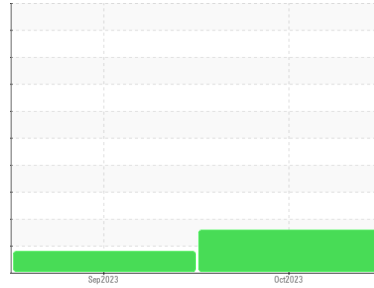




PROBLEM SUMMARY

Sample Rating Trend



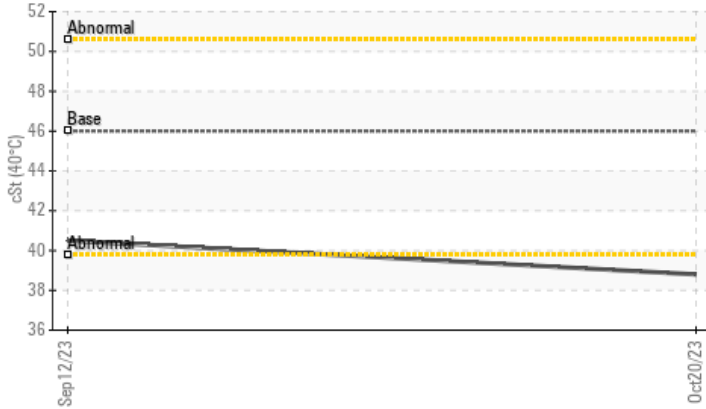
VISCOSITY



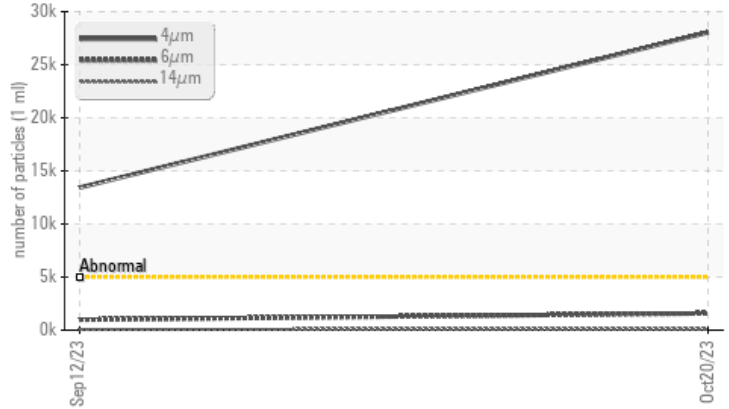
Area
[40992]
 Machine Id
PREZZI PRESS #1
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (8000 LTR)

COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	---
Particles >4µm	ASTM D7647	>5000	▲ 28049	▲ 13429	---
Particles >6µm	ASTM D7647	>1300	▲ 1582	982	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 22/18/14	▲ 21/17/13	---
Visc @ 40°C	cSt	ASTM D7279(m) 46	▲ 38.8	40.5	---

Customer Id: APELAN
 Sample No.: WC0801117
 Lab Number: 02592395
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Contact Required	---	---	?	Please contact your representative for information regarding the proper sampling kits for your service.
Alert	---	---	?	NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.

HISTORICAL DIAGNOSIS

ISO



12 Sep 2023 Diag: Wes Davis

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed). The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



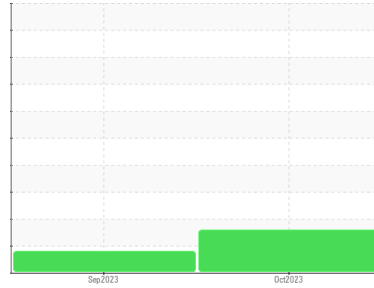


OIL ANALYSIS REPORT

Sample Rating Trend

VISCOSITY

Area
[40992]
 Machine Id
PRESEZZI PRESS #1
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (8000 LTR)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

Wear

Component wear rates appear to be normal (unconfirmed).

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 32 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed). The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

method	limit/base	current	history1	history2	
Sample Number	Client Info	WC0801117	WC0801126	---	
Sample Date	Client Info	20 Oct 2023	12 Sep 2023	---	
Machine Age	hrs	Client Info	0	0	---
Oil Age	hrs	Client Info	0	0	---
Oil Changed	Client Info	N/A	N/A	---	
Sample Status		ABNORMAL	ABNORMAL	---	

WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185(m)	>20	1	3	---
Chromium	ppm	ASTM D5185(m)	>20	<1	<1	---
Nickel	ppm	ASTM D5185(m)	>20	0	<1	---
Titanium	ppm	ASTM D5185(m)		0	0	---
Silver	ppm	ASTM D5185(m)		<1	0	---
Aluminum	ppm	ASTM D5185(m)	>20	<1	0	---
Lead	ppm	ASTM D5185(m)	>20	<1	<1	---
Copper	ppm	ASTM D5185(m)	>20	3	8	---
Tin	ppm	ASTM D5185(m)	>20	0	<1	---
Antimony	ppm	ASTM D5185(m)		0	0	---
Vanadium	ppm	ASTM D5185(m)		0	0	---
Beryllium	ppm	ASTM D5185(m)		0	0	---
Cadmium	ppm	ASTM D5185(m)		0	0	---

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185(m)	5	<1	<1	---
Barium	ppm	ASTM D5185(m)	5	<1	0	---
Molybdenum	ppm	ASTM D5185(m)	5	0	<1	---
Manganese	ppm	ASTM D5185(m)		0	0	---
Magnesium	ppm	ASTM D5185(m)	25	3	3	---
Calcium	ppm	ASTM D5185(m)	200	43	55	---
Phosphorus	ppm	ASTM D5185(m)	300	304	354	---
Zinc	ppm	ASTM D5185(m)	370	368	408	---
Sulfur	ppm	ASTM D5185(m)	2500	916	965	---
Lithium	ppm	ASTM D5185(m)		<1	<1	---

CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185(m)	>15	<1	<1	---
Sodium	ppm	ASTM D5185(m)		5	4	---
Potassium	ppm	ASTM D5185(m)	>20	0	<1	---

FLUID CLEANLINESS

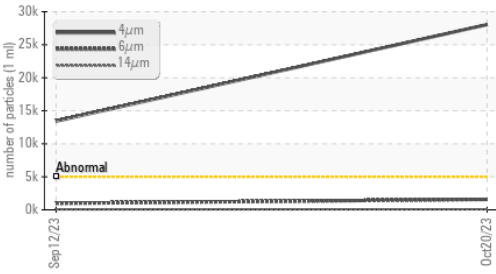
method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>5000	▲ 28049	▲ 13429	---
Particles >6µm	ASTM D7647	>1300	▲ 1582	982	---
Particles >14µm	ASTM D7647	>160	84	65	---
Particles >21µm	ASTM D7647	>40	23	18	---
Particles >38µm	ASTM D7647	>10	2	1	---
Particles >71µm	ASTM D7647	>3	0	0	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 22/18/14	▲ 21/17/13	---

FLUID DEGRADATION

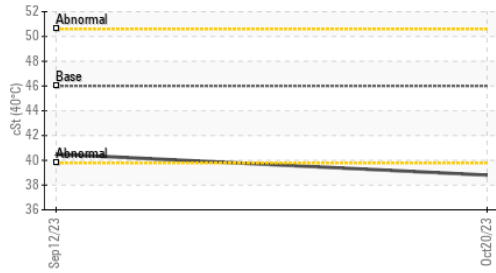
method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.44	0.38	---

OIL ANALYSIS REPORT

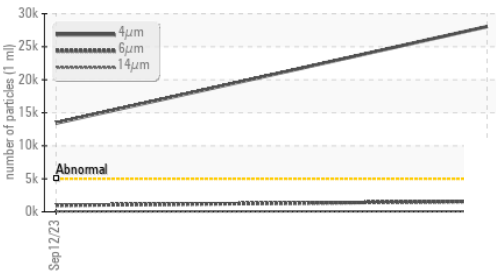
▲ Particle Trend



▲ Viscosity @ 40°C



▲ Particle Trend



Acid Number



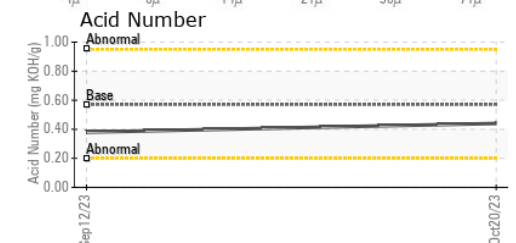
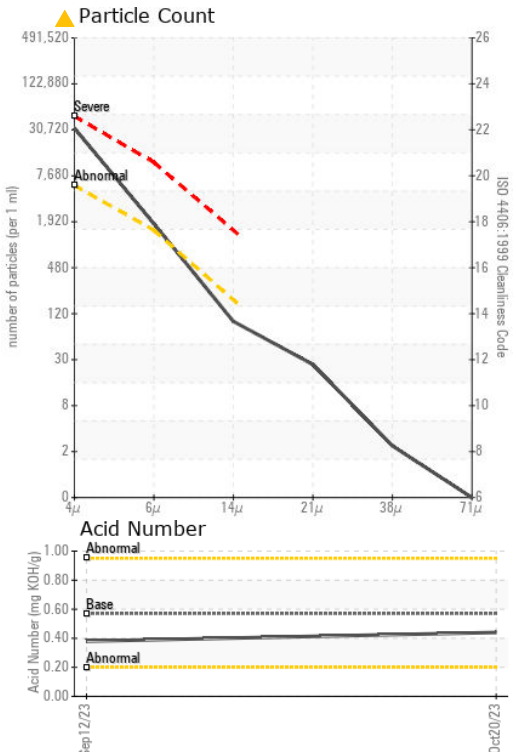
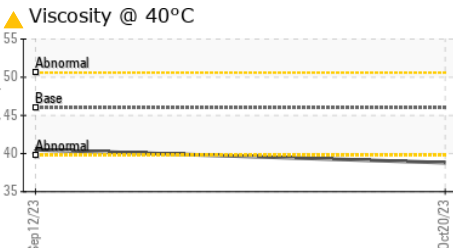
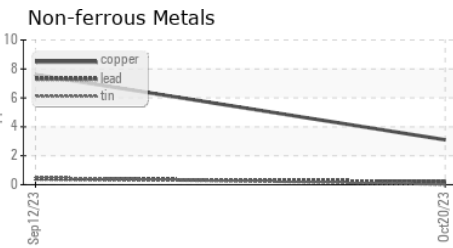
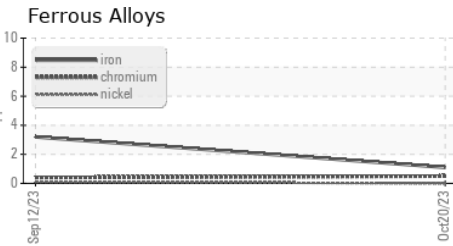
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.05	NEG	---
Free Water	scalar	Visual*		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46 ▲ 38.8	40.5	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0801117 **Received** : 27 Oct 2023
Lab Number : 02592395 **Diagnosed** : 30 Oct 2023
Unique Number : 5669474 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: TAN Man)

Apex Aluminum Extrusions
 9739 201 St.
 Langley, BC
 CA V1M 3E7
 Contact: Gregg Baker
 gbaker@apexextrusions.ca
 T: (604)882-3542
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.