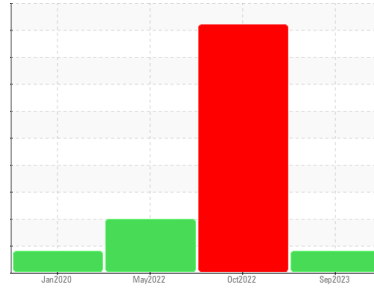




PROBLEM SUMMARY

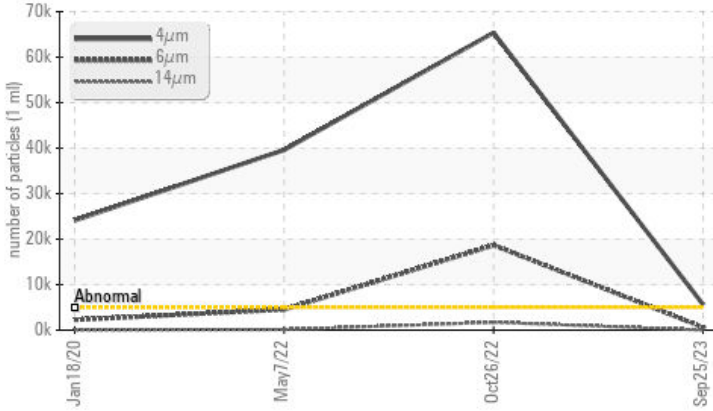
Area
[412498403]
 Machine Id
3520-260 # High Pressure Mechanical Room 1000166224
 Component
Hydraulic System
 Fluid
TOTAL FINA NEVASTANE FG AW 68 (--- LTR)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	SEVERE	ABNORMAL
Particles >4µm	ASTM D7647 >5000	▲ 5649	● 65369	▲ 39610
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/16/11	● 23/21/18	▲ 22/19/14

Customer Id: CARGUE
 Sample No.: WC0848519
 Lab Number: 02591397
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

ISO



26 Oct 2022 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Copper ppm levels are abnormal. Iron ppm levels are noted. A sharp increase in the copper level is noted. Oil cooler core leaching or motor piston wear is indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. Particles >14µm are severely high. Particles >21µm are severely high. Particles >6µm are severely high. Oil Cleanliness are severely high. Particles >4µm are severely high. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report



WEAR



07 May 2022 Diag: Kevin Marson

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Iron ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal. Oil Cleanliness are abnormally high. Particles >4µm are abnormally high. Particles >6µm are abnormally high. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



ISO



18 Jan 2020 Diag: Wes Davis

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm are notably high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

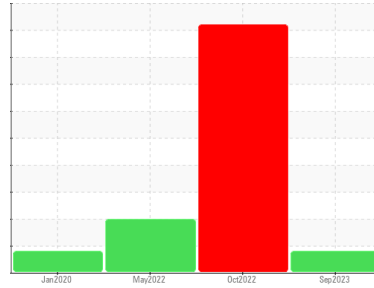
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
[412498403]
 Machine Id
3520-260 # High Pressure Mechanical Room 1000166224
 Component
Hydraulic System
 Fluid
TOTAL FINA NEVASTANE FG AW 68 (--- LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0848519	WC0747626	WC0696295
Sample Date	Client Info	25 Sep 2023	26 Oct 2022	07 May 2022
Machine Age	mths	Client Info	0	0
Oil Age	mths	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	SEVERE	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m) >20	11	▲ 22	▲ 22
Chromium	ppm	ASTM D5185(m) >20	0	0	<1
Nickel	ppm	ASTM D5185(m) >20	<1	0	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	<1	0	0
Aluminum	ppm	ASTM D5185(m) >20	0	<1	0
Lead	ppm	ASTM D5185(m) >20	2	2	<1
Copper	ppm	ASTM D5185(m) >20	3	▲ 23	7
Tin	ppm	ASTM D5185(m) >20	0	<1	<1
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	<1	<1	<1
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)	0	<1	<1
Magnesium	ppm	ASTM D5185(m)	5	3	1
Calcium	ppm	ASTM D5185(m)	6	3	2
Phosphorus	ppm	ASTM D5185(m)	161	193	184
Zinc	ppm	ASTM D5185(m)	21	37	30
Sulfur	ppm	ASTM D5185(m)	127	323	318
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m) >15	3	2	2
Sodium	ppm	ASTM D5185(m)	2	2	<1
Potassium	ppm	ASTM D5185(m) >20	0	0	<1

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 5649	● 65369	▲ 39610
Particles >6µm	ASTM D7647 >1300	621	● 18675	▲ 4510
Particles >14µm	ASTM D7647 >160	16	● 1722	127
Particles >21µm	ASTM D7647 >40	4	● 385	21
Particles >38µm	ASTM D7647 >10	1	3	2
Particles >71µm	ASTM D7647 >3	1	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/16/11	● 23/21/18	▲ 22/19/14

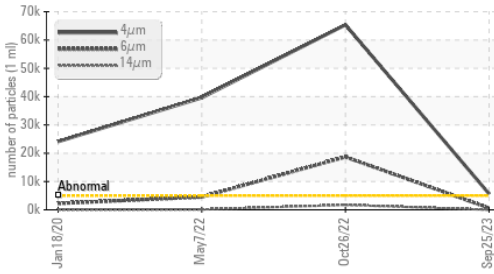
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.46	0.31	0.34

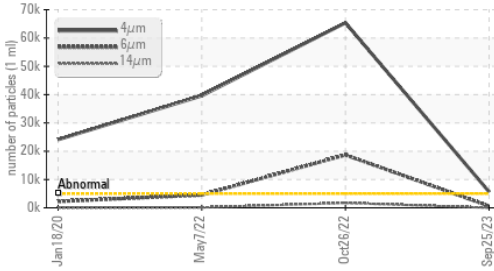


OIL ANALYSIS REPORT

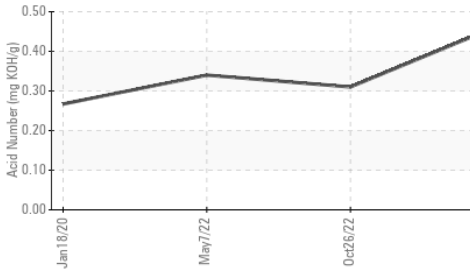
Particle Trend



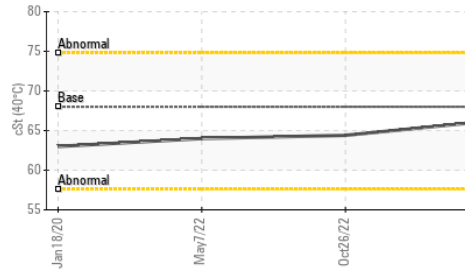
Particle Trend



Acid Number



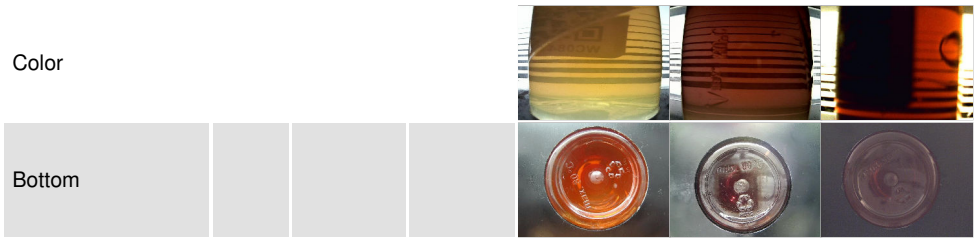
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

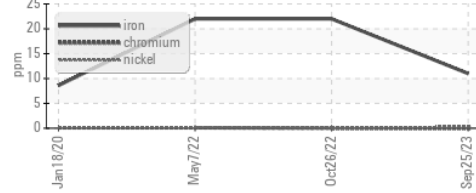
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68	66.2	64.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

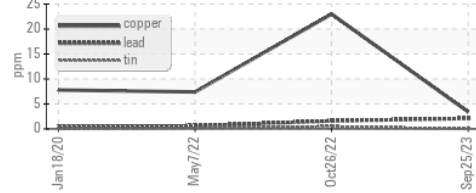


GRAPHS

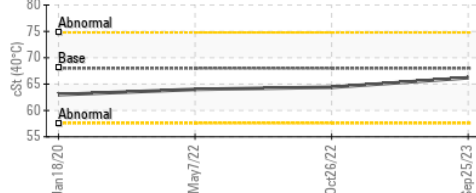
Ferrous Alloys



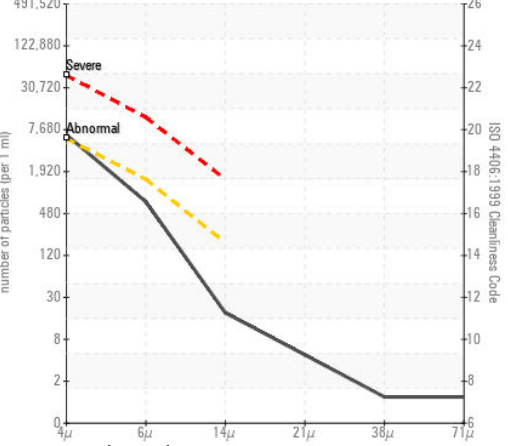
Non-ferrous Metals



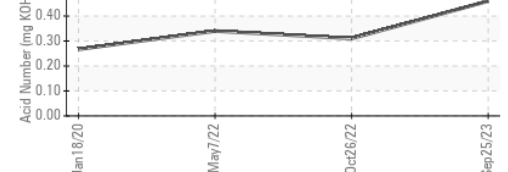
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0848519 **Received** : 24 Oct 2023
Lab Number : 02591397 **Diagnosed** : 25 Oct 2023
Unique Number : 5668476 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: TAN Man)

Cargill Meat Solutions
 165 Dunlop Drive
 Guelph, ON
 CA N1L 1P4
 Contact: Jakub Posluszny
 jakub_posluszny@cargill.com
 T: (519)823-5200
 F: (519)823-5893

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.