



# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area

**5**

Machine Id

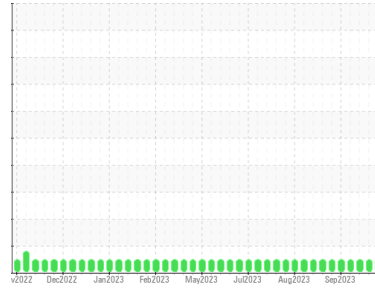
## 5-3-241 Pump Station for Atox GBOX Lube

Component

**Gearbox**

Fluid

**MOBIL MOBILGEAR 600 XP 320 (4400 LTR)**



### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0818224</b>	WC0851480	WC0851477
Sample Date	Client Info		<b>23 Oct 2023</b>	16 Oct 2023	10 Oct 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

### WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>200	<b>44</b>	43	42
Chromium	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Aluminum	ppm	ASTM D5185(m)	>25	<b>15</b>	14	15
Lead	ppm	ASTM D5185(m)	>100	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185(m)	>200	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m)	>25	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)	>5	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

### ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	57	<b>2</b>	2	3
Barium	ppm	ASTM D5185(m)	0.0	<b>&lt;1</b>	<1	<1
Molybdenum	ppm	ASTM D5185(m)	2.0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	0.0	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)	0.0	<b>7</b>	7	7
Calcium	ppm	ASTM D5185(m)	42	<b>206</b>	194	193
Phosphorus	ppm	ASTM D5185(m)	399	<b>257</b>	256	262
Zinc	ppm	ASTM D5185(m)	13	<b>17</b>	18	18
Sulfur	ppm	ASTM D5185(m)	13649	<b>8698</b>	8643	8726
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

### CONTAMINANTS

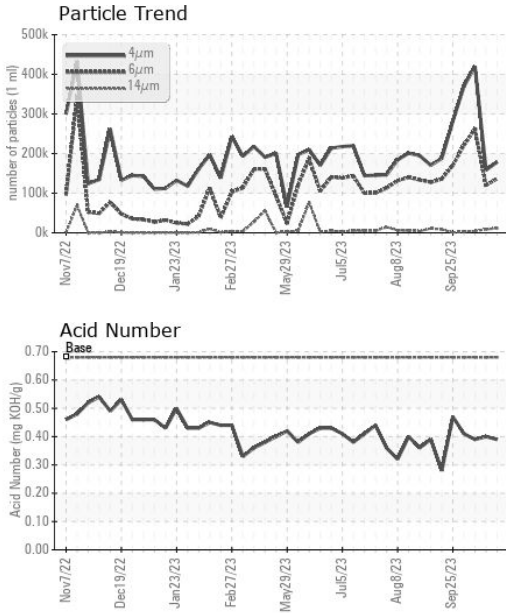
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>50	<b>43</b>	42	43
Sodium	ppm	ASTM D5185(m)		<b>1</b>	1	1
Potassium	ppm	ASTM D5185(m)	>20	<b>6</b>	5	5

### FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>178795</b>	158386	419957
Particles >6µm	ASTM D7647	>320000	<b>136609</b>	120338	262130
Particles >14µm	ASTM D7647	>160000	<b>11379</b>	8821	4387
Particles >21µm	ASTM D7647	>40000	<b>465</b>	159	107
Particles >38µm	ASTM D7647	>10000	<b>2</b>	4	2
Particles >71µm	ASTM D7647	>2500	<b>0</b>	2	0
Oil Cleanliness	ISO 4406 (c)	>--/25/24	<b>25/24/21</b>	24/24/20	26/25/19

### FLUID DEGRADATION

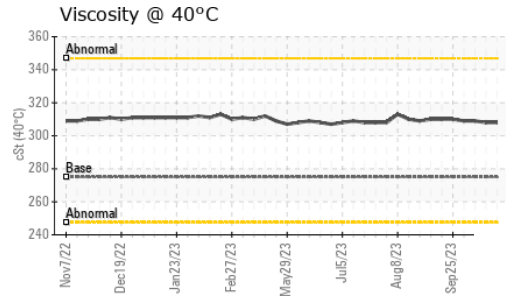
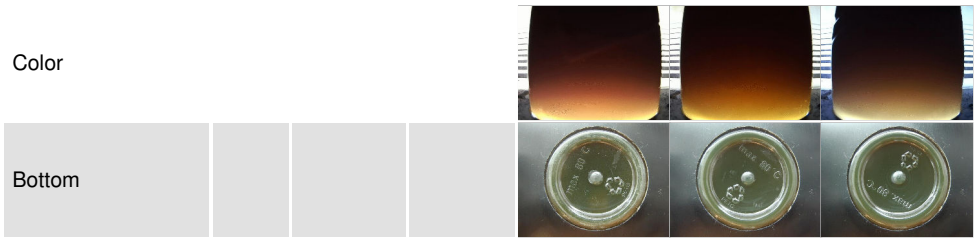
	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.68	<b>0.39</b>	0.40	0.39



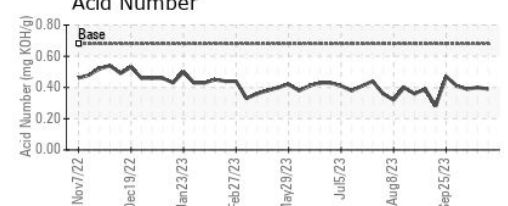
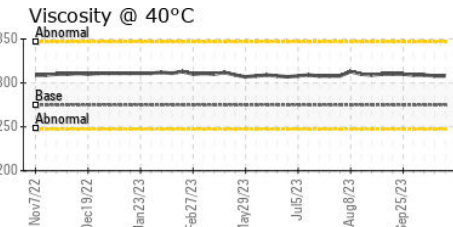
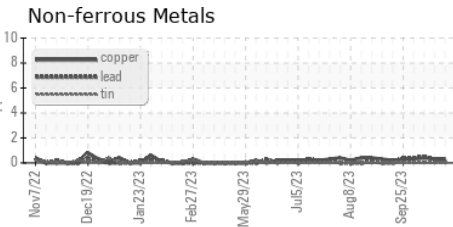
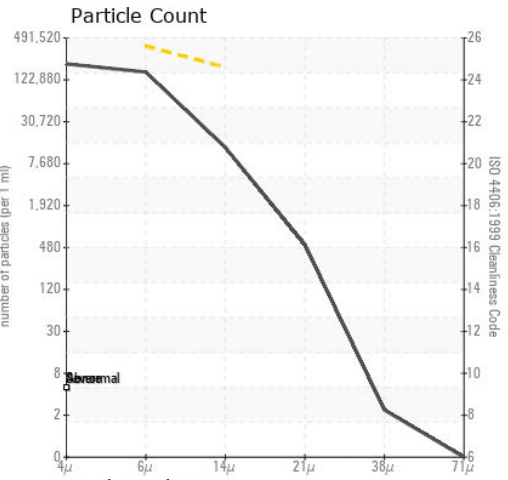
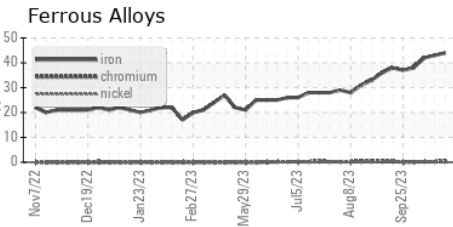
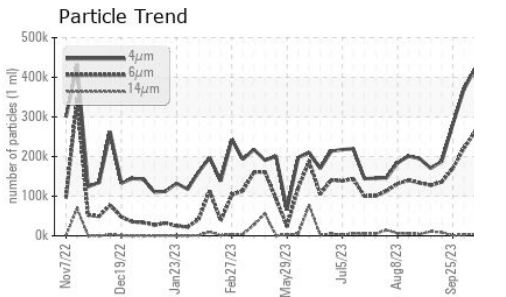
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	275	308	309

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0818224 **Received** : 25 Oct 2023  
**Lab Number** : 02591870 **Diagnosed** : 26 Oct 2023  
**Unique Number** : 5668949 **Diagnostician** : Wes Davis  
**Test Package** : IND 2 ( Additional Tests: TAN Man )

**ST. MARYS CEMENT CO.**  
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 T: (905)440-5874  
 F: (905)623-4695

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.