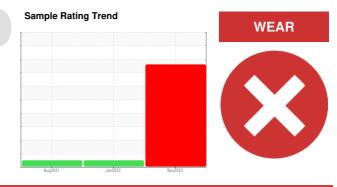


# **PROBLEM SUMMARY**

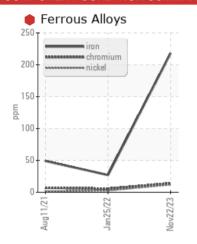
# (C-GIMW) [C-GIMW] DIAMOND DA40F L-40158-36A

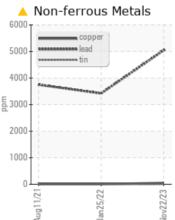
**Piston Aircraft Engine** 

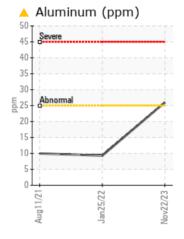
PHILLIPS 66 AVIATION X/C OIL SAE20W50 (8 LTR)

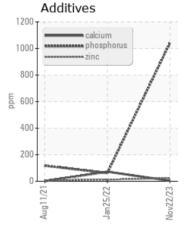


# COMPONENT CONDITION SUMMARY









# **RECOMMENDATION**

We advise that you check the engine magneto timing. We advise that you check for a possible toolean mixture, or an over-advanced ignition timing. We advise that you monitor for an abnormal oil pressure drop and noise. We advise that you perform a compression test, and a borescope exam. The oil change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. Provided compression test checks O.K., resample in 20 to 25 hours to monitor.

PROBLEMATIC TEST RESULTS									
Sample Status				SEVERE	NORMAL	NORMAL			
Iron	ppm	ASTM D5185(m)	>90	<b>218</b>	27	49			
Aluminum	ppm	ASTM D5185(m)	>25	<b>^</b> 26	9	10			
Copper	ppm	ASTM D5185(m)	>25	<b>49</b>	9	7			

Customer Id: WCSWIN **Sample No.:** WC0882491 Lab Number: 02600947 Test Package: AVI 1



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Monitor			?	We advise that you monitor for an abnormal oil pressure drop and noise. We advise that you perform a compression test, and a borescope exam.		
Resample			?	We recommend an early resample to monitor this condition. Provided compression test checks O.K., resample in 20 to 25 hours to monitor.		
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.		
Check Timing			?	We advise that you check the engine magneto timing.		

# HISTORICAL DIAGNOSIS

# 25 Jan 2022 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.



# 11 Aug 2021 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.





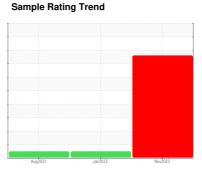
# **OIL ANALYSIS REPORT**

# (C-GIMW) Machine Id [C-GIMW] DIAMOND DA40F L-40158-36A

Component

**Piston Aircraft Engine** 

PHILLIPS 66 AVIATION X/C OIL SAE20W50 (8 LTR)





# DIAGNOSIS

# Recommendation

We advise that you check the engine magneto timing. We advise that you check for a possible toolean mixture, or an over-advanced ignition timing. We advise that you monitor for an abnormal oil pressure drop and noise. We advise that you perform a compression test, and a borescope exam. The oil change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. Provided compression test checks O.K., resample in 20 to 25 hours to monitor.

#### Wear

Iron ppm levels are severe. Aluminum and copper ppm levels are abnormal. Cylinder wear is indicated. High Aluminum (Al) level indicates abnormal bearing wear. Bearing and/or bushing wear is indicated.

#### Contamination

There is no indication of any contamination in the oil.

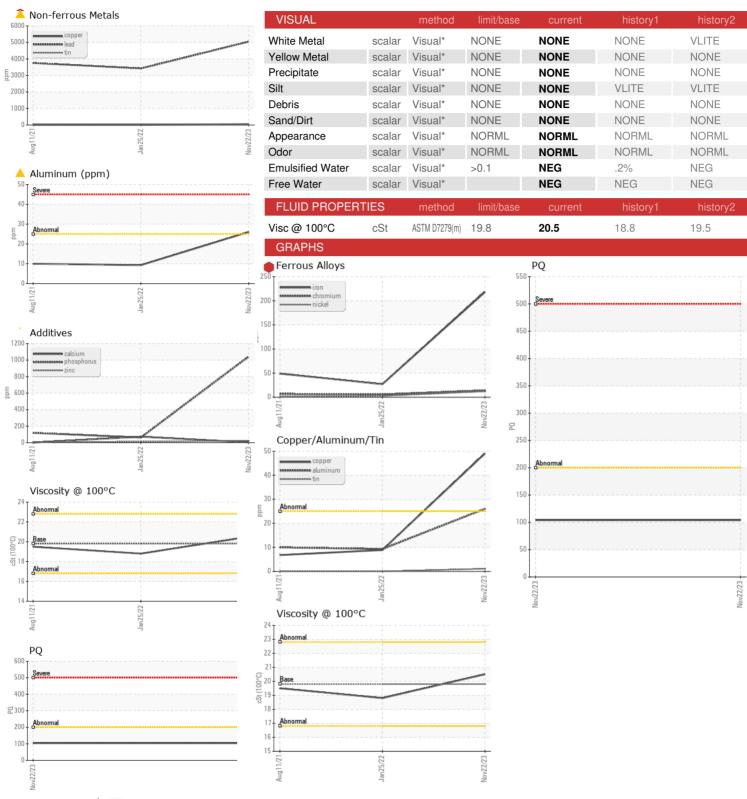
#### **Fluid Condition**

Additive levels indicate the addition of a different brand, or type of oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

) (8 LTR)		Au	2021	Jan2022 Nov20	)23	
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0882491	WC0651203	WC0603430
Sample Date		Client Info		22 Nov 2023	25 Jan 2022	11 Aug 2021
TSN	hrs	Client Info		0	0	0
TSO	hrs	Client Info		2003	1809	1760
Oil Age	hrs	Client Info		56	49	32
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				SEVERE	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel		WC Method	>4.0	<1.0	<1.0	<1.0
Water		WC Method	>0.1	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>200	104		
Iron	ppm	ASTM D5185(m)	>90	218	27	49
Chromium	ppm	ASTM D5185(m)	>20	14	6	7
Nickel	ppm	ASTM D5185(m)	>15	12	3	1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)	>5	<1	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<u>^</u> 26	9	10
Lead	ppm	ASTM D5185(m)	>20000	5046	3422	3752
Copper	ppm	ASTM D5185(m)	>25	<b>49</b>	9	7
Tin	ppm	ASTM D5185(m)	>30	1	0	0
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		1	<1	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		6	0	0
Manganese	ppm	ASTM D5185(m)		<1	0	0
Magnesium	ppm	ASTM D5185(m)		1	1	<1
Calcium	ppm	ASTM D5185(m)		4	72	1
Phosphorus	ppm	ASTM D5185(m)		1042	62	118
Zinc	ppm	ASTM D5185(m)		23	12	6
Sulfur	ppm	ASTM D5185(m)		2899	1358	1014
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	12	4	5
Sodium	ppm	ASTM D5185(m)		3	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	0	1	<1



# **OIL ANALYSIS REPORT**





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No. Lab Number **Unique Number** 

: 02600947 : 5694032

: WC0882491

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : 05 Dec 2023 Received Diagnosed

: 06 Dec 2023 Diagnostician : Kevin Marson

Test Package : AVI 1 (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

W.C.S. AVIATION LTD. 2600 AIRPORT ROAD UNIT 108

WINDSOR, ON **CA N8V 1A1** 

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