

OIL ANALYSIS REPORT

MANITOU EMT625 FMC434

Component

Diesel Engine

DIESEL ENGINE OIL SAE 15W40 (--- GAL)



DIAGNOSIS

Recommendation

We advise that you check the fuel injection system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

Metal levels are typical for a new component breaking in.

Contamination

There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

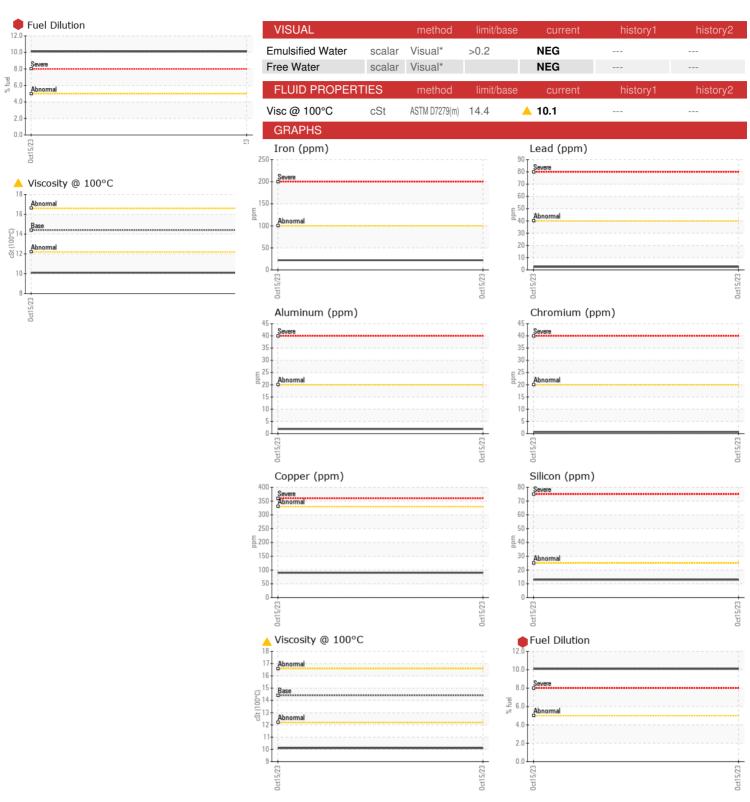
▲ Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

				Oct2023		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0848110		
Sample Date		Client Info		15 Oct 2023		
Machine Age	hrs	Client Info		445		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				SEVERE		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Glycol		WC Method		NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	22		
Chromium	ppm	ASTM D5185(m)	>20	- <u>-</u>		
Nickel	ppm	ASTM D5185(m)	>4	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)	>3	<1		
Aluminum	ppm	ASTM D5185(m)	>20	2		
Lead	ppm	ASTM D5185(m)	>40	2		
Copper	ppm	ASTM D5185(m)	>330	90		
Tin	ppm	ASTM D5185(m)	>15	0		
Antimony	ppm	ASTM D5185(m)	>10	0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
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ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	250	2		
Barium	ppm	ASTM D5185(m)	10	4		
Molybdenum	ppm	ASTM D5185(m)	100	2		
Manganese	ppm	ASTM D5185(m)		3		
Magnesium	ppm	ASTM D5185(m)	450	7		
Calcium	ppm	ASTM D5185(m)	3000	2227		
Phosphorus	ppm	ASTM D5185(m)	1150	771		
Zinc	ppm	ASTM D5185(m)		917		
Sulfur	ppm	ASTM D5185(m)	4250	3028		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	13		
Sodium	ppm	ASTM D5185(m)	>158	4		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Fuel	%	ASTM D7593*	>5	10.1		
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0		
Nitration	Abs/cm	ASTM D7624*	>20	8.1		
Sulfation	Abs/.1mm	ASTM D7415*	>30	21.4		
FLUID DEGRADA					history	hictory2
		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*	>25	18.6		



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CALA ISO 17025:2017 Accredited

Laboratory Sample No. Lab Number Unique Number

To discuss this sample report, contact Customer Service at 1-800-268-2131.

: WC0848110 : 02592015

Received Diagnosed : 5669094 Diagnostician : Wes Davis

Test Package: MOB 1 (Additional Tests: FuelDilution, PercentFuel)

: 26 Oct 2023 : 27 Oct 2023

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

Agnico Eagle Canada 1350 Government Rd. W, MACASSA COMPLEX Kirkland Lake, ON CA P2N 3J1

Contact: Mike Campbell mike.campbell@agnicoeagle.com T: (705)567-5208

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (705)567-5221