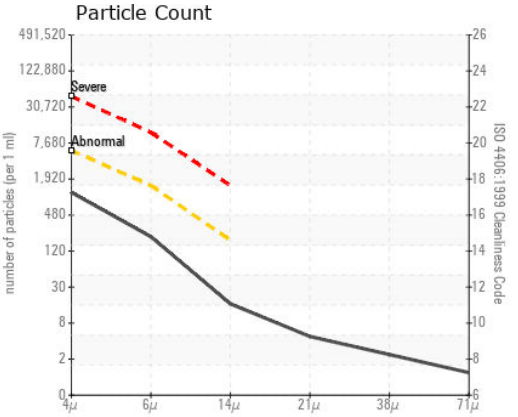
Non-ferrous Metals



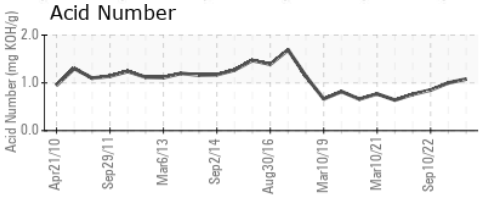
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0851370 **Received** : 23 Oct 2023
Lab Number : 02591024 **Diagnosed** : 24 Oct 2023
Unique Number : 5668103 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: PQ, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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