



# PROBLEM SUMMARY

Sample Rating Trend

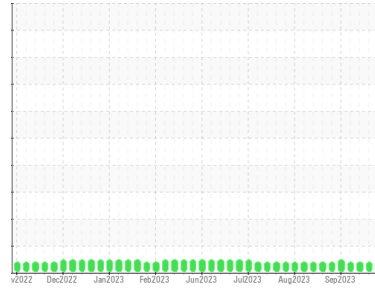
VISCOSITY

Area

**5**  
Machine Id  
**5-3-230-D Pump Station for Atox Roller Lube**

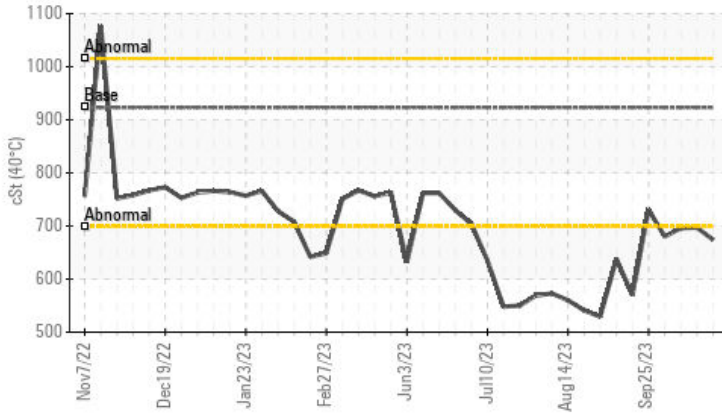
Component  
**Reservoir Bearing Lube**

Fluid  
**MOBIL SHC 639 (1000 LTR)**



## COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



## RECOMMENDATION

Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

| Sample Status |     |               |     | ABNORMAL | ABNORMAL | ABNORMAL |
|---------------|-----|---------------|-----|----------|----------|----------|
| Visc @ 40°C   | cSt | ASTM D7279(m) | 923 | ▲ 674    | ▲ 697    | ▲ 696    |

Customer Id: STMBOW  
Sample No.: WC0818219  
Lab Number: 02591872  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
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[Kevin.Marson@wearcheck.com](mailto:Kevin.Marson@wearcheck.com)

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[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 16 Oct 2023 Diag: Kevin Marson

#### VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 680 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 10 Oct 2023 Diag: Kevin Marson

#### VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 680 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 02 Oct 2023 Diag: Kevin Marson

#### VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 680 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report





# OIL ANALYSIS REPORT

Sample Rating Trend

VISCOSITY

Area

5

Machine Id

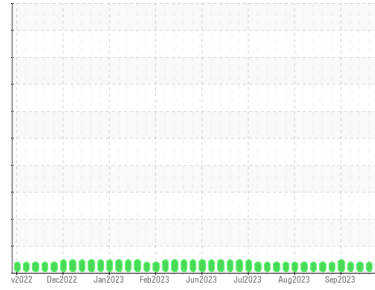
5-3-230-D Pump Station for Atox Roller Lube

Component

Reservoir Bearing Lube

Fluid

MOBIL SHC 639 (1000 LTR)



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

Viscosity of sample indicates oil is within ISO 680 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>WC0818219</b>   | WC0851471   | WC0851473   |
| Sample Date   | Client Info |             | <b>23 Oct 2023</b> | 16 Oct 2023 | 10 Oct 2023 |
| Machine Age   | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Age       | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             |             | <b>ABNORMAL</b>    | ABNORMAL    | ABNORMAL    |

## WEAR METALS

|           | method | limit/base         | current      | history1 | history2 |
|-----------|--------|--------------------|--------------|----------|----------|
| Iron      | ppm    | ASTM D5185(m) >120 | <b>&lt;1</b> | <1       | <1       |
| Chromium  | ppm    | ASTM D5185(m) >5   | <b>0</b>     | 0        | 0        |
| Nickel    | ppm    | ASTM D5185(m) >20  | <b>0</b>     | 0        | 0        |
| Titanium  | ppm    | ASTM D5185(m)      | <b>0</b>     | 0        | 0        |
| Silver    | ppm    | ASTM D5185(m)      | <b>&lt;1</b> | <1       | <1       |
| Aluminum  | ppm    | ASTM D5185(m) >4   | <b>0</b>     | 0        | 0        |
| Lead      | ppm    | ASTM D5185(m) >30  | <b>0</b>     | 0        | <1       |
| Copper    | ppm    | ASTM D5185(m) >17  | <b>&lt;1</b> | <1       | <1       |
| Tin       | ppm    | ASTM D5185(m) >10  | <b>0</b>     | 0        | 0        |
| Antimony  | ppm    | ASTM D5185(m)      | <b>0</b>     | 0        | 0        |
| Vanadium  | ppm    | ASTM D5185(m)      | <b>0</b>     | 0        | 0        |
| Beryllium | ppm    | ASTM D5185(m)      | <b>0</b>     | 0        | 0        |
| Cadmium   | ppm    | ASTM D5185(m)      | <b>0</b>     | 0        | 0        |

## ADDITIVES

|            | method | limit/base        | current      | history1 | history2 |
|------------|--------|-------------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185(m) 0.2 | <b>&lt;1</b> | <1       | 1        |
| Barium     | ppm    | ASTM D5185(m) 0.0 | <b>0</b>     | <1       | 0        |
| Molybdenum | ppm    | ASTM D5185(m) 0.0 | <b>0</b>     | 0        | 0        |
| Manganese  | ppm    | ASTM D5185(m) 0.0 | <b>0</b>     | 0        | 0        |
| Magnesium  | ppm    | ASTM D5185(m) 0.6 | <b>0</b>     | 0        | 0        |
| Calcium    | ppm    | ASTM D5185(m) 0.0 | <b>&lt;1</b> | <1       | <1       |
| Phosphorus | ppm    | ASTM D5185(m) 691 | <b>400</b>   | 387      | 388      |
| Zinc       | ppm    | ASTM D5185(m) 2.0 | <b>&lt;1</b> | 1        | 1        |
| Sulfur     | ppm    | ASTM D5185(m) 18  | <b>155</b>   | 340      | 255      |
| Lithium    | ppm    | ASTM D5185(m)     | <b>&lt;1</b> | <1       | <1       |

## CONTAMINANTS

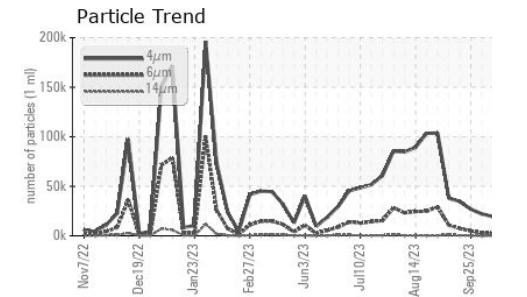
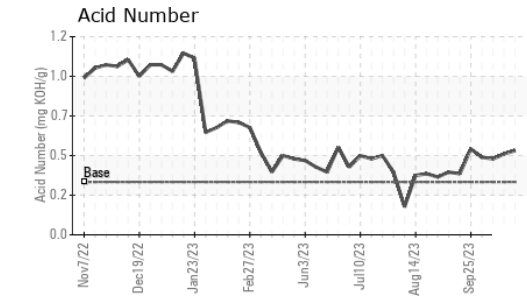
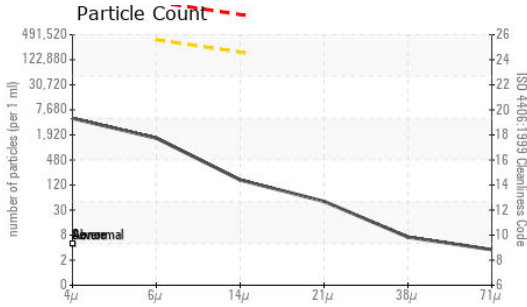
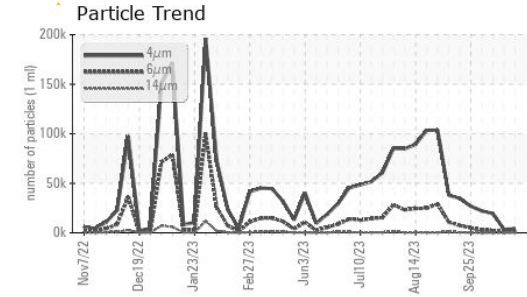
|           | method | limit/base        | current      | history1 | history2 |
|-----------|--------|-------------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185(m) >25 | <b>20</b>    | 18       | 19       |
| Sodium    | ppm    | ASTM D5185(m)     | <b>&lt;1</b> | <1       | <1       |
| Potassium | ppm    | ASTM D5185(m) >20 | <b>0</b>     | 0        | 0        |

## FLUID CLEANLINESS

|                 | method       | limit/base | current      | history1 | history2 |
|-----------------|--------------|------------|--------------|----------|----------|
| Particles >4µm  | ASTM D7647   |            | <b>4182</b>  | 3434     | 19365    |
| Particles >6µm  | ASTM D7647   | >320000    | <b>1404</b>  | 1099     | 2320     |
| Particles >14µm | ASTM D7647   | >160000    | <b>140</b>   | 102      | 53       |
| Particles >21µm | ASTM D7647   | >40000     | <b>43</b>    | 28       | 10       |
| Particles >38µm | ASTM D7647   | >10000     | <b>6</b>     | 6        | 1        |
| Particles >71µm | ASTM D7647   | >2500      | <b>3</b>     | 5        | 0        |
| Oil Cleanliness | ISO 4406 (c) | >25/24     | <b>18/14</b> | 17/14    | 18/13    |

## FLUID DEGRADATION

|                  | method   | limit/base      | current     | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* 0.32 | <b>0.51</b> | 0.49     | 0.46     |

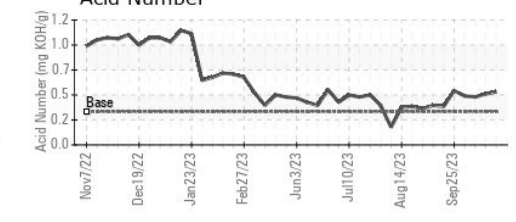
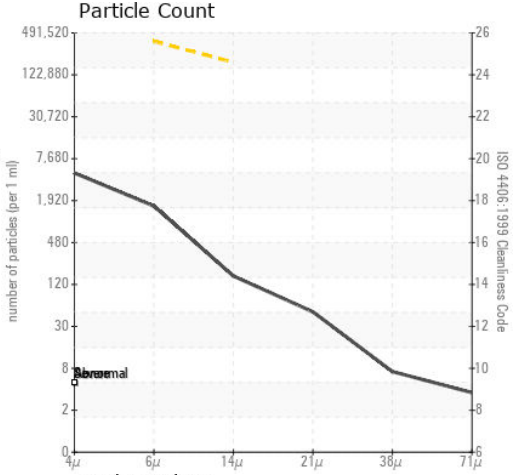
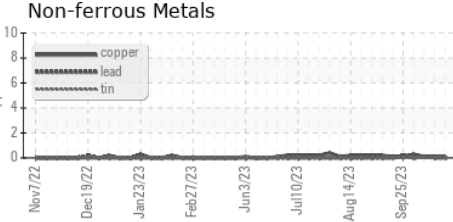
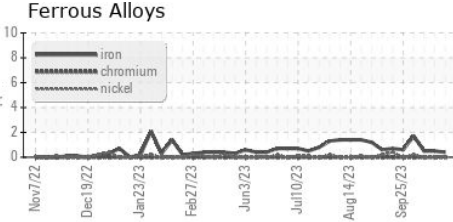


| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | Visual*    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | Visual*    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | Visual*    | NONE    | NONE     | NONE     |
| Silt             | scalar | Visual*    | NONE    | NONE     | NONE     |
| Debris           | scalar | Visual*    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | Visual*    | NONE    | NONE     | NONE     |
| Appearance       | scalar | Visual*    | NORML   | NORML    | NORML    |
| Odor             | scalar | Visual*    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | Visual*    | >0.2    | NEG      | NEG      |
| Free Water       | scalar | Visual*    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base    | current   | history1 | history2 |
|------------------|--------|---------------|-----------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D7279(m) | 923 ▲ 674 | ▲ 697    | ▲ 696    |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| Color         |        |            |         |          |          |
| Bottom        |        |            |         |          |          |

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0818219 **Received** : 25 Oct 2023  
**Lab Number** : 02591872 **Diagnosed** : 26 Oct 2023  
**Unique Number** : 5668951 **Diagnostician** : Kevin Marson  
**Test Package** : IND 2 ( Additional Tests: TAN Man )

**ST. MARYS CEMENT CO.**  
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 T: (905)440-5874  
 F: (905)623-4695

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.