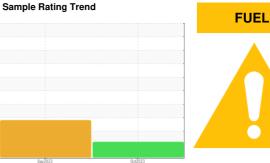


OIL ANALYSIS REPORT



MANITOU MT625H FOR431

Component

Diesel Engine

DIESEL ENGINE OIL SAE 15W40 (--- GAL)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

Metal levels are typical for a new component breaking in.

Contamination

There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

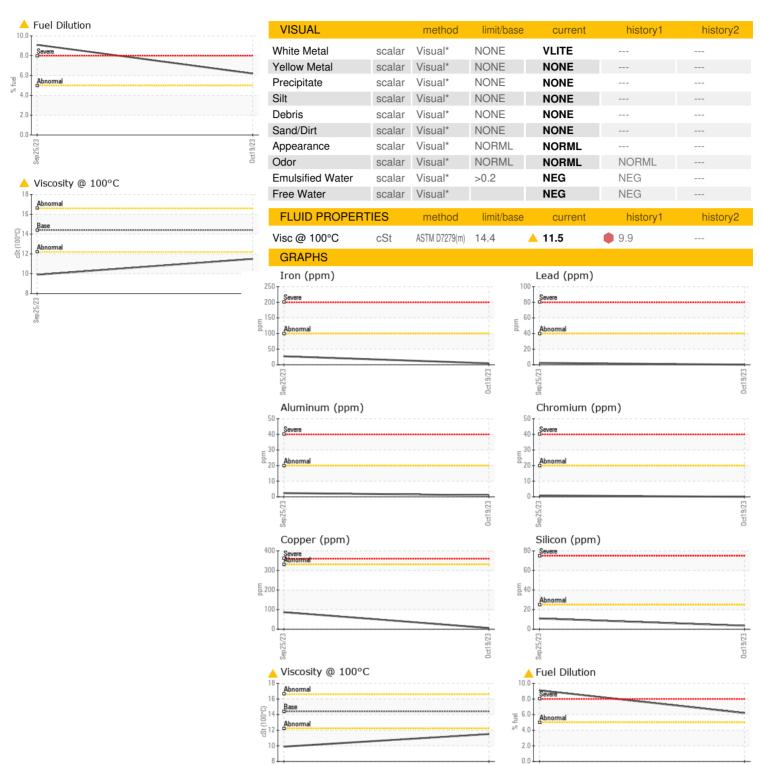
Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

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			Sep2023	Oct2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0848124	WC0848120	
Sample Date		Client Info		19 Oct 2023	25 Sep 2023	
Machine Age	hrs	Client Info		843	639	
Oil Age	hrs	Client Info		0	0	
Oil Changed	0	Client Info		N/A	Changed	
Sample Status				ABNORMAL	SEVERE	
CONTAMINATION	V	method	limit/base	current	history1	history2
Glycol		WC Method		NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	5	27	
Chromium	ppm	ASTM D5185(m)	>20	0	<1	
Nickel	ppm	ASTM D5185(m)	>4	0	<1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)	>3	<1	<1	
Aluminum	ppm	ASTM D5185(m)	>20	1	2	
Lead	ppm	ASTM D5185(m)	>40	<1	2	
Copper	ppm	ASTM D5185(m)	>330	6	87	
Tin	ppm	ASTM D5185(m)	>15	0	<1	
Antimony	ppm	ASTM D5185(m)		0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
	' '	7.0 20 . 00()		•		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	` '	limit/base 250			history2
		method		current	history1	
Boron	ppm	method ASTM D5185(m)	250	current 45	history1	
Boron Barium	ppm ppm	method ASTM D5185(m) ASTM D5185(m)	250 10	current 45 <1	history1 2 3	
Boron Barium Molybdenum	ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10	current 45 <1 34	history1 2 3 1	
Boron Barium Molybdenum Manganese	ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100	current 45 <1 34 0	history1 2 3 1 4	
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450	current 45 <1 34 0 415	history1 2 3 1 4 8	
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000	current 45 <1 34 0 415 1677	history1 2 3 1 4 8 2216	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	250 10 100 450 3000 1150	current 45 <1 34 0 415 1677 728	history1 2 3 1 4 8 2216 757	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	250 10 100 450 3000 1150 1350	current 45 <1 34 0 415 1677 728 831	history1 2 3 1 4 8 2216 757 908	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	250 10 100 450 3000 1150 1350	current 45 <1 34 0 415 1677 728 831 2071	history1 2 3 1 4 8 2216 757 908 2913	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250	current 45 <1 34 0 415 1677 728 831 2071 <1	history1 2 3 1 4 8 2216 757 908 2913 <1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250	current 45 <1 34 0 415 1677 728 831 2071 <1 current	history1 2 3 1 4 8 2216 757 908 2913 <1 history1 11	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250 limit/base >25	current 45 <1 34 0 415 1677 728 831 2071 <1 current 4	history1 2 3 1 4 8 2216 757 908 2913 <1 history1 11 5	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158	current 45 <1 34 0 415 1677 728 831 2071 <1 current 4 3	history1 2 3 1 4 8 2216 757 908 2913 <1 history1 11	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20	current 45 <1 34 0 415 1677 728 831 2071 <1 current 4 3 0	history1 2 3 1 4 8 2216 757 908 2913 <1 history1 11 5 3	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 >5	current 45 <1 34 0 415 1677 728 831 2071 <1 current 4 3 0 ▲ 6.2 current	history1 2 3 1 4 8 2216 757 908 2913 <1 history1 11 5 3 9.1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D7593* method ASTM D7593*	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 >5 limit/base >3	current 45 <1 34 0 415 1677 728 831 2071 <1 current 4 3 0 ▲ 6.2 current 0	history1 2 3 1 4 8 2216 757 908 2913 <1 history1 11 5 3 9.1 history1 0	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D7593* method ASTM D75944* ASTM D7624*	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 >5 limit/base >3 >20	current 45 <1 34 0 415 1677 728 831 2071 <1 current 4 3 0 ▲ 6.2 current 0 6.5	history1 2 3 1 4 8 2216 757 908 2913 <1 history1 11 5 3 9.1 history1 0 10.0	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7593* method ASTM D7593* method ASTM D7844* ASTM D7624* ASTM D7615*	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 >5 limit/base >3 >20 >30	current 45 <1 34 0 415 1677 728 831 2071 <1 current 4 3 0 ▲ 6.2 current 0 6.5 22.9	history1 2 3 1 4 8 2216 757 908 2913 <1 history1 11 5 3 9.1 history1 0 10.0 24.1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D7593* method ASTM D75944* ASTM D7624*	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 >5 limit/base >3 >20	current 45 <1 34 0 415 1677 728 831 2071 <1 current 4 3 0 ▲ 6.2 current 0 6.5	history1 2 3 1 4 8 2216 757 908 2913 <1 history1 11 5 3 9.1 history1 0 10.0	history2 history2



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number **Unique Number**

: WC0848124

: 02591999 : 5669078

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 26 Oct 2023 Diagnosed : 27 Oct 2023

Diagnostician : Wes Davis

Test Package : MOB 1 (Additional Tests: PercentFuel, Visual)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Agnico Eagle Canada

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