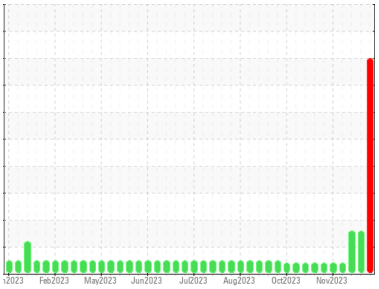
PROBLEM SUMMARY

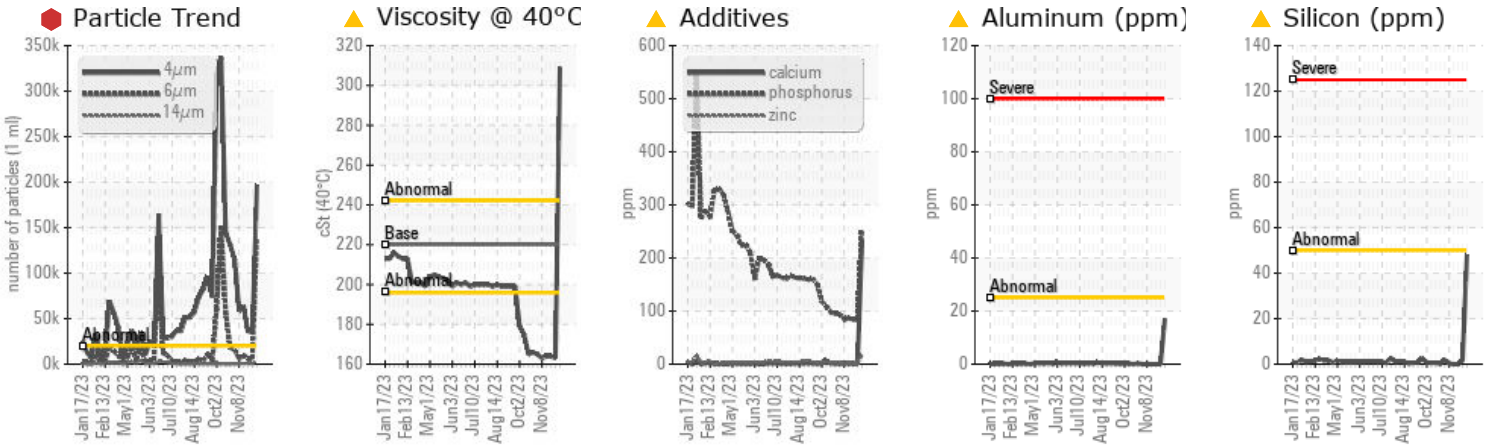
Sample Rating Trend



ISO

Area
7
Machine Id
7-3-260 Roll Press
Component
Gearbox
Fluid
MOBIL MOBILGEAR 600 XP 220 (2500 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	ABNORMAL	ABNORMAL
Aluminum	ppm	ASTM D5185(m)	>25	▲ **17**	0	0
Calcium	ppm	ASTM D5185(m)		▲ **234**	<1	<1
Phosphorus	ppm	ASTM D5185(m)		▲ **255**	84	84
Zinc	ppm	ASTM D5185(m)		▲ **18**	2	2
Silicon	ppm	ASTM D5185(m)	>50	▲ **48**	2	0
Particles >4µm		ASTM D7647	>20000	⬢ **196669**	▲ 39011	▲ 35125
Particles >6µm		ASTM D7647	>5000	⬢ **138808**	▲ 6307	▲ 5525
Particles >14µm		ASTM D7647	>640	▲ **4119**	184	437
Oil Cleanliness		ISO 4406 (c)	>21/19/16	⬢ **25/24/19**	▲ 22/20/15	▲ 22/20/16
Visc @ 40°C	cSt	ASTM D7279(m)	220	▲ **309**	▲ 163	▲ 164

Customer Id: STMBOW
Sample No.: WC0883476
Lab Number: 02601337
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
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Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We advise an early resample to confirm this situation.
Alert	---	---	?	NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.

HISTORICAL DIAGNOSIS

28 Nov 2023 Diag: Kevin Marson

VISCOSITY

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. Viscosity of sample indicates oil is within ISO 150 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

20 Nov 2023 Diag: Kevin Marson

VISCOSITY

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. Viscosity of sample indicates oil is within ISO 150 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

13 Nov 2023 Diag: Kevin Marson

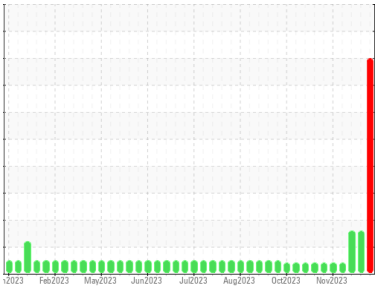
VISCOSITY

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 150 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
7
Machine Id
7-3-260 Roll Press
Component
Gearbox
Fluid
MOBIL MOBILGEAR 600 XP 220 (2500 LTR)

DIAGNOSIS

Recommendation

Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.

Wear

Aluminum ppm levels are marginal. Thrust washer and/or bearing/bushing wear is indicated.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. Viscosity of sample indicates oil is within SAE 90W140 range, advise investigate. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0883476**	WC0869915	WC0869913
Sample Date		Client Info		**04 Dec 2023**	28 Nov 2023	20 Nov 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	**51**	5	5
Chromium	ppm	ASTM D5185(m)	>15	**<1**	0	0
Nickel	ppm	ASTM D5185(m)	>15	**<1**	<1	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**<1**	<1	<1
Aluminum	ppm	ASTM D5185(m)	>25	▲ **17**	0	0
Lead	ppm	ASTM D5185(m)	>100	**<1**	<1	<1
Copper	ppm	ASTM D5185(m)	>200	**<1**	<1	<1
Tin	ppm	ASTM D5185(m)	>25	**0**	0	0
Antimony	ppm	ASTM D5185(m)	>5	**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

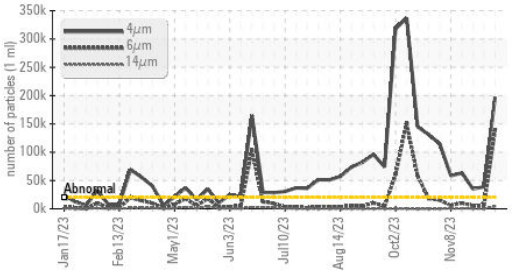
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**2**	<1	<1
Barium	ppm	ASTM D5185(m)		**<1**	<1	<1
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**8**	0	0
Calcium	ppm	ASTM D5185(m)		▲ **234**	<1	<1
Phosphorus	ppm	ASTM D5185(m)		▲ **255**	84	84
Zinc	ppm	ASTM D5185(m)		▲ **18**	2	2
Sulfur	ppm	ASTM D5185(m)		**8712**	7914	8055
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	▲ **48**	2	0
Sodium	ppm	ASTM D5185(m)		**1**	<1	0
Potassium	ppm	ASTM D5185(m)	>20	**6**	0	0

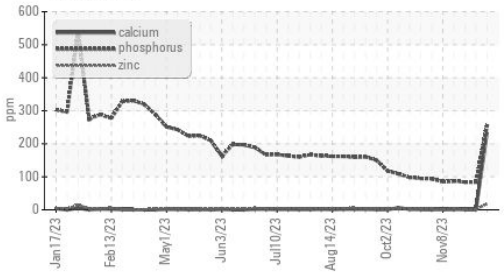
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	⬢ **196669**	▲ 39011	▲ 35125
Particles >6µm		ASTM D7647	>5000	⬢ **138808**	▲ 6307	▲ 5525
Particles >14µm		ASTM D7647	>640	▲ **4119**	184	437
Particles >21µm		ASTM D7647	>160	**95**	68	115
Particles >38µm		ASTM D7647	>40	**1**	3	4
Particles >71µm		ASTM D7647	>10	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	⬢ **25/24/19**	▲ 22/20/15	▲ 22/20/16

OIL ANALYSIS REPORT

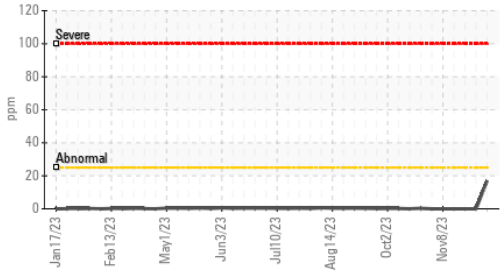
Particle Trend



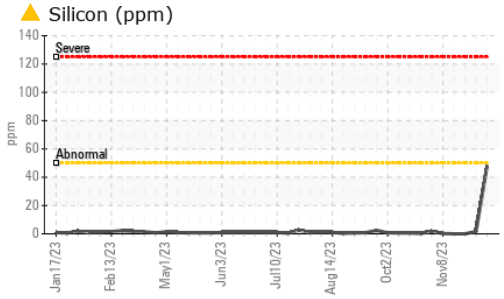
Additives



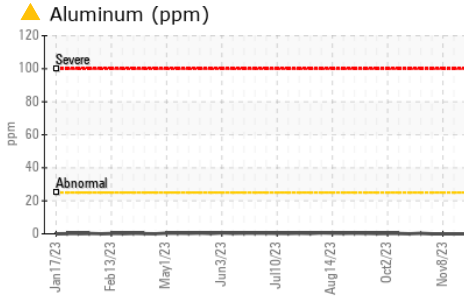
Aluminum (ppm)



Silicon (ppm)



Aluminum (ppm)

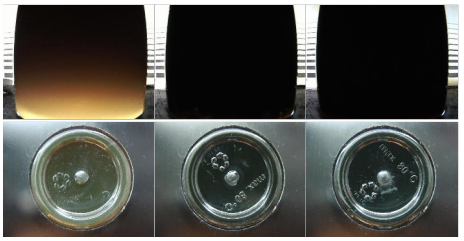


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.25**	0.35	0.54

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

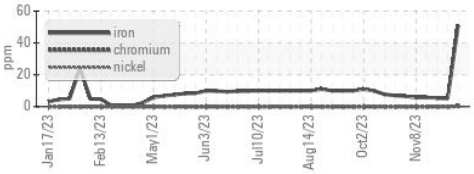
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	▲ **309**	▲ 163	▲ 164

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

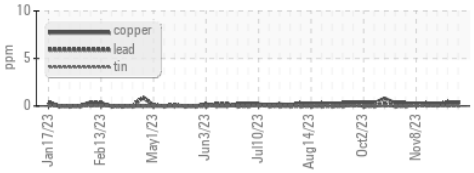


GRAPHS

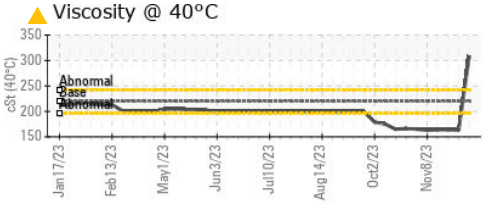
Ferrous Alloys



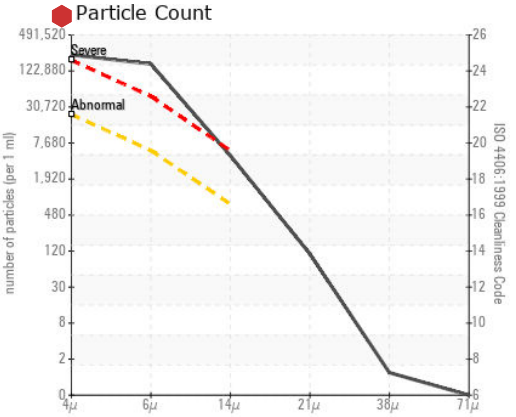
Non-ferrous Metals



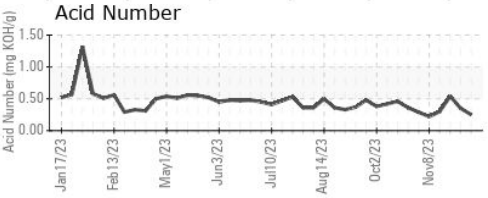
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0883476 **Received** : 06 Dec 2023
Lab Number : 02601337 **Diagnosed** : 07 Dec 2023
Unique Number : 5694422 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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