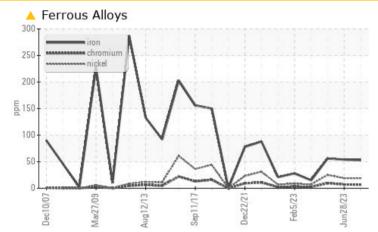


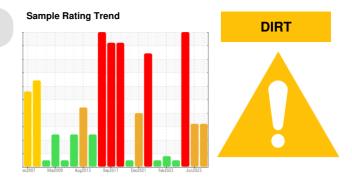
## **PROBLEM SUMMARY**

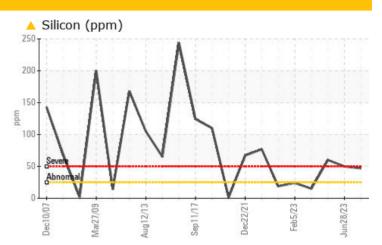
#### Area TURRET Machine Id 91-X-9603 SWIVEL 4, 12 Component

Sealing System Fluid MOBIL MOBILGEAR 634 (--- GAL)

### COMPONENT CONDITION SUMMARY







### RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	SEVERE	
Chromium	ppm	ASTM D5185(m)	>3	<u> </u>	<u> </u>	• 10	
Nickel	ppm	ASTM D5185(m)	>8	<u> </u>	<b>1</b> 9	<b>e</b> 25	
Silicon	ppm	ASTM D5185(m)	>25	<u> </u>	<u> </u>	<b>6</b> 0	

Customer Id: SPESTJ Sample No.: PP Lab Number: 02592274 Test Package: IND 2



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*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED ACTIONS							
Action	Status	Date	Done By				

Resample	 	?	We recommend an early resample to monitor this condition.
Information Required	 	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers	 	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	 	?	Check seals and/or filters for points of contaminant entry.
Filter Fluid	 	?	We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type.

Description

### HISTORICAL DIAGNOSIS

#### 28 Jun 2023 Diag: Kevin Marson



WEAR

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Chromium and nickel ppm levels are abnormal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.



view report

### 22 May 2023 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Chromium and nickel ppm levels are severe. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.



### 10 May 2023 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is no indication of any contamination in the fluid. The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.





## **OIL ANALYSIS REPORT**

Sample Rating Trend

### Area TURRET 91-X-9603 SWIVEL 4, 12 Component

Sealing System Fluid MOBIL MOBILGEAR 634 (--- GAL)

### DIAGNOSIS

### Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### A Wear

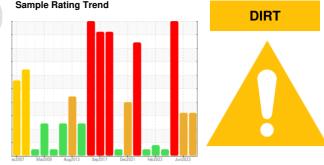
Chromium and nickel ppm levels are abnormal.

#### Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

### Fluid Condition

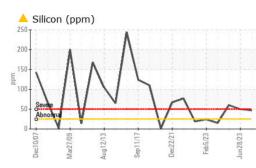
The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.

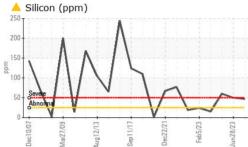


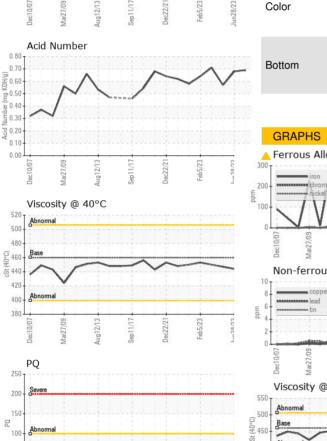
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		PP	PP	PP
Sample Date		Client Info		25 Oct 2023	28 Jun 2023	22 May 2023
Machine Age	days	Client Info		0	0	0
Oil Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	SEVERE
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>100	53	54	56
Chromium	ppm	ASTM D5185(m)	>3	<u> </u>	<u> </u>	<b>•</b> 10
Nickel	ppm	ASTM D5185(m)	>8	<u> </u>	<b>1</b> 9	<b>e</b> 25
Titanium	ppm	ASTM D5185(m)		0	<1	<1
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>3	0	<1	<1
Lead	ppm	ASTM D5185(m)		0	0	0
Copper	ppm	ASTM D5185(m)	>3	<1	<1	0
Tin	ppm	ASTM D5185(m)		0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		12	12	12
Barium	ppm	ASTM D5185(m)		<1	0	0
Molybdenum	ppm	ASTM D5185(m)		3	4	5
Manganese	ppm	ASTM D5185(m)		0	<1	<1
Magnesium	ppm	ASTM D5185(m)		<1	1	<1
Calcium	ppm	ASTM D5185(m)		8	8	7
Phosphorus	ppm	ASTM D5185(m)		308	337	337
Zinc	ppm	ASTM D5185(m)		2	4	2
Sulfur	ppm	ASTM D5185(m)		14210	14467	15176
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	<b>4</b> 7	<b>5</b> 0	60
Sodium	ppm	ASTM D5185(m)		1	1	1
Potassium	ppm	ASTM D5185(m)	>20	0	0	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.69	0.68	0.57



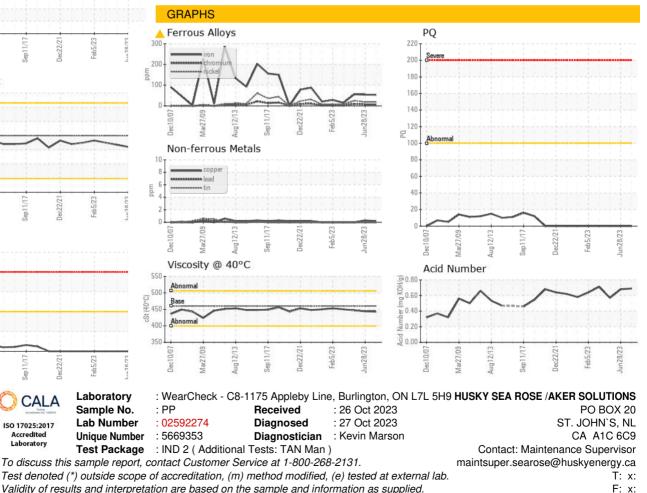
# **OIL ANALYSIS REPORT**







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	LIGHT	VLITE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*		NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	460	443	444	447
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						



Validity of results and interpretation are based on the sample and information as supplied.

Aug12/13

Sep11/1

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