

PROBLEM SUMMARY

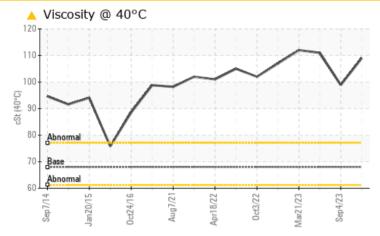
Compressors [412866968]

FES #2 Ammonia Compressor - Maximo #3548 1000032175 (S/N 3622-130)

Component Screw Compressor

MOBIL GARGOYLE ARTIC 300 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS								
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL		
Visc @ 40°C	cSt	ASTM D7279(m)	68.0	<u> </u>	▲ 98.9	1 11		

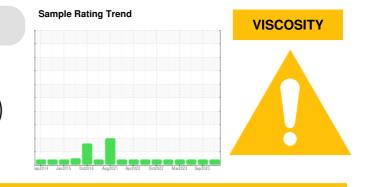
Customer Id: CARGUE Sample No.: WC0882224 Lab Number: 02600979 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



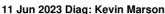
There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

04 Sep 2023 Diag: Kevin Marson



Resample at the next service interval to monitor.All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 100 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





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view report





21 Mar 2023 Diag: Kevin Marson

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Report Id: CARGUE [WCAMIS] 02600979 (Generated: 12/06/2023 17:05:34) Rev: 1



OIL ANALYSIS REPORT

Area **Compressors [412866968]** Machine Id FES #2 Ammonia Compressor - Maximo #3548 1000032175 (S

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Screw Compressor

MOBIL GARGOYLE ARTIC 300 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

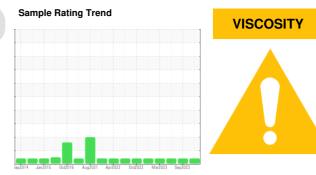
All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

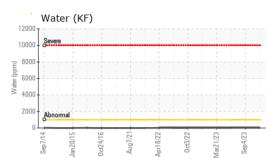
Viscosity of sample indicates oil is within ISO 100 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

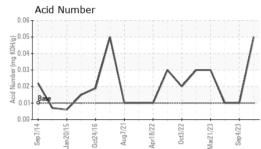


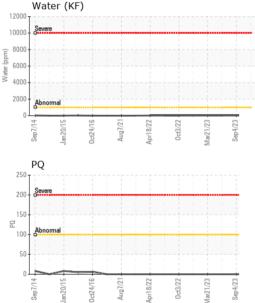
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0882224	WC0852625	WC0823718
Sample Date		Client Info		27 Nov 2023	04 Sep 2023	11 Jun 2023
Machine Age	kms	Client Info		0	0	0
Oil Age	kms	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>60	1	1	2
Chromium	ppm	ASTM D5185(m)	>4	0	0	0
Nickel	ppm	ASTM D5185(m)		0	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>5	0	0	0
Lead	ppm	ASTM D5185(m)	>10	<1	0	<1
Copper	ppm	ASTM D5185(m)	>30	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>15	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	0	0
Barium	ppm	ASTM D5185(m)		<1	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		0	<1	0
Calcium	ppm	ASTM D5185(m)		<1	<1	<1
Phosphorus	ppm	ASTM D5185(m)		0	0	0
Zinc	ppm	ASTM D5185(m)		2	3	5
Sulfur	ppm	ASTM D5185(m)		191	193	203
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	0	0	2
Sodium	ppm	ASTM D5185(m)		0	0	0
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1
Water	%	ASTM D6304*	>0.1	0.001	0.001	0.002
ppm Water	ppm	ASTM D6304*	>1000	13	14.8	15.6
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.01	0.05	0.01	0.01



OIL ANALYSIS REPORT





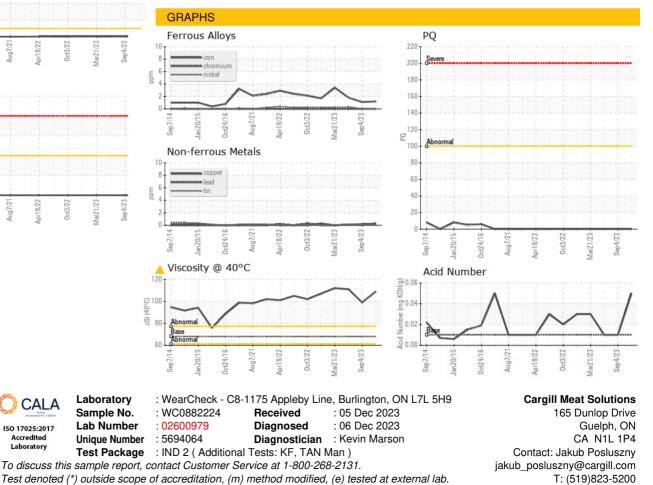


CALA

ISO 17025:2017 Accredited Laboratory

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	AMMON
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.0	_ 109	▲ 98.9	1 11
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color						
Bottom				(60)		





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Validity of results and interpretation are based on the sample and information as supplied.

Contact/Location: Jakub Posluszny - CARGUE

F: (519)823-5893