

### **OIL ANALYSIS REPORT**

# Dero - D03600 A2310139

Component Hydraulic System AW HYDRAULIC OIL ISO 46 (--- GAL)

Recommendation

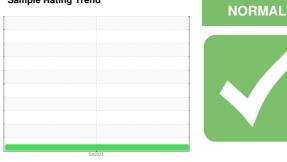
This is a baseline read-out on the submitted sample.

### Wear

Copper and iron ppm levels are noted.

Contamination {not applicable}

Fluid Condition {not applicable}



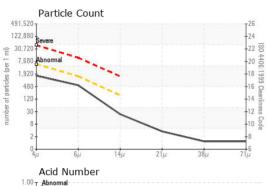
Sample Rating Trend



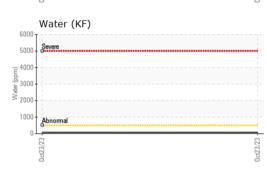
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Batch #		Client Info		2023 10 0080		
Machine ID		Client Info		A2310139		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Final		
Sent to WC		Client Info		10/24/2023		
Sample Number		Client Info		E30000591		
Sample Date		Client Info		23 Oct 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	17		
Chromium	ppm	ASTM D5185(m)	>20	<1		
Nickel	ppm	ASTM D5185(m)	>20	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>20	3		
Lead	ppm	ASTM D5185(m)	>20	7		
Copper	ppm	ASTM D5185(m)	>20	62		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	3		
Barium	ppm	ASTM D5185(m)	5	<1		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)	25	61		
Calcium	ppm	ASTM D5185(m)	200	114		
Phosphorus	ppm	ASTM D5185(m)	300	533		
Zinc	ppm	ASTM D5185(m)	370	566		
Sulfur	ppm	ASTM D5185(m)	2500	1949		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	10		
Sodium	ppm	ASTM D5185(m)		15		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*	>0.05	0.003		
ppm Water	ppm	ASTM D6304*	>500	36.1		

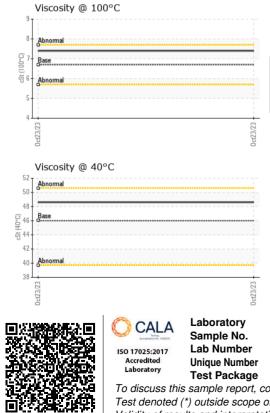


# **OIL ANALYSIS REPORT**









FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	1389		
Particles >6µm		ASTM D7647	>1300	489		
Particles >14µm		ASTM D7647	>160	20		
Particles >21µm		ASTM D7647	>40	3		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647		1		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/16/11		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.73		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	48.6		
Visc @ 100°C	cSt	ASTM D7279(m)	6.7	7.4		
	0 1	ASTM D2270*	97	114		
Viscosity Index (VI)	Scale	NOTIVI DELITO				
Viscosity Index (VI) SAMPLE IMAGES		method	limit/base	current	history1	history2
Viscosity Index (VI) SAMPLE IMAGES Color				current	history1 no image	history2 no image

	Test denoted	(*) outside scope	: E30000591 : 02592094 : 5669173 : IND 2 ( Additi contact Custome of accreditation,	Received Diagnosed Diagnostician ional Tests: KF, KV100 or Service at 1-905-372	), VI ) 2-2251. (e) tested at external lab.	Environmental 360 Solutions Ltd. 640 Victoria Street Cobourg, ON CA K9A 5H5 Contact: Tatiana Sorkina tsorkina@e360s.ca T: (800)263-3939 F: (905)373-4950
--	--------------	-------------------	--	---	---	---