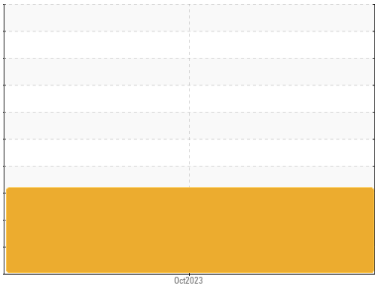
OIL ANALYSIS REPORT

Sample Rating Trend



DIRT

Machine Id
EPIROC SX1030 SCP218
Component
Gearbox
Fluid
SAE 80W90 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

Iron ppm levels are abnormal. Aluminum ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component.

Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0865523**	---	---
Sample Date		Client Info		**09 Oct 2023**	---	---
Machine Age	hrs	Client Info		**3739**	---	---
Oil Age	hrs	Client Info		**500**	---	---
Oil Changed		Client Info		**Not Changd**	---	---
Sample Status				**ABNORMAL**	---	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**45**	---	---
Iron	ppm	ASTM D5185(m)	>200	▲ **274**	---	---
Chromium	ppm	ASTM D5185(m)	>10	**2**	---	---
Nickel	ppm	ASTM D5185(m)	>10	**<1**	---	---
Titanium	ppm	ASTM D5185(m)		**2**	---	---
Silver	ppm	ASTM D5185(m)		**<1**	---	---
Aluminum	ppm	ASTM D5185(m)	>25	▲ **78**	---	---
Lead	ppm	ASTM D5185(m)	>50	**<1**	---	---
Copper	ppm	ASTM D5185(m)	>200	**1**	---	---
Tin	ppm	ASTM D5185(m)	>10	**0**	---	---
Antimony	ppm	ASTM D5185(m)	>5	**0**	---	---
Vanadium	ppm	ASTM D5185(m)		**0**	---	---
Beryllium	ppm	ASTM D5185(m)		**0**	---	---
Cadmium	ppm	ASTM D5185(m)		**0**	---	---

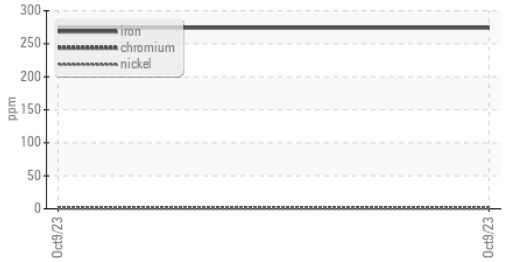
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	200	**181**	---	---
Barium	ppm	ASTM D5185(m)	0	**1**	---	---
Molybdenum	ppm	ASTM D5185(m)	0	**<1**	---	---
Manganese	ppm	ASTM D5185(m)		**3**	---	---
Magnesium	ppm	ASTM D5185(m)	0	**47**	---	---
Calcium	ppm	ASTM D5185(m)	20	**1480**	---	---
Phosphorus	ppm	ASTM D5185(m)	1000	**1098**	---	---
Zinc	ppm	ASTM D5185(m)	20	**735**	---	---
Sulfur	ppm	ASTM D5185(m)	22000	**8793**	---	---
Lithium	ppm	ASTM D5185(m)		**<1**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	▲ **155**	---	---
Sodium	ppm	ASTM D5185(m)	>50	**19**	---	---
Potassium	ppm	ASTM D5185(m)	>20	**22**	---	---

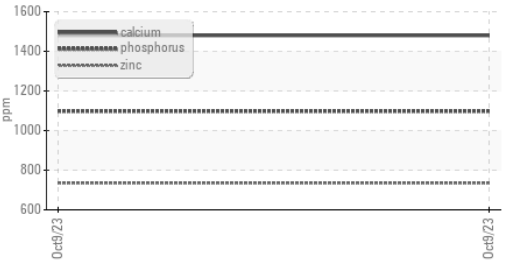
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**VLITE**	---	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	---	---
Precipitate	scalar	Visual*	NONE	**NONE**	---	---
Silt	scalar	Visual*	NONE	**LIGHT**	---	---
Debris	scalar	Visual*	NONE	**NONE**	---	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	---	---
Appearance	scalar	Visual*	NORML	**NORML**	---	---
Odor	scalar	Visual*	NORML	**NORML**	---	---
Emulsified Water	scalar	Visual*	>0.2	**NEG**	---	---
Free Water	scalar	Visual*		**NEG**	---	---

OIL ANALYSIS REPORT

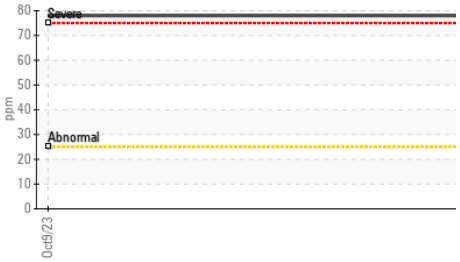
Ferrous Alloys



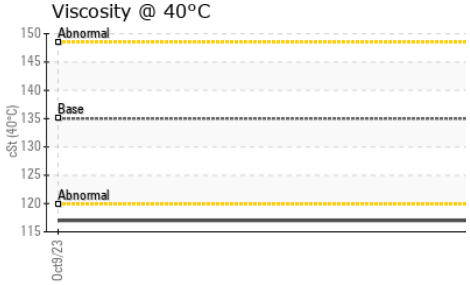
Additives



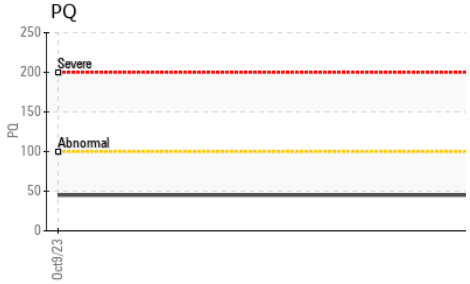
Aluminum (ppm)



Viscosity @ 40°C



PQ

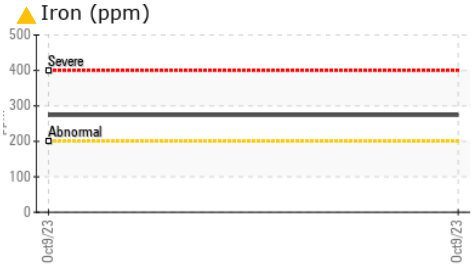


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	135	**117**	---	---

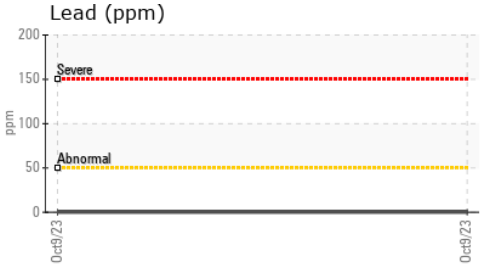
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

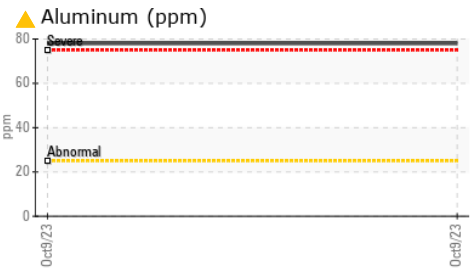
Iron (ppm)



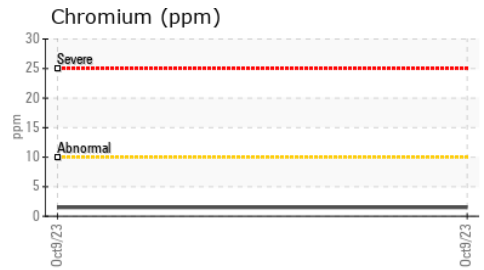
Lead (ppm)



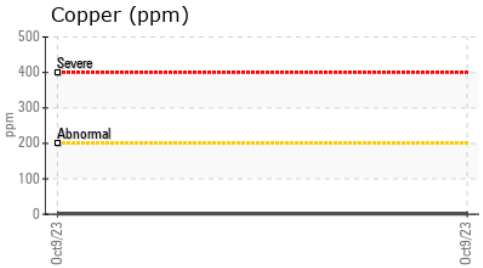
Aluminum (ppm)



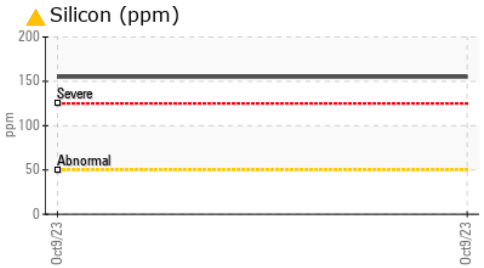
Chromium (ppm)



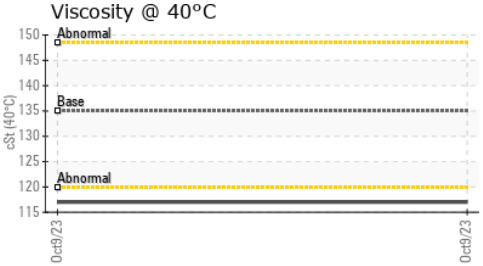
Copper (ppm)



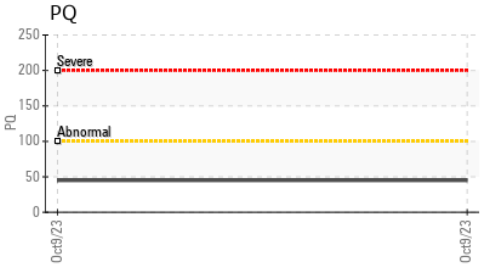
Silicon (ppm)



Viscosity @ 40°C



PQ



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0865523 **Received** : 26 Oct 2023
Lab Number : 02592194 **Diagnosed** : 27 Oct 2023
Unique Number : 5669273 **Diagnostician** : Kevin Marson
Test Package : MOB 1 (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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