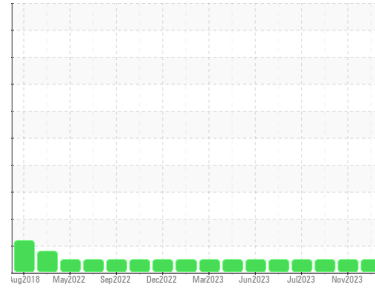




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**(684) A22**  
Machine Id  
**RECYCLE NITROGEN COMPRESSOR TRAIN A**  
Component  
**Axial Compressor**  
Fluid  
**MOBIL DTE 846 (66 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PP13933480</b>	PP13933480	PP13904235
Sample Date	Client Info		<b>19 Nov 2023</b>	19 Nov 2023	29 Jul 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		<b>0</b>	0	0
Iron	ppm	ASTM D5185(m) >50	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185(m) >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	0
Aluminum	ppm	ASTM D5185(m) >25	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185(m) >25	<b>0</b>	3	0
Copper	ppm	ASTM D5185(m) >50	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m) >15	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	0
Barium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	0
Molybdenum	ppm	ASTM D5185(m)	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Calcium	ppm	ASTM D5185(m)	<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185(m)	<b>1231</b>	1186	1252
Zinc	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	1
Sulfur	ppm	ASTM D5185(m)	<b>151</b>	181	10
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1

## CONTAMINANTS

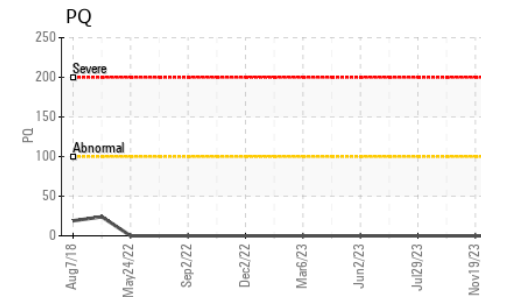
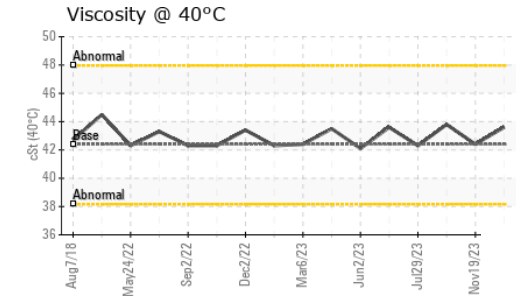
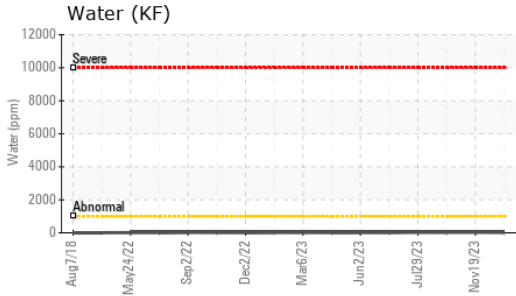
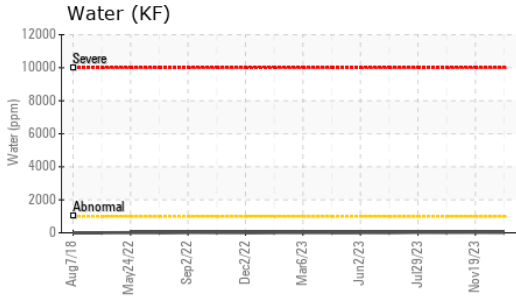
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >25	<b>0</b>	<1	0
Sodium	ppm	ASTM D5185(m)	<b>0</b>	1	0
Potassium	ppm	ASTM D5185(m) >20	<b>0</b>	0	<1
Water	%	ASTM D6304* >0.1	<b>0.002</b>	0.003	0.003
ppm Water	ppm	ASTM D6304* >1000	<b>19</b>	31	29.9

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.07</b>	0.08	0.07



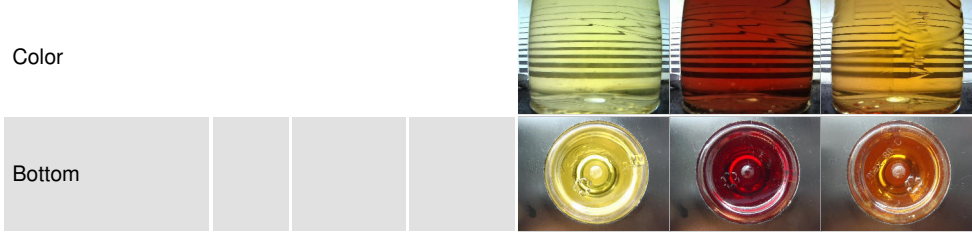
# OIL ANALYSIS REPORT



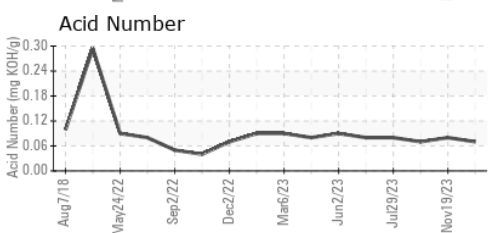
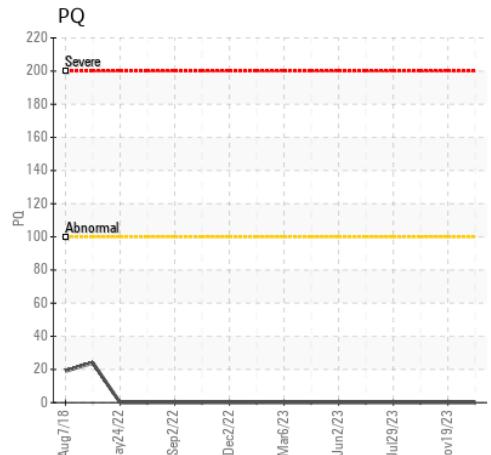
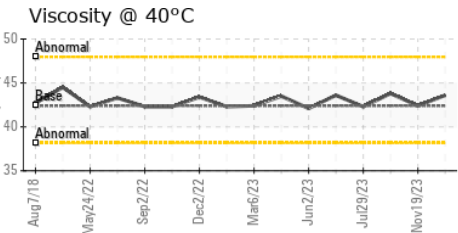
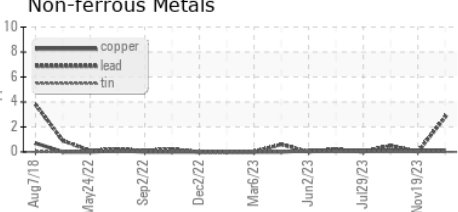
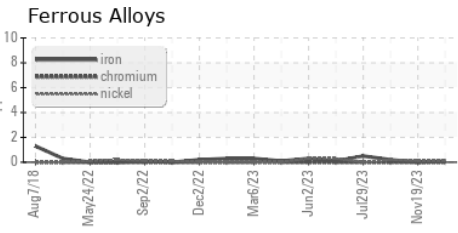
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	42.4	<b>43.6</b>	42.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PP13933480  
**Lab Number** : **02601687**  
**Unique Number** : 5694772  
**Test Package** : MAR 2 ( Additional Tests: KF, TAN Man )

**ExxonMobil Canada East Ltd.**  
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 St. John's, NL  
 CA A1C 6K3  
 Contact: Liam Maher  
 liam.m.maher@exxonmobil.com  
 T: (709)273-3729  
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.