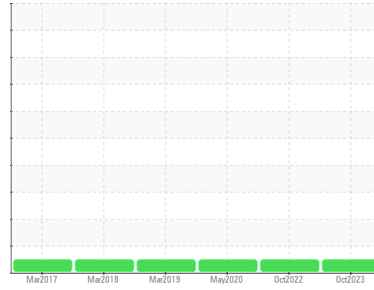




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
MOLD MASTERS [148492]
 Machine Id
45689603
 Component
Diesel Engine
 Fluid
VALVOLINE 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

Metal levels are typical for a new component breaking in.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		CU0021832	CU0020004	CU0016375
Sample Date	Client Info		04 Oct 2023	20 Oct 2022	27 May 2020
Machine Age	hrs	Client Info	298	282	218
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>3.0	<1.0	<1.0	<1.0
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>90	3	7	2
Chromium	ppm	ASTM D5185(m)	>20	<1	2	<1
Nickel	ppm	ASTM D5185(m)	>2	0	0	0
Titanium	ppm	ASTM D5185(m)	>2	0	<1	<1
Silver	ppm	ASTM D5185(m)	>2	<1	0	<1
Aluminum	ppm	ASTM D5185(m)	>20	<1	1	<1
Lead	ppm	ASTM D5185(m)	>40	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>330	<1	1	<1
Tin	ppm	ASTM D5185(m)	>15	0	<1	0
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	39	42	45	60
Barium	ppm	ASTM D5185(m)	1	0	0	0
Molybdenum	ppm	ASTM D5185(m)	49	43	44	46
Manganese	ppm	ASTM D5185(m)	1	0	<1	<1
Magnesium	ppm	ASTM D5185(m)	616	786	739	603
Calcium	ppm	ASTM D5185(m)	1554	1152	1256	1436
Phosphorus	ppm	ASTM D5185(m)	899	704	777	991
Zinc	ppm	ASTM D5185(m)	1069	825	819	1119
Sulfur	ppm	ASTM D5185(m)	2624	1926	2072	2562
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>25	7	18	3
Sodium	ppm	ASTM D5185(m)		3	3	2
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1

INFRA-RED

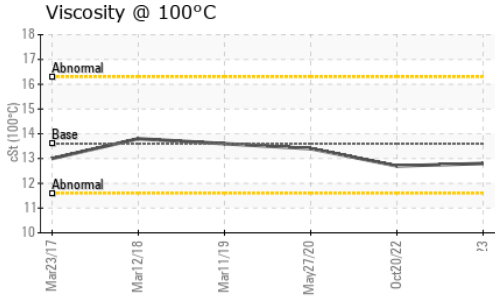
	method	limit/base	current	history1	history2	
Soot %	%	ASTM D7844*	>6	0	0	0
Nitration	Abs/cm	ASTM D7624*	>20	7.3	7.9	7.3
Sulfation	Abs/.1mm	ASTM D7415*	>30	20.1	21.2	24.1

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Oxidation	Abs/.1mm	ASTM D7414*	>25	17.1	17.6	15.8



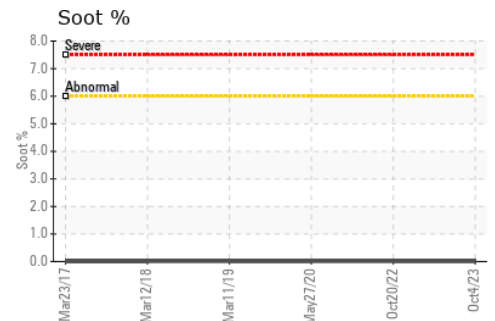
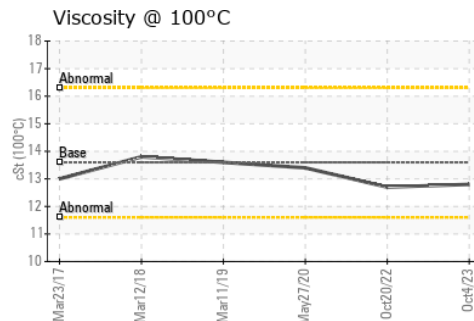
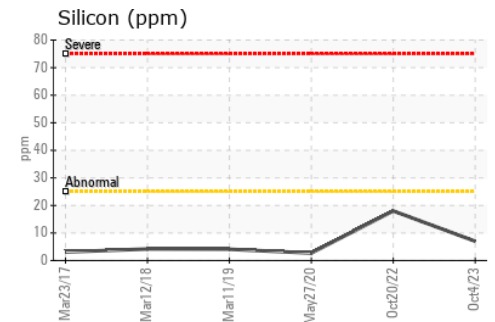
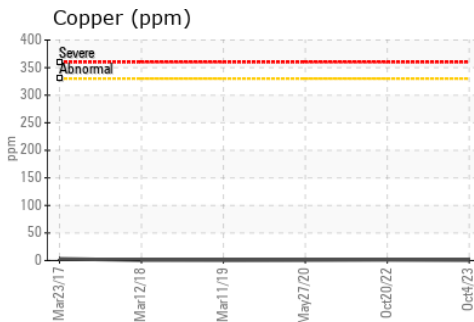
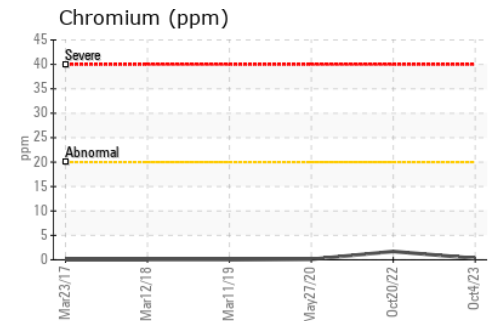
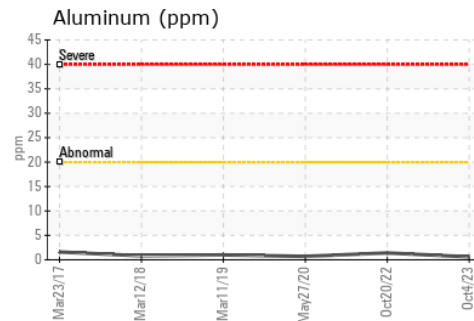
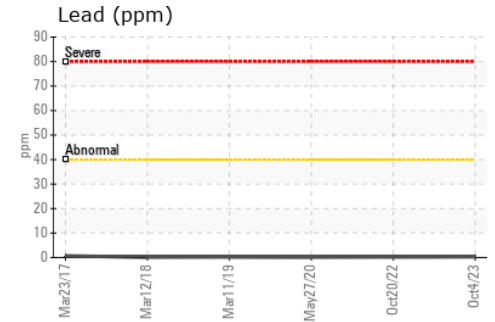
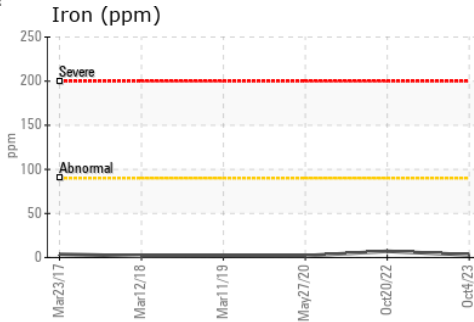
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D7279(m)	13.6	12.8	12.7

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION
Sample No. : CU0021832 **Received** : 24 Oct 2023
Lab Number : 02591365 **Diagnosed** : 24 Oct 2023
Unique Number : 5668444 **Diagnostician** : Kevin Marson
Test Package : MOB 1

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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