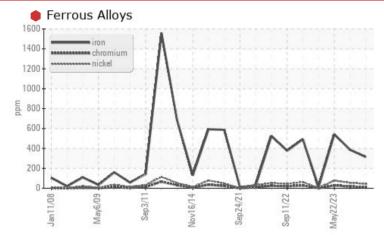


# **PROBLEM SUMMARY**

### Area TURRET Machine Id 91-X-9606 SWIVEL 7, 12 Component

Sealing System Fluid MOBIL MOBILGEAR 634 (--- GAL)

# COMPONENT CONDITION SUMMARY



### RECOMMENDATION

We recommend that you drain the fluid from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS							
Sample Status				SEVERE	SEVERE	SEVERE	
Iron	ppm	ASTM D5185(m)	>100	🛑 314	9387	<b>•</b> 542	
Chromium	ppm	ASTM D5185(m)	>3	🛑 12	<b>•</b> 17	• 29	
Nickel	ppm	ASTM D5185(m)	>8	• 44	<b>6</b> 55	<b>•</b> 77	

Customer Id: SPESTJ Sample No.: PP Lab Number: 02592282 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com



			OTL	$\alpha$
RECOM	NEND	IFU P	AC 7 H H	UN:
				~

Action	Status	Date	Done By
Change Fluid			?
Resample			?
Information Required			?

Description

We recommend that you drain the fluid from the component if this has not already been done.

We recommend an early resample to monitor this condition.

NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### HISTORICAL DIAGNOSIS



### 28 Jun 2023 Diag: Kevin Marson



### Check seals and/or filters for points of contaminant entry. We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Chromium, iron and nickel ppm levels are severe. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.





### 22 May 2023 Diag: Kevin Marson



We advise that you check all areas where dirt can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Chromium, iron and nickel ppm levels are severe. There is a moderate concentration of dirt present in the fluid. High amount of ingressed dirt has caused abrasive wear to the component. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.

### 10 May 2023 Diag: Wes Davis



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is no indication of any contamination in the fluid. The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.





# **OIL ANALYSIS REPORT**

Sample Rating Trend

### Area TURRET Machine Id 91-X-9606 SWIVEL 7, 12 Component

Sealing System Fluid MOBIL MOBILGEAR 634 (--- GAL)

### DIAGNOSIS

### Recommendation

We recommend that you drain the fluid from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## 🛡 Wear

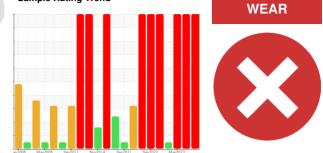
Chromium, iron and nickel ppm levels are severe.

#### Contamination

There is no indication of any contamination in the fluid.

### Fluid Condition

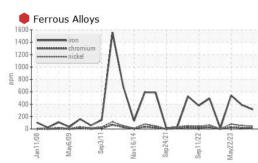
The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.

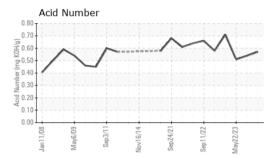


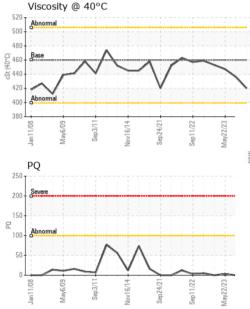
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		PP	PP	PP
Sample Date		Client Info		25 Oct 2023	28 Jun 2023	22 May 2023
Machine Age	days	Client Info		0	0	0
Oil Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	SEVERE
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	3
Iron	ppm	ASTM D5185(m)	>100	<b>e</b> 314	9387	<b>5</b> 42
Chromium	ppm	ASTM D5185(m)	>3	<b>1</b> 2	• 17	<b>e</b> 29
Nickel	ppm	ASTM D5185(m)	>8	• 44	<b>•</b> 55	• 77
Titanium	ppm	ASTM D5185(m)		0	<1	<1
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>3	0	<1	<1
Lead	ppm	ASTM D5185(m)		0	0	<1
Copper	ppm	ASTM D5185(m)	>3	1	1	1
Tin	ppm	ASTM D5185(m)		0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		11	12	13
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		4	7	10
Manganese	ppm	ASTM D5185(m)		2	3	4
Magnesium	ppm	ASTM D5185(m)		0	<1	<1
Calcium	ppm	ASTM D5185(m)		3	4	5
Phosphorus	ppm	ASTM D5185(m)		285	295	294
Zinc	ppm	ASTM D5185(m)		3	4	3
Sulfur	ppm	ASTM D5185(m)		13482	13917	14516
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	15	<b>A</b> 26	<b>4</b> 7
Sodium	ppm	ASTM D5185(m)		1	1	1
Potassium	ppm	ASTM D5185(m)	>20	0	<1	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.57	0.54	0.51



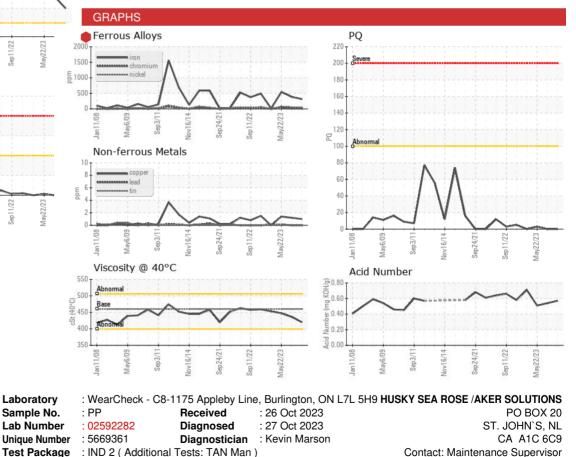
# **OIL ANALYSIS REPORT**







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	LIGHT	VLITE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*		NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	460	420	436	447
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color						
Bottom						





Accredited Laboratory Test Package : IND 2 (Additional Tests: TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131. maintsuper.searose@huskyenergy.ca Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

CALA

ISO 17025:2017

T: x:

F: x: