



# PROBLEM SUMMARY

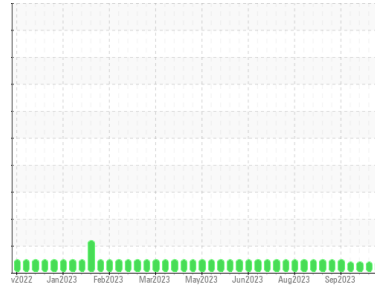
Sample Rating Trend

VISCOSITY



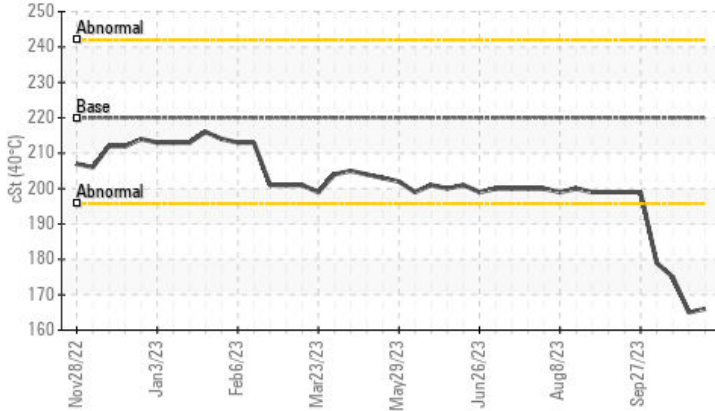
Area **7**  
Machine Id  
**7-3-260 Roll Press**

Component  
**Gearbox**  
Fluid  
**MOBIL MOBILGEAR 600 XP 220 (2500 LTR)**



## COMPONENT CONDITION SUMMARY

### ▲ Viscosity @ 40°C



## RECOMMENDATION

Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Visc @ 40°C	cSt	ASTM D7279(m)	220	▲ 166	▲ 165	▲ 175

Customer Id: STMBOW  
Sample No.: WC0851483  
Lab Number: 02591871  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Kevin Marson +1 (289)291-4644 x4644  
[Kevin.Marson@wearcheck.com](mailto:Kevin.Marson@wearcheck.com)

To change component or sample information:  
Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

There are no recommended actions for this sample.

## HISTORICAL DIAGNOSIS

### 16 Oct 2023 Diag: Kevin Marson

#### VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 150 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 10 Oct 2023 Diag: Kevin Marson

#### VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 150 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 02 Oct 2023 Diag: Kevin Marson

#### VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 150 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report





# OIL ANALYSIS REPORT

Sample Rating Trend

VISCOSITY

Area

7

Machine Id

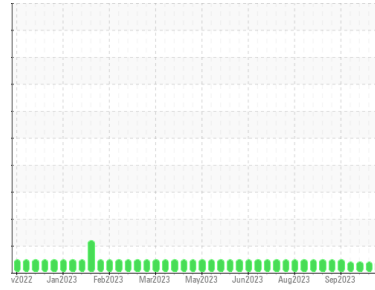
7-3-260 Roll Press

Component

Gearbox

Fluid

MOBIL MOBILGEAR 600 XP 220 (2500 LTR)



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

Viscosity of sample indicates oil is within ISO 150 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0851483	WC0842798	WC0842748
Sample Date	Client Info		23 Oct 2023	16 Oct 2023	10 Oct 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	7	8
Chromium	ppm	ASTM D5185(m)	>15	0	0
Nickel	ppm	ASTM D5185(m)	>15	0	<1
Titanium	ppm	ASTM D5185(m)		0	0
Silver	ppm	ASTM D5185(m)		<1	<1
Aluminum	ppm	ASTM D5185(m)	>25	<1	0
Lead	ppm	ASTM D5185(m)	>100	0	<1
Copper	ppm	ASTM D5185(m)	>200	<1	<1
Tin	ppm	ASTM D5185(m)	>25	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0
Vanadium	ppm	ASTM D5185(m)		0	0
Beryllium	ppm	ASTM D5185(m)		0	0
Cadmium	ppm	ASTM D5185(m)		0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		1	2
Barium	ppm	ASTM D5185(m)		<1	<1
Molybdenum	ppm	ASTM D5185(m)		0	0
Manganese	ppm	ASTM D5185(m)		0	0
Magnesium	ppm	ASTM D5185(m)		<1	<1
Calcium	ppm	ASTM D5185(m)		<1	2
Phosphorus	ppm	ASTM D5185(m)		95	98
Zinc	ppm	ASTM D5185(m)		2	3
Sulfur	ppm	ASTM D5185(m)		8471	8366
Lithium	ppm	ASTM D5185(m)		<1	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	<1	<1
Sodium	ppm	ASTM D5185(m)		0	<1
Potassium	ppm	ASTM D5185(m)	>20	0	0

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		131052	144608	336892
Particles >6µm	ASTM D7647	>320000	18068	57578	150973
Particles >14µm	ASTM D7647	>160000	26	63	305
Particles >21µm	ASTM D7647	>40000	6	8	12
Particles >38µm	ASTM D7647	>10000	1	1	1
Particles >71µm	ASTM D7647	>2500	0	0	1
Oil Cleanliness	ISO 4406 (c)	>--/25/24	24/21/12	24/23/13	26/24/15

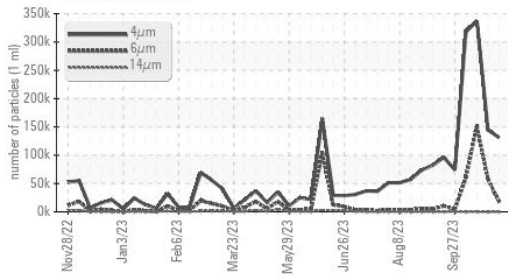
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.36	0.46	0.42

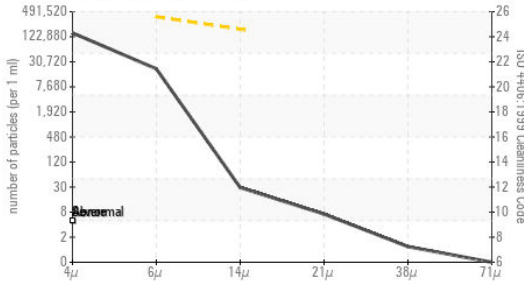


# OIL ANALYSIS REPORT

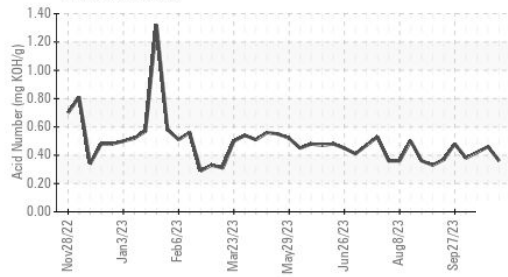
Particle Trend



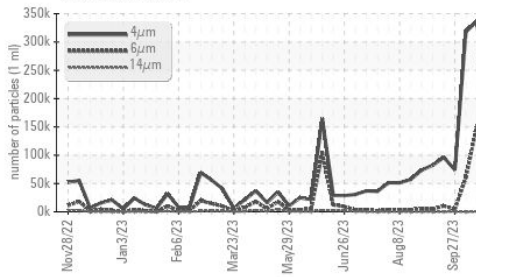
Particle Count



Acid Number



Particle Trend

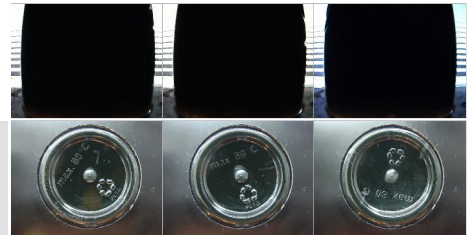


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220 ▲ 166	▲ 165	▲ 175

SAMPLE IMAGES	method	limit/base	current	history1	history2
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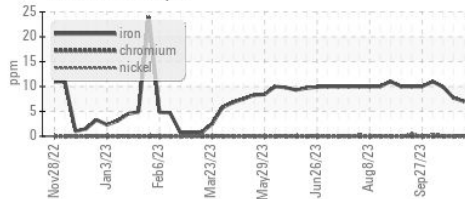
Color



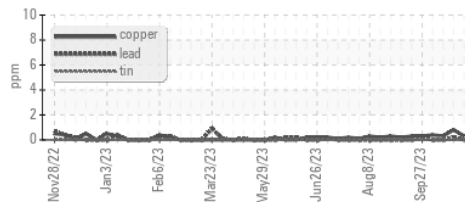
Bottom

## GRAPHS

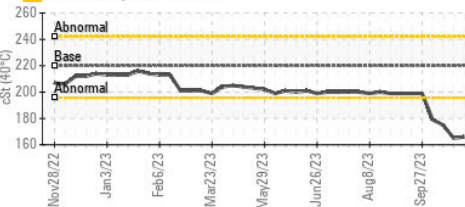
Ferrous Alloys



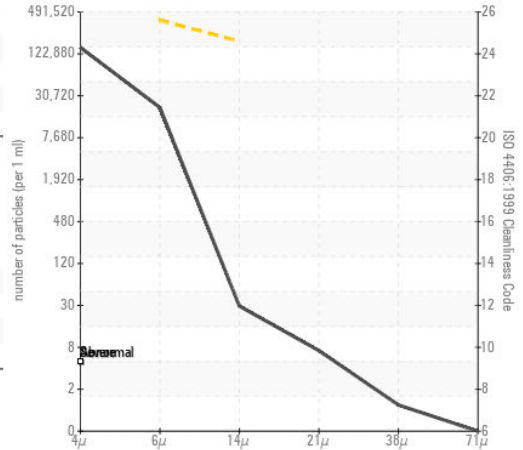
Non-ferrous Metals



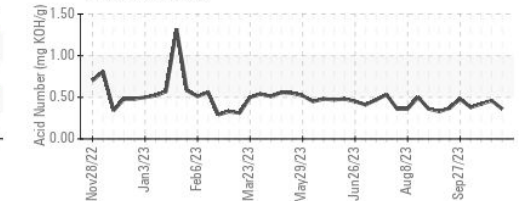
▲ Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
 Sample No. : WC0851483 Received : 25 Oct 2023  
 Lab Number : 02591871 Diagnosed : 26 Oct 2023  
 Unique Number : 5668950 Diagnostician : Kevin Marson  
 Test Package : IND 2 ( Additional Tests: TAN Man )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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