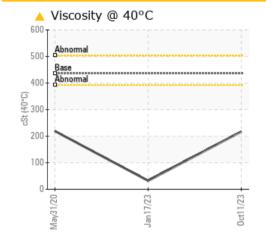
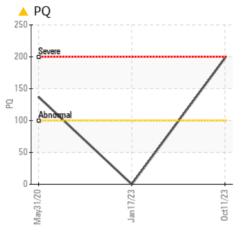


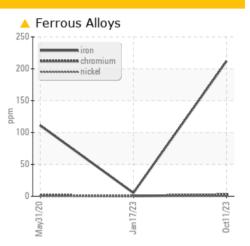
#### Area Plant 2 Machine Id H22A Component Gearbox Fluid MOBIL SHC 634 (--- GAL)

Rellability Efficiency Sustainability for Industry.

# COMPONENT CONDITION SUMMARY







# RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS						
Sample Status				ABNORMAL	ABNORMAL	NORMAL
PQ		ASTM D8184*		<u> </u>	0	137
Iron	ppm	ASTM D5185(m)	>200	🔺 212	5	111
Visc @ 40°C	cSt	ASTM D7279(m)	436.4	<u> </u>	<b>A</b> 31.9	219

Customer Id: JERHAM Sample No.: CB0031321 Lab Number: 02592090 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOM	ACTIONS

Action	Status	Date	Done By	Description
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.
Resample			?	We recommend an early resample to monitor this condition.
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### HISTORICAL DIAGNOSIS



#### 17 Jan 2023 Diag: Bill Quesnel



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Confirm the source of the lubricant being utilized for topup/fill. Resample at the next service interval to monitor. The fluid was specified as (GENERIC) GEAR OIL ISO 220, however, a fluid match indicates that this fluid is ISO 32 AW Hydraulic Oil. Please confirm the oil type and grade on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is no indicates of any contamination in the oil. Viscosity of sample indicates oil is within ISO 32 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



#### 31 May 2020 Diag: Kevin Marson



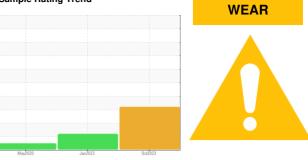
Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL ISO 220. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





# **OIL ANALYSIS REPORT**

Sample Rating Trend



H22A Component Gearbox Fluic MOBIL SHC 634 (--- GAL)

# DIAGNOSIS

Plant 2

#### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

# A Wear

PQ levels are abnormal. Iron ppm levels are abnormal. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring.

### Contamination

There is no indication of any contamination in the oil.

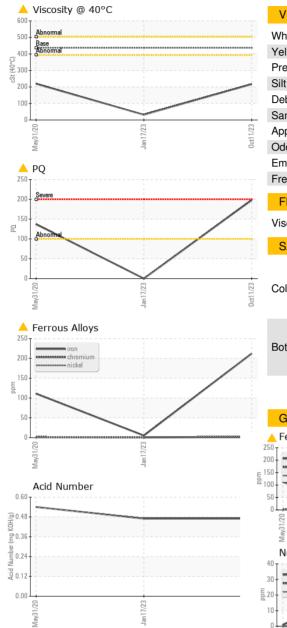
#### Fluid Condition

Viscosity of sample indicates oil is within ISO 220 range, advise investigate. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

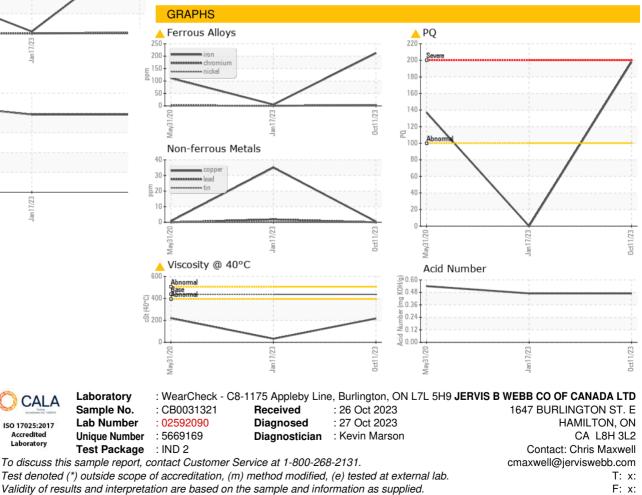
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		CB0031321	CB0030430	CB0029636
Sample Date		Client Info		11 Oct 2023	17 Jan 2023	31 May 2020
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		<u> </u>	0	137
Iron	ppm	ASTM D5185(m)	>200	<u> </u>	5	111
Chromium	ppm	ASTM D5185(m)	>15	3	<1	2
Nickel	ppm	ASTM D5185(m)	>15	<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	<1	<1
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	0	<1
Lead	ppm	ASTM D5185(m)	>100	0	2	0
Copper	ppm	ASTM D5185(m)	>200	<1	35	<1
Tin	ppm	ASTM D5185(m)	>25	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	<1	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	3.6	14	<1	15
Barium	ppm	ASTM D5185(m)	0.0	7	0	6
Molybdenum	ppm	ASTM D5185(m)	0.0	0	0	0
Manganese	ppm	ASTM D5185(m)		1	<1	<1
Magnesium	ppm	ASTM D5185(m)	0.0	2	6	<1
Calcium	ppm	ASTM D5185(m)	0.4	28	10	21
Phosphorus	ppm	ASTM D5185(m)	838	282	310	248
Zinc	ppm	ASTM D5185(m)	1.0	6	<b>A</b> 346	6
Sulfur	ppm	ASTM D5185(m)	386	6451	🔺 1131	8415
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	8	<1	2
Sodium	ppm	ASTM D5185(m)		1	<1	0
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.47	0.47	0.54



# **OIL ANALYSIS REPORT**



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
			line it /le e e e			
FLUID PROPER	HES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	436.4	<b>4</b> 217	<b>A</b> 31.9	219
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
			_			
Color						
Color Bottom						
Bottom GRAPHS Ferrous Alloys				PQ		
Bottom GRAPHS Ferrous Alloys			220	Commo		
Bottom GRAPHS Ferrous Alloys			220	Severe		
Bottom GRAPHS Ferrous Alloys			220	Severe		



Submitted By: Chris Maxwell