

OIL ANALYSIS REPORT

Sample Rating Trend

GLYCOL

 \mathbf{X}

Area [S13282] ZDRC02481

Diesel Engine Fluid SHELL 15W40 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of the coolant leak. We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We advise that you monitor for an abnormal oil pressure drop and noise. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Test values may be askew due high concentration of free water present in sample.

🛑 Wear

Copper ppm levels are severe. Bearing wear is indicated.

Contamination

Test for glycol is positive. There is a high concentration of glycol present in the oil. There is a high concentration of water present in the oil. Excessive free water present.

Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

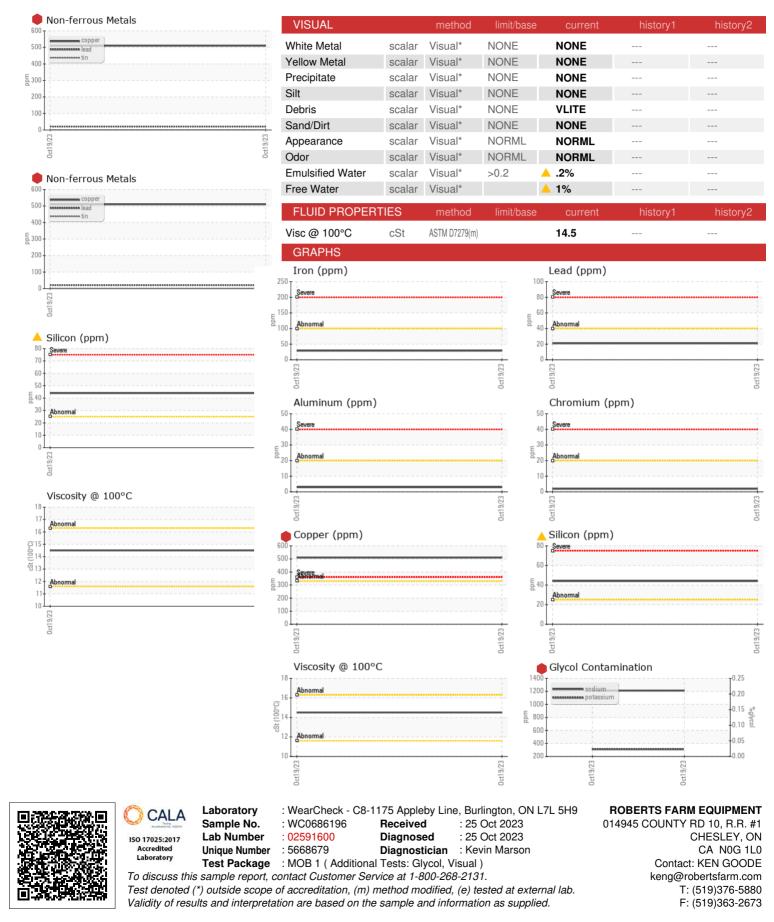
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0686196		
Sample Date		Client Info		19 Oct 2023		
Machine Age	hrs	Client Info		2897		
Oil Age	hrs	Client Info		200		
Oil Changed		Client Info		Not Changd		
Sample Status				SEVERE		
CONTAMINATION	1	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	29		
Chromium	ppm	ASTM D5185(m)	>20	2		
Nickel	ppm	ASTM D5185(m)	>4	2		
Titanium	ppm	ASTM D5185(m)		<1		
Silver	ppm	ASTM D5185(m)	>3	<1		
Aluminum	ppm	ASTM D5185(m)	>20	3		
Lead	ppm	ASTM D5185(m)	>40	21		
Copper	ppm	ASTM D5185(m)	>330	🛑 510		
Tin	ppm	ASTM D5185(m)	>15	1		
Antimony	ppm	ASTM D5185(m)		<1		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185(m)	limit/base	current 67	history1	history2
	ppm ppm		limit/base			
Boron		ASTM D5185(m)	limit/base	67		
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	limit/base	67 <1		
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	67 <1 136		
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	67 <1 136 1		
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	67 <1 136 1 381		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	67 <1 136 1 381 1566	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	67 <1 136 1 381 1566 1081	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	67 <1 136 1 381 1566 1081 1210		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	67 <1 136 1 381 1566 1081 1210 2646		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		67 <1 136 1 381 1566 1081 1210 2646 <1		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	67 <1 136 1 381 1566 1081 1210 2646 <1 Current	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm	ASTM D5185(m) ASTM D5185(m)	limit/base	67 <1 136 1 381 1566 1081 1210 2646 <1 current ▲ 44	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >25 >150	67 <1 136 1 381 1566 1081 1210 2646 <1 Current ▲ 44 ▲ 1212	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >25 >150	67 <1 136 1 381 1566 1081 1210 2646 <1 Current Current 44 44 42 212 309	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Glycol	ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >25 >150 >20	67 <1 136 1 381 1566 1081 1210 2646 <1 Current ▲ 44 ▲ 1212 ▲ 309 ● >.70	 history1 	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Glycol INFRA-RED	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	Imit/base >25 >150 >20 Imit/base ≥3	67 <1 136 1 381 1566 1081 1210 2646 <1 Current ▲ 44 ▲ 1212 ▲ 309 ➡ >.70 Current 0	 history1 history1	 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Glycol INFRA-RED Soot %	ppm ppm %	ASTM D5185(m) ASTM D7844*	Iimit/base >25 >150 >20 Iimit/base	67 <1 136 1 381 1566 1081 1210 2646 <1 Current ▲ 44 ▲ 1212 ▲ 309 ● >.70 Current	 history1 history1	 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Glycol INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7842 ASTM D7844* ASTM D7844* ASTM D7624*	Iimit/base >25 >150 >20 Iimit/base >3 >20 >30	67 <1 136 1 381 1566 1081 1210 2646 <1 Current ▲ 44 ▲ 1212 ▲ 309 ● >.70 Current 0 12.8 17.3	 history1 history1	 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Glycol INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7922* CMACHACHACHACHACHACHACHACHACHACHACHACHACHA	Iimit/base >25 >150 >20 Iimit/base >3 >20 >30 Iimit/base	67 <1 136 1 381 1566 1081 1210 2646 <1 Current ▲ 44 ▲ 1212 ▲ 309 ● >.70 Current 0 12.8 17.3 Current	 history1 -	 history2 history2 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Glycol INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7842 ASTM D7844* ASTM D7844* ASTM D7624*	Iimit/base >25 >150 >20 Iimit/base >3 >20 >30	67 <1 136 1 381 1566 1081 1210 2646 <1 Current ▲ 44 ▲ 1212 ▲ 309 ● >.70 Current 0 12.8 17.3	 history1 history1	 history2 history2

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