



OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
BUILDING 51 - CEREAL PRODUCTS
 Machine Id
PREMIX CONVEYOR GEARBOX C5 (S/N 51C5-GB)

Component
Gearbox
 Fluid
LUBRICATION ENG DUOLEC 1604 ISO 150 (1 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

ISO Cleanliness Code (ISO 4406:1999): 22/19/15;
 Cumulative particle counts >4µm = 23631, >6µm = 3886, >14µm = 244, >21µm = 62, >38µm = 4, >71µm = 0. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0865421	---	---
Sample Date	Client Info		01 Dec 2023	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		Not Chngd	---	---
Sample Status			NORMAL	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	37	---
Chromium	ppm	ASTM D5185(m)	>15	<1	---
Nickel	ppm	ASTM D5185(m)	>15	<1	---
Titanium	ppm	ASTM D5185(m)		0	---
Silver	ppm	ASTM D5185(m)		<1	---
Aluminum	ppm	ASTM D5185(m)	>25	<1	---
Lead	ppm	ASTM D5185(m)	>100	<1	---
Copper	ppm	ASTM D5185(m)	>200	<1	---
Tin	ppm	ASTM D5185(m)	>25	0	---
Antimony	ppm	ASTM D5185(m)	>5	0	---
Vanadium	ppm	ASTM D5185(m)		0	---
Beryllium	ppm	ASTM D5185(m)		0	---
Cadmium	ppm	ASTM D5185(m)		0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		17	---
Barium	ppm	ASTM D5185(m)		<1	---
Molybdenum	ppm	ASTM D5185(m)		0	---
Manganese	ppm	ASTM D5185(m)		0	---
Magnesium	ppm	ASTM D5185(m)		0	---
Calcium	ppm	ASTM D5185(m)		2	---
Phosphorus	ppm	ASTM D5185(m)		434	---
Zinc	ppm	ASTM D5185(m)		2	---
Sulfur	ppm	ASTM D5185(m)		4697	---
Lithium	ppm	ASTM D5185(m)		<1	---

CONTAMINANTS

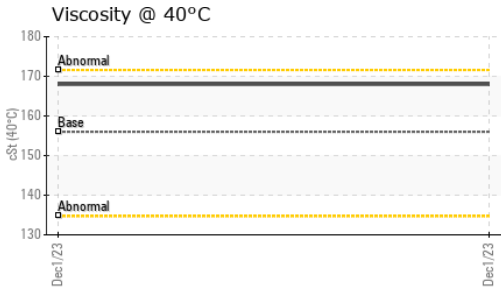
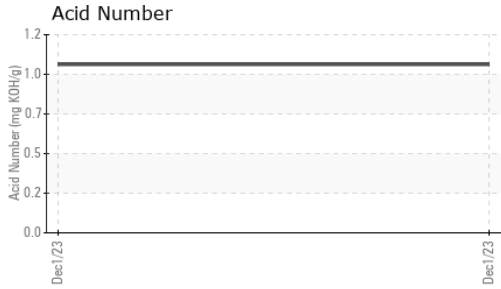
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	<1	---
Sodium	ppm	ASTM D5185(m)		<1	---
Potassium	ppm	ASTM D5185(m)	>20	0	---

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	23631	---	---
Particles >6µm	ASTM D7647	>5000	3886	---	---
Particles >14µm	ASTM D7647	>640	244	---	---
Particles >21µm	ASTM D7647	>160	62	---	---
Particles >38µm	ASTM D7647	>40	4	---	---
Particles >71µm	ASTM D7647	>10	0	---	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	22/19/15	---	---



OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		1.02	---	---

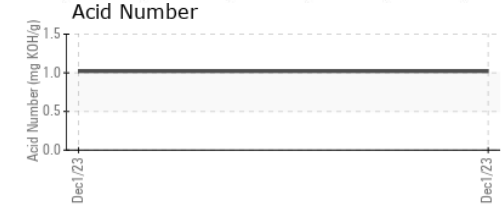
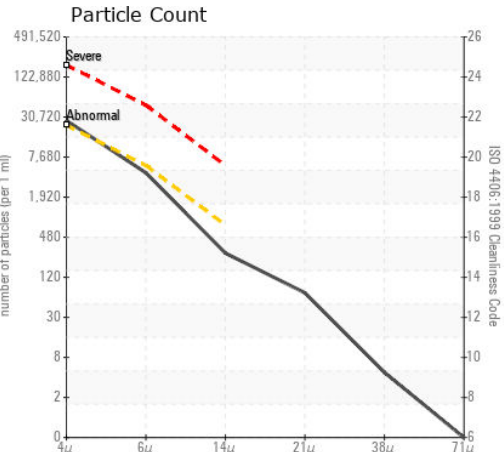
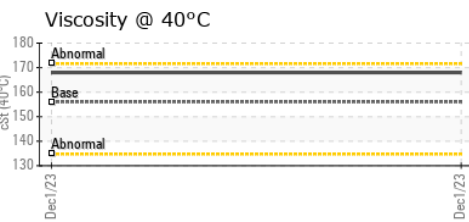
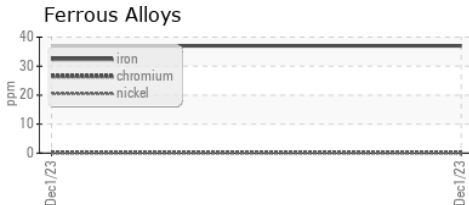
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.2	NEG	---	---
Free Water	scalar	Visual*		NEG	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	156	168	---	---

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0865421 **Received** : 06 Dec 2023
Lab Number : **02601318** **Diagnosed** : 07 Dec 2023
Unique Number : 5694403 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: TAN Man)

HIRAM WALKER & SONS LTD.
 2072 RIVERSIDE DRIVE EAST, BOX 2518
 WINDSOR, ON
 CA N8Y 4S5
 Contact: Matt Morand
 matt.morand@pernod-ricard.com
 T: (519)561-5359
 F: (519)971-5719

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.