



# OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Machine Id  
**M01537 (S/N OFTX30023D008)**

Component  
**Hydraulic System**

Fluid  
**PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)**



## DIAGNOSIS

### Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

### Fluid Condition

The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0832173</b>	---	---
Sample Date	Client Info		<b>24 Nov 2023</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>SEVERE</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185(m) >20	<b>0</b>	---	---
Nickel	ppm	ASTM D5185(m) >20	<b>0</b>	---	---
Titanium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Silver	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Aluminum	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185(m) >20	<b>0</b>	---	---
Copper	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185(m) >20	<b>0</b>	---	---
Antimony	ppm	ASTM D5185(m)	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	<b>1</b>	---	---
Barium	ppm	ASTM D5185(m) 0	<b>&lt;1</b>	---	---
Molybdenum	ppm	ASTM D5185(m) 0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185(m) 1	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185(m) 0	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185(m) 100	<b>107</b>	---	---
Phosphorus	ppm	ASTM D5185(m) 670	<b>662</b>	---	---
Zinc	ppm	ASTM D5185(m) 850	<b>880</b>	---	---
Sulfur	ppm	ASTM D5185(m) 1600	<b>1577</b>	---	---
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---

## CONTAMINANTS

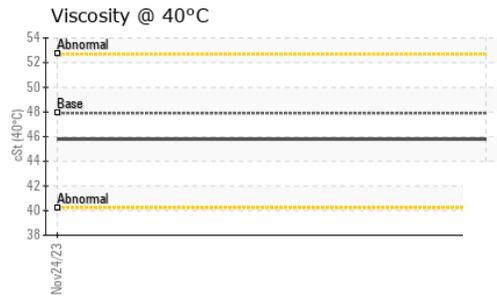
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185(m) >20	<b>0</b>	---	---

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 37569</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>● 14479</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>▲ 1269</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>▲ 226</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>6</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>1</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>● 22/21/17</b>	---	---



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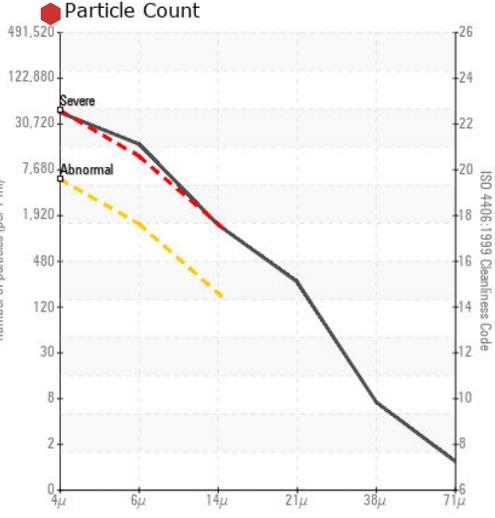
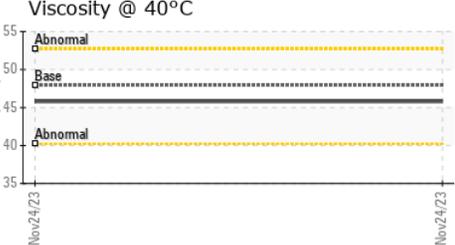
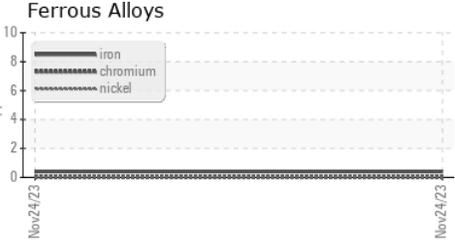
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.05	NEG	---
Free Water	scalar	Visual*		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	47.9	45.8	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0832173 **Received** : 06 Dec 2023  
**Lab Number** : 02601253 **Diagnosed** : 07 Dec 2023  
**Unique Number** : 5694338 **Diagnostician** : Wes Davis  
**Test Package** : MOB 2

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To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.