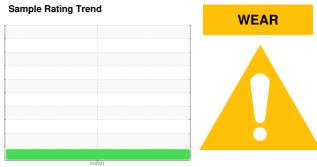


OIL ANALYSIS REPORT

Panolam - D01600 A2310113

Component **Hydraulic System**

AW HYDRAULIC OIL ISO 68 (--- GAL)



DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Wear

Copper ppm levels are noted.

Contamination

{not applicable}

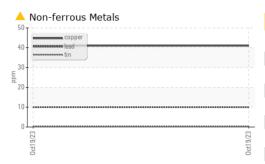
Fluid Condition

{not applicable}

				Oct2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Batch #		Client Info		2023 10 0520		
Machine ID		Client Info		A2310113		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		10/20/2023		
Sample Number		Client Info		E30000565		
Sample Date		Client Info		19 Oct 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ATTENTION		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	10		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>10	1		
Lead	ppm	ASTM D5185(m)	>20	10		
Copper	ppm	ASTM D5185(m)	>20	<u>41</u>		
Tin	ppm	ASTM D5185(m)	>10	<1		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	2		
Barium	ppm	ASTM D5185(m)	5	<1		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)	25	20		
Calcium	ppm	ASTM D5185(m)		75		
Phosphorus	ppm	ASTM D5185(m)	300	483		
Zinc	ppm	ASTM D5185(m)	370	513		
Sulfur	ppm	ASTM D5185(m)	2500	1440		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	7		
Sodium	ppm	ASTM D5185(m)		3		
Potassium	ppm	ASTM D5185(m)	>20	1		



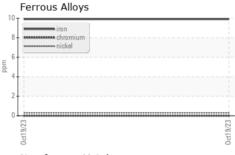
OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	LIGHT		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	WGOIL		
Odor	scalar	Visual*	NORML	NORML		
CAMDLE IMAGES	,	mothod	limit/baco	ourront	history1	history?

Color	no image	no image
Bottom	no image	no image

GRAPHS







CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number

Unique Number : 5668286

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : E30000565 : 02591207

Received Diagnosed

: 23 Oct 2023 : 25 Oct 2023 Diagnostician : Tatiana Sorkina

Test Package : TEST (Additional Tests: ICP) To discuss this sample report, contact Customer Service at 1-905-372-2251.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Environmental 360 Solutions Ltd.

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F: (905)373-4950