

PROBLEM SUMMARY

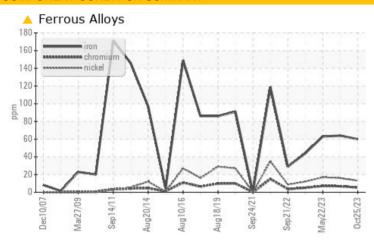
TURRET Machine Id 91-X-9609 SWIVEL 3, 10

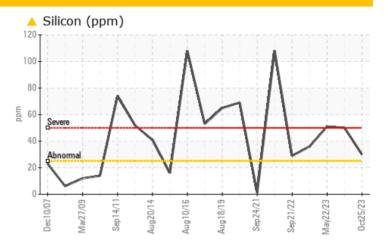
Sealing System

MOBIL MOBILGEAR 634 (--- GAL)



COMPONENT CONDITION SUMMARY





RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC T	EST RE	SULTS				
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Chromium	ppm	ASTM D5185(m)	>3	<u> 5</u>	<u>^</u> 7	<u>^</u> 7
Nickel	ppm	ASTM D5185(m)	>8	<u> </u>	<u> </u>	1 7
Silicon	mag	ASTM D5185(m)	>25	A 30	△ 50	<u> </u>

Customer Id: SPESTJ Sample No.: PP Lab Number: 02592279 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample			?	We recommend an early resample to monitor this condition.
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals			?	Check seals and/or filters for points of contaminant entry.
Filter Fluid			?	We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type.

HISTORICAL DIAGNOSIS

28 Jun 2023 Diag: Kevin Marson



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Chromium and nickel ppm levels are abnormal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.



22 May 2023 Diag: Kevin Marson



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Chromium and nickel ppm levels are abnormal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.



05 Feb 2023 Diag: Kevin Marson





We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Chromium and nickel ppm levels are marginal. All other component wear rates are normal. There is no indication of any contamination in the fluid. The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.



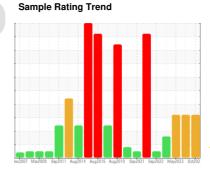


OIL ANALYSIS REPORT

Area TURRET 91-X-9609 SWIVEL 3, 10

Sealing System

MOBIL MOBILGEAR 634 (--- GAL)





DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

Chromium and nickel ppm levels are abnormal.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PP	PP	PP
Sample Date		Client Info		25 Oct 2023	28 Jun 2023	22 May 2023
Machine Age	days	Client Info		0	0	0
Oil Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>100	60	64	63
Chromium	ppm	ASTM D5185(m)	>3	<u> </u>	<u> 7</u>	<u> 7</u>
Nickel	ppm	ASTM D5185(m)	>8	<u> </u>	<u></u> 16	1 7
Titanium	ppm	ASTM D5185(m)		0	0	<1
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>3	<1	<1	0
Lead	ppm	ASTM D5185(m)		0	0	0
Copper	ppm	ASTM D5185(m)	>3	<1	<1	0
Tin	ppm	ASTM D5185(m)		0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		12	21	25
Boron Barium	ppm ppm	ASTM D5185(m) ASTM D5185(m)		12 <1	21	25 0
	• •					
Barium	ppm	ASTM D5185(m)		<1	0	0
Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m)		<1 2	0 2	0 2
Barium Molybdenum Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		<1 2 0	0 2 <1	0 2 <1
Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		<1 2 0 <1	0 2 <1 1	0 2 <1 <1
Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		<1 2 0 <1 6	0 2 <1 1	0 2 <1 <1 6
Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		<1 2 0 <1 6 306	0 2 <1 1 7 341	0 2 <1 <1 6 343
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m)		<1 2 0 <1 6 306 2	0 2 <1 1 7 341 3	0 2 <1 <1 6 343 2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	limit/base	<1 2 0 <1 6 306 2 15240	0 2 <1 1 7 341 3 15218	0 2 <1 <1 6 343 2 15813
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	limit/base >25	<1 2 0 <1 6 306 2 15240 <1	0 2 <1 1 7 341 3 15218	0 2 <1 <1 6 343 2 15813
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)		<1 2 0 <1 6 306 2 15240 <1	0 2 <1 1 7 341 3 15218 <1 history1	0 2 <1 <1 <6 343 2 15813 <1 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	>25	<1 2 0 <1 6 306 2 15240 <1 current	0 2 <1 1 7 341 3 15218 <1 history1	0 2 <1 <1 <1 6 343 2 15813 <1 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	>25	<1 2 0 <1 6 306 2 15240 <1 current 30 3	0 2 <1 1 7 341 3 15218 <1 history1 ▲ 50 3	0 2 <1 <1 6 343 2 15813 <1 history2 51 3



OIL ANALYSIS REPORT

