

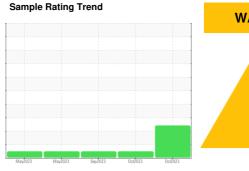
OIL ANALYSIS REPORT

BD SHOP 300215

Component

Diesel Engine

PETRO CANADA DURON SHP 10W30 (40 LTR)





DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

Aluminum ppm levels are abnormal. A sharp increase in the aluminum level is noted. Piston wear is indicated.

Contamination

There is a trace of moisture present in the oil. Test for glycol is negative.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

in)		May2023	May2023	Sep2023 Oct2023	Oct2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0864678	WC0864667	WC0852029
Sample Date		Client Info		29 Oct 2023	08 Oct 2023	08 Sep 2023
Machine Age	kms	Client Info		164489	154699	139655
Oil Age	kms	Client Info		46135	36340	21301
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				ABNORMAL	NORMAL	NORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	34	24	18
Chromium	ppm	ASTM D5185(m)	>20	1	<1	<1
Nickel	ppm	ASTM D5185(m)	>4	<1	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	<1
Silver	ppm	ASTM D5185(m)	>3	<1	<1	0
Aluminum	ppm	ASTM D5185(m)		<u>^</u> 21	17	13
Lead	ppm	ASTM D5185(m)	>40	<1	<1	0
Copper	ppm	ASTM D5185(m)	>330	5	4	2
Tin	ppm	ASTM D5185(m)	>15	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185(m)	limit/base	current 4	history1	history2
Boron Barium	ppm					
Boron Barium		ASTM D5185(m)	2	4	4	4
Boron Barium Molybdenum	ppm	ASTM D5185(m) ASTM D5185(m)	2	4 <1	4 <1	4
Boron Barium Molybdenum Manganese	ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	2 0 50	4 <1 71	4 <1 63	4 0 60
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	2 0 50 0	4 <1 71 <1	4 <1 63 <1	4 0 60 <1
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	2 0 50 0 950	4 <1 71 <1 1129	4 <1 63 <1 967	4 0 60 <1 978 1052 1064
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185(m)	2 0 50 0 950 1050	4 <1 71 <1 1129 1248	4 <1 63 <1 967 1086	4 0 60 <1 978 1052
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185(m)	2 0 50 0 950 1050 995	4 <1 71 <1 1129 1248 1124	4 <1 63 <1 967 1086 996	4 0 60 <1 978 1052 1064
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	2 0 50 0 950 1050 995 1180	4 <1 71 <1 1129 1248 1124 1390	4 <1 63 <1 967 1086 996 1189	4 0 60 <1 978 1052 1064 1171
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	2 0 50 0 950 1050 995 1180	4 <1 71 <1 1129 1248 1124 1390 2753	4 <1 63 <1 967 1086 996 1189 2467	4 0 60 <1 978 1052 1064 1171 2560
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	2 0 50 0 950 1050 995 1180 2600	4 <1 71 <1 1129 1248 1124 1390 2753 <1	4 <1 63 <1 967 1086 996 1189 2467 <1	4 0 60 <1 978 1052 1064 1171 2560
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	2 0 50 0 950 1050 995 1180 2600	4 <1 71 <1 1129 1248 1124 1390 2753 <1 current	4 <1 63 <1 967 1086 996 1189 2467 <1 history1	4 0 60 <1 978 1052 1064 1171 2560 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m)	2 0 50 0 950 1050 995 1180 2600	4 <1 71 <1 1129 1248 1124 1390 2753 <1 current	4	4 0 60 <1 978 1052 1064 1171 2560 <1 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	2 0 50 0 950 1050 995 1180 2600	4 <1 71 <1 1129 1248 1124 1390 2753 <1 current 10 4	4 <1 63 <1 967 1086 996 1189 2467 <1 history1 9	4 0 60 <1 978 1052 1064 1171 2560 <1 history2 9
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	2 0 50 0 950 1050 995 1180 2600 limit/base >25	4 <1 71 71 <1 1129 1248 1124 1390 2753 <1 current 10 4 34	4 <1 63 <1 967 1086 996 1189 2467 <1 history1 9 2 27	4 0 60 <1 978 1052 1064 1171 2560 <1 history2 9 2 23
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	2 0 50 0 950 1050 995 1180 2600 limit/base >25 >20 >0.2	4 <1 71 71 <1 1129 1248 1124 1390 2753 <1 current 10 4 34 ▲ 0.113	4 <1 63 <1 967 1086 996 1189 2467 <1 history1 9 2 27	4 0 60 <1 978 1052 1064 1171 2560 <1 history2 9 2 23 0.053
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water	ppm	ASTM D5185(m) ASTM D6304*	2 0 50 0 950 1050 995 1180 2600 limit/base >25 >20 >0.2	4 <1 71 71 <1 1129 1248 1124 1390 2753 <1 current 10 4 34 ▲ 0.113 ▲ 1131.5	4 <1 63 <1 967 1086 996 1189 2467 <1 history1 9 2 27	4 0 60 <1 978 1052 1064 1171 2560 <1 history2 9 2 23 0.053 535.1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water Glycol	ppm	ASTM D5185(m) ASTM D6304* ASTM D6304* ASTM D6304*	2 0 50 0 950 1050 995 1180 2600 limit/base >25 >20 >0.2 >2000	4 <1 71 71 <1 1129 1248 1124 1390 2753 <1 current 10 4 34 0.113 1131.5 0.0	4 <1 63 <1 967 1086 996 1189 2467 <1 history1 9 2 27 NEG	4 0 60 <1 978 1052 1064 1171 2560 <1 history2 9 2 23 0.053 535.1 0.0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water Glycol INFRA-RED	ppm	ASTM D5185(m) ASTM D6304* ASTM D6304* ASTM D7922* method	2 0 50 0 950 1050 995 1180 2600 limit/base >25 >20 >0.2 >2000	4	4 <1 63 <1 967 1086 996 1189 2467 <1 history1 9 2 27 NEG history1	4 0 60 <1 978 1052 1064 1171 2560 <1 history2 9 2 23 0.053 535.1 0.0 history2



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