

OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

Signature Alum - A02500 A2310160

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

A Recommendation

This is a baseline read-out on the submitted sample.

📥 Wear

Copper and iron ppm levels are noted.

Contamination {not applicable}

Fluid Condition {not applicable}

				Oct2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Batch #		Client Info		2023 10 0550		
Machine ID		Client Info		A2310160		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		10/26/2023		
Sample Number		Client Info		E30000631		
Sample Date		Client Info		26 Oct 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ATTENTION		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	4 19		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>10	4		
Lead	ppm	ASTM D5185(m)	>20	5		
Copper	ppm	ASTM D5185(m)	>20	<u> </u>		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		U		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	1		
Barium	ppm	ASTM D5185(m)		2		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)	05	0		
Magnesium	ppm	ASTM D5185(m)	25	38		
Calcium	ppm	ASTM D5185(m)	200	58		
Phosphorus	ppm	ASTM D5185(m)	300	543		
Zinc Sulfur	ppm	ASTM D5185(m) ASTM D5185(m)	370 2500	537 1561		
Lithium	ppm ppm	ASTM D5185(m)	2000	<1		
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	2		
Sodium	ppm	ASTM D5185(m)		2		
Potassium	ppm	ASTM D5185(m)	>20	<1		



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scalar

method

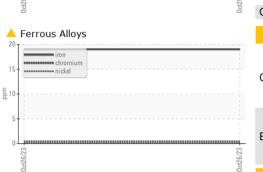
Visual*

VISUAL

White Metal







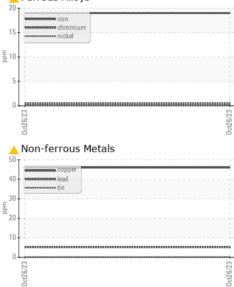
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
SAMPLE IMAGES	;	method	limit/base	current	history1	history2
Color					no image	no image
Color Bottom					no image no image	no image no image

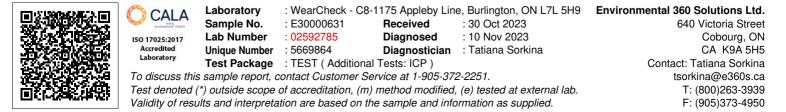
limit/base

NONE

current

NONE





history2

history1