

# **OIL ANALYSIS REPORT**

Sample Rating Trend

DIRT

### Machine Id **242** Component **Diesel Engine** Fluid **ESSO XD-3 EXTRA 15W40 (--- GAL)**

#### DIAGNOSIS

#### Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. The oil change at the time of sampling has been noted. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. No other corrective action is recommended at this time.

#### Wear

All component wear rates are normal.

#### Contamination

Light fuel dilution occurring. There is a moderate concentration of dirt present in the oil. No other contaminants were detected in the oil.

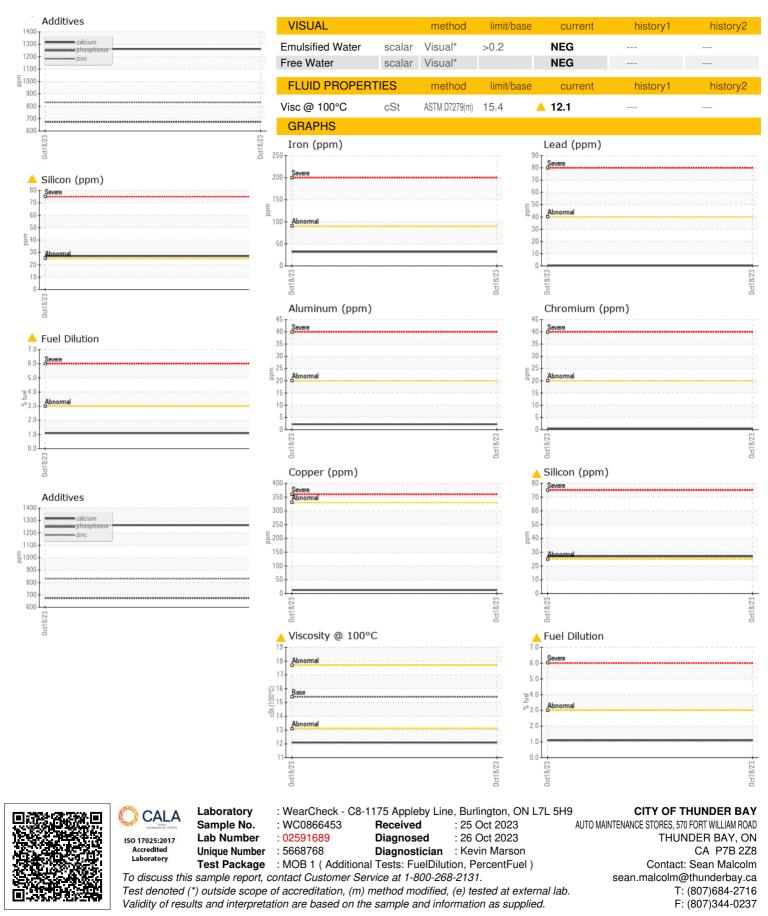
## Fluid Condition

Viscosity of sample indicates oil is within SAE 30 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The oil is no longer serviceable due to the presence of contaminants.

| SAMPLE INFORM   | IATION   | method  | limit/base   | current   | history1   | history2   |
|---|--|---|--|---|--|--|
| Sample Number   |  | Client Info   |  | WC0866453   |  |  |
| Sample Date   |  | Client Info   |  | 18 Oct 2023   |  |  |
| Machine Age   | kms  | Client Info   |  | 0   |  |  |
| Oil Age   | kms  | Client Info   |  | 10559   |  |  |
| Oil Changed   |  | Client Info   |  | Changed   |  |  |
| Sample Status   |  |   |  | ABNORMAL  |  |  |
| CONTAMINATION   | ١  | method  | limit/base   | current   | history1   | history2   |
| Glycol  |  | WC Method   |  | NEG   |  |  |
| WEAR METALS   |  | method  | limit/base   | current   | history1   | history2   |
| Iron  | ppm  | ASTM D5185(m)   | >90  | 32  |  |  |
| Chromium  | ppm  | ASTM D5185(m)   | >20  | <1  |  |  |
| Nickel  | ppm  | ASTM D5185(m)   | >2   | <1  |  |  |
| Titanium  | ppm  | ASTM D5185(m)   | >2   | 0   |  |  |
| Silver  | ppm  | ASTM D5185(m)   | >2   | <1  |  |  |
| Aluminum  | ppm  | ASTM D5185(m)   | >20  | 2   |  |  |
| Lead  | ppm  | ASTM D5185(m)   | >40  | <1  |  |  |
| Copper  | ppm  | ASTM D5185(m)   | >330   | 13  |  |  |
| Tin   | ppm  | ASTM D5185(m)   | >15  | <1  |  |  |
| Antimony  | ppm  | ASTM D5185(m)   |  | 0   |  |  |
| Vanadium  | ppm  | ASTM D5185(m)   |  | 0   |  |  |
| Beryllium   | ppm  | ASTM D5185(m)   |  | 0   |  |  |
| Cadmium   | ppm  | ASTM D5185(m)   |  | 0   |  |  |
| ADDITIVES   |  | method  | limit/base   | current   | history1   | history2   |
| Boron   | ppm  | ASTM D5185(m)   |  | 31  |  |  |
| D :   |  |   |  |   |  |  |
| Barium  | ppm  | ASTM D5185(m)   |  | 5   |  |  |
| Barium<br>Molybdenum  | ppm<br>ppm   | ASTM D5185(m)<br>ASTM D5185(m)  |  | 5<br>48   |  |  |
|   |  | ASTM D5185(m)   |  | -   |  |  |
| Molybdenum<br>Manganese   | ppm<br>ppm   |   |  | 48  |  |  |
| Molybdenum  | ppm<br>ppm<br>ppm  | ASTM D5185(m)<br>ASTM D5185(m)  | 3780   | 48<br>8   |  |  |
| Molybdenum<br>Manganese<br>Magnesium<br>Calcium   | ppm<br>ppm<br>ppm  | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)  | 3780<br>1370   | 48<br>8<br>778  |  |  |
| Molybdenum<br>Manganese<br>Magnesium  | ppm<br>ppm<br>ppm<br>ppm   | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)   |  | 48<br>8<br>778<br>1262  |  |  |
| Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                             | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)   | 1370   | 48<br>8<br>778<br>1262<br>674   | <br><br>   |  |
| Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc   | ppm<br>ppm<br>ppm<br>ppm   | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)  | 1370<br>1500   | 48<br>8<br>778<br>1262<br>674<br>831  | <br><br>   |  |
| Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                      | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)   | 1370<br>1500   | 48<br>8<br>778<br>1262<br>674<br>831<br>1952  | <br><br><br>   | <br><br><br>   |
| Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINANTS  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                      | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)  | 1370<br>1500<br>3800<br>limit/base   | 48<br>8<br>778<br>1262<br>674<br>831<br>1952<br><1<br>current   | <br><br><br><br>   |  |
| Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINANTS<br>Silicon   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm               | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br><b>method</b><br>ASTM D5185(m)   | 1370<br>1500<br>3800<br>limit/base<br>>25  | 48<br>8<br>778<br>1262<br>674<br>831<br>1952<br><1<br><urrent<br>27</urrent<br>   | <br><br><br><br>   | <br><br><br><br><br>history2   |
| Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINANTS<br>Silicon<br>Sodium   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm               | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)  | 1370<br>1500<br>3800<br>limit/base<br>>25<br>>192  | 48<br>8<br>778<br>1262<br>674<br>831<br>1952<br><1<br>current<br>27<br>6  | <br><br><br><br><br>history1   | <br><br><br><br><br>history2   |
| Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINANTS<br>Silicon   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm               | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br><b>method</b><br>ASTM D5185(m)   | 1370<br>1500<br>3800<br>limit/base<br>>25  | 48<br>8<br>778<br>1262<br>674<br>831<br>1952<br><1<br><urrent<br>27</urrent<br>   | <br><br><br><br><br>history1   | <br><br><br><br><br><br>history2                                     |
| Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185(m)<br>ASTM D5185(m)   | 1370<br>1500<br>3800<br>limit/base<br>>25<br>>192<br>>20   | 48<br>8<br>778<br>1262<br>674<br>831<br>1952<br><1<br>current<br>27<br>6<br>1   | <br><br><br><br><br>history1   | <br><br><br><br><br>history2   |
| Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>Fuel<br>INFRA-RED                                     | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185(m)<br>ASTM D5185(m)                               | 1370<br>1500<br>3800<br>limit/base<br>>25<br>>192<br>>20<br>>3.0<br>limit/base                     | 48<br>8<br>778<br>1262<br>674<br>831<br>1952<br><1<br>27<br>6<br>1<br>1<br>▲ 1.1  | <br><br><br><br><br>history1<br><br><br>                                 | <br><br><br><br><br>history2   |
| Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>Fuel<br>INFRA-RED<br>Soot %                           | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185(m)<br>ASTM D7593*                                 | 1370<br>1500<br>3800<br>limit/base<br>>25<br>>192<br>>20<br>>3.0<br>limit/base<br>>6               | 48<br>8<br>778<br>1262<br>674<br>831<br>1952<br><1<br>27<br>6<br>1<br>1<br>1<br>1<br>27<br>6<br>1<br>1<br>0.1                             | <br><br><br><br><br>history1<br><br><br><br><br>history1                 | <br><br><br><br><br>history2<br><br><br><br>history2<br><br>         |
| Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>Fuel<br>INFRA-RED                                     | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185(m)<br>ASTM D5185(m)                               | 1370<br>1500<br>3800<br>limit/base<br>>25<br>>192<br>>20<br>>3.0<br>limit/base                     | 48<br>8<br>778<br>1262<br>674<br>831<br>1952<br><1<br>27<br>6<br>1<br>1<br>▲ 1.1  | <br><br><br><br><br>history1<br><br><br><br><br>history1                 | <br><br><br><br><br>history2   |
| Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>Fuel<br>INFRA-RED<br>Soot %<br>Nitration              | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185(m)<br>ASTM D7593*                                 | 1370<br>1500<br>3800<br>limit/base<br>>25<br>>192<br>>20<br>>3.0<br>limit/base<br>>6<br>>20        | 48<br>8<br>778<br>1262<br>674<br>831<br>1952<br><1<br>current<br>27<br>6<br>1<br>1<br>27<br>6<br>1<br>1<br>1<br>0.1<br>1.1<br>0.1<br>11.0 | <br><br><br><br><br>history1<br><br><br><br>history1<br><br>             | <br><br><br><br><br><br>history2<br><br><br><br><br>history2         |
| Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>Fuel<br>INFRA-RED<br>Soot %<br>Nitration<br>Sulfation | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185(m)<br>ASTM D7593*<br><b>method</b><br>ASTM D7593* | 1370<br>1500<br>3800<br>limit/base<br>>25<br>>192<br>>20<br>>3.0<br>limit/base<br>>6<br>>20<br>>20 | 48<br>8<br>778<br>1262<br>674<br>831<br>1952<br><1<br>27<br>6<br>1<br>1<br>1<br>1.1   0.1<br>1.1   0.1<br>11.0   22.9                     | <br><br><br><br><br><br>history1<br><br><br><br>history1<br><br>history1 | <br><br><br><br><br><br>history2<br><br><br>history2<br><br>history2 |



# **OIL ANALYSIS REPORT**



Contact/Location: Sean Malcolm - CITTHU