



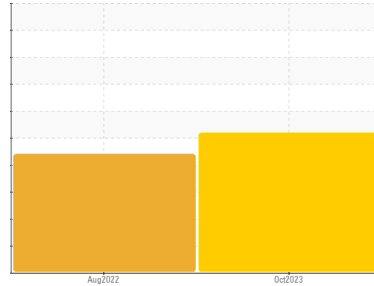
OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Area
[02592504]
 Machine Id
CATERPILLAR 336EL CFHDC336 (S/N FJH01494)
 Component
Hydraulic System
 Fluid
PANOLIN HLP SYNTH 46 (--- GAL)



DIAGNOSIS

Recommendation

Vérifier les scelles et/ou les filtres pour des points d'entrée des contaminants. Le reniflard d'air doit être réparé. S'il n'est pas classé, nous vous recommandons de le remplacer par un reniflard à air adapté au micron et / ou au dessiccant. Si évalué, nous vous recommandons de réparer / remplacer le reniflard. Nous recommandons le remplacement des filtres de ce composant. Confirm the source of the lubricant being utilized for top-up/fill. Échantillonner de nouveau dans 30 à 45 jours afin de contrôler la situation.

Wear

Le bas indice ferreux (PQ) indique que l'usure ferreuse est due à de la corrosion.

Contamination

Il y a une grande quantité de limon (particules de 4 à 14 microns) dans l'huile. Il y a une faible concentration (0.4%) d'huile minérale présente dans le fluide. Le code de propreté du système est beaucoup plus haut que la limite acceptable pour votre objectif de propreté ISO 4406.

Fluid Condition

Les niveaux d'additifs indiquent l'ajout d'une autre marque ou d'un autre type d'huile. l'huile n'est plus en état de service en raison d'une usure anormale et/ou sévère.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PP	PP	---
Sample Date	Client Info		26 Oct 2023	10 Aug 2022	---
Machine Age	hrs	Client Info	10540	9673	---
Oil Age	hrs	Client Info	867	0	---
Oil Changed	Client Info		N/A	N/A	---
Sample Status			SEVERE	SEVERE	---

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	---	---
Iron	ppm	ASTM D5185(m) >20	▲ 35	5	---
Chromium	ppm	ASTM D5185(m) >10	1	0	---
Nickel	ppm	ASTM D5185(m) >10	0	<1	---
Titanium	ppm	ASTM D5185(m)	0	0	---
Silver	ppm	ASTM D5185(m)	<1	0	---
Aluminum	ppm	ASTM D5185(m) >10	<1	<1	---
Lead	ppm	ASTM D5185(m) >10	<1	<1	---
Copper	ppm	ASTM D5185(m) >75	4	2	---
Tin	ppm	ASTM D5185(m) >10	0	<1	---
Antimony	ppm	ASTM D5185(m)	0	0	---
Vanadium	ppm	ASTM D5185(m)	0	0	---
Beryllium	ppm	ASTM D5185(m)	0	0	---
Cadmium	ppm	ASTM D5185(m)	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	1	<1	---
Barium	ppm	ASTM D5185(m) 0	<1	0	---
Molybdenum	ppm	ASTM D5185(m) 0	0	0	---
Manganese	ppm	ASTM D5185(m) 0	0	0	---
Magnesium	ppm	ASTM D5185(m) 0	<1	<1	---
Calcium	ppm	ASTM D5185(m) 0	2	12	---
Phosphorus	ppm	ASTM D5185(m) 1700	1501	1639	---
Zinc	ppm	ASTM D5185(m) 0	▲ 140	45	---
Sulfur	ppm	ASTM D5185(m) 1350	1679	1736	---
Lithium	ppm	ASTM D5185(m)	<1	<1	---

CONTAMINANTS

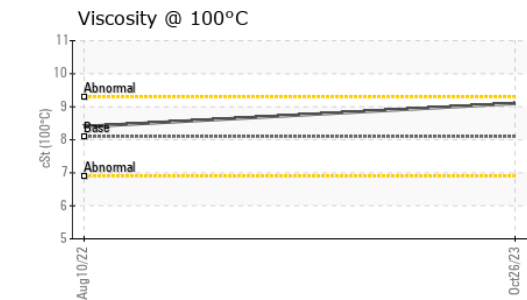
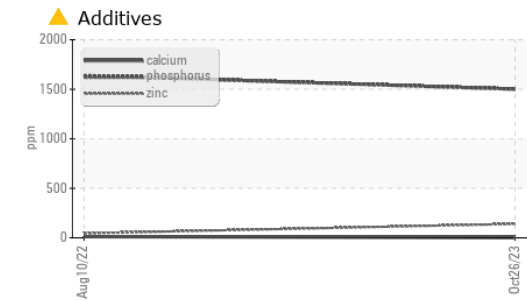
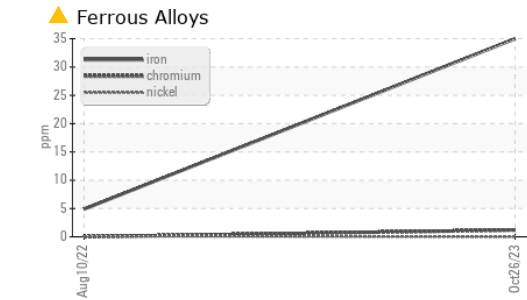
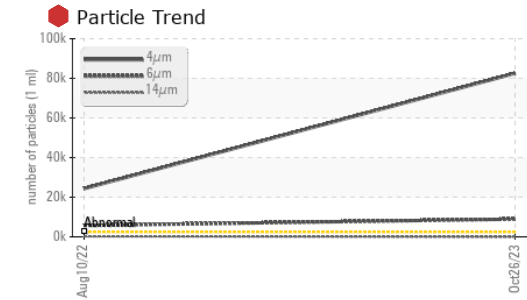
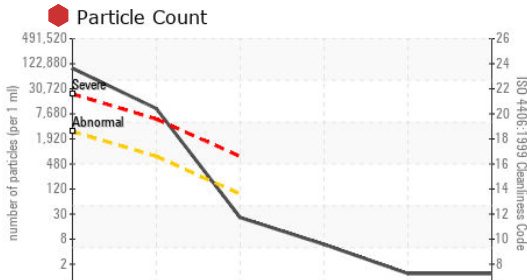
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >20	2	2	---
Sodium	ppm	ASTM D5185(m)	2	2	---
Potassium	ppm	ASTM D5185(m) >20	<1	<1	---

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	0	0	---
Nitration	Abs/cm	ASTM D7624*	4.9	4.2	---
Sulfation	Abs/.1mm	ASTM D7415*	153.1	153.2	---
Mineral Oil Content	%	ASTM D7418*	<5.0%	0.0	---



OIL ANALYSIS REPORT



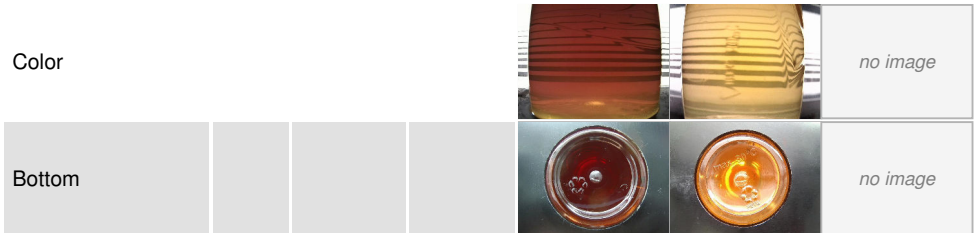
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	82533	24333	---
Particles >6µm	ASTM D7647	>640	8940	5725	---
Particles >14µm	ASTM D7647	>80	22	257	---
Particles >21µm	ASTM D7647	>20	5	37	---
Particles >38µm	ASTM D7647	>4	1	1	---
Particles >71µm	ASTM D7647	>3	1	0	---
Oil Cleanliness	ISO 4406 (c)	>18/16/13	24/20/12	22/20/15	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*	151.7	151.7	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	NEG	NEG	---
Free Water	scalar	Visual*	NEG	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	47.0	43.6	44.7
Visc @ 100°C	cSt	ASTM D7279(m)	8.1	9.1	8.4
Viscosity Index (VI)	Scale	ASTM D2270*	146	196	166

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PP
Lab Number : 02592505
Unique Number : 5669584
Test Package : MOB 2 (Additional Tests: FT-IR, KV100, Mineral Oil Content, PQ, VI)

SINTO INC
 3750, 14 AVE WEST
 SAINT-GEORGES DE BEAUCES, QC
 CA G5Y 8E3
 Contact: Jimmie Roy
 j.roy@sinto.ca
 T: (418)227-6442
 F: (418)228-5592

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.



MINERAL OIL CONTENT REPORT

PASS



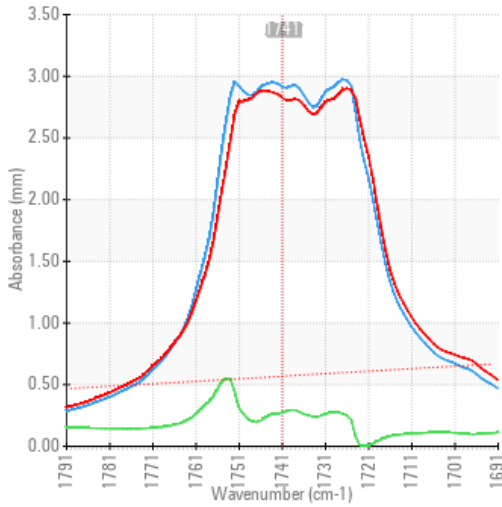
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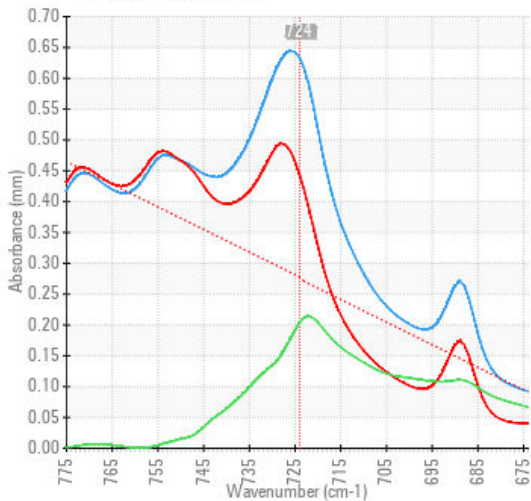
SPECTRAL ANALYSIS

		method	limit/base	current	history1	history2
Zinc	ppm	ASTM D5185(m)	0	▲ 140	45	---
Mineral Oil Content	%	ASTM D7418*	<5.0%	0.4	0.0	---

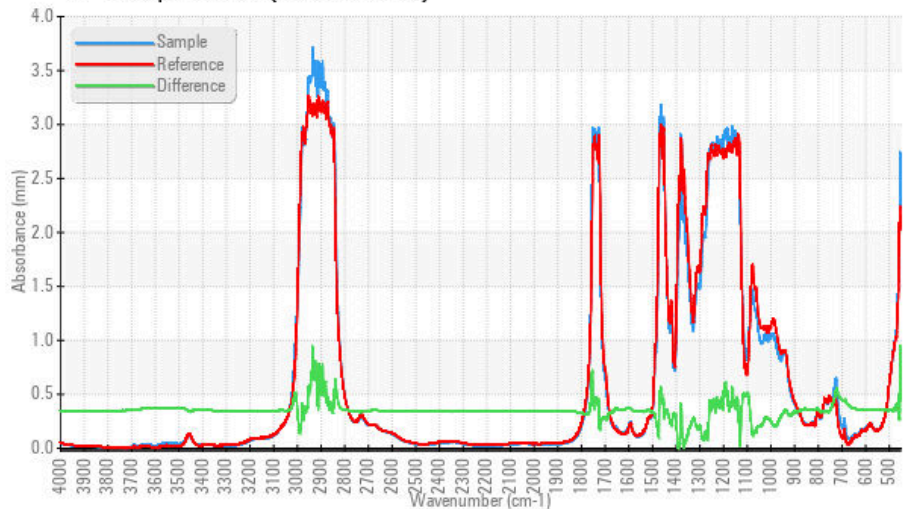
FT-IR - Esters I



FT-IR - Esters II



FT-IR Spectrum (Absorbance)



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