



OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
IPEX - 888063
 Machine Id
AM945
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Wear

{not applicable}

Contamination

{not applicable}

Fluid Condition

{not applicable}

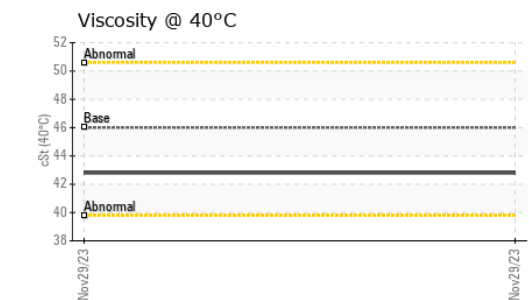
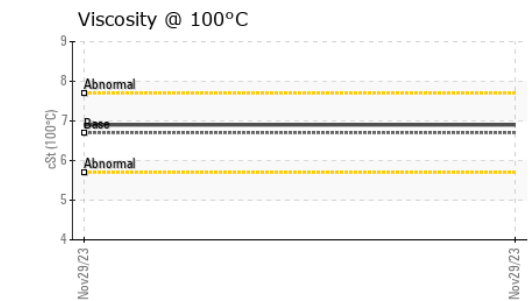
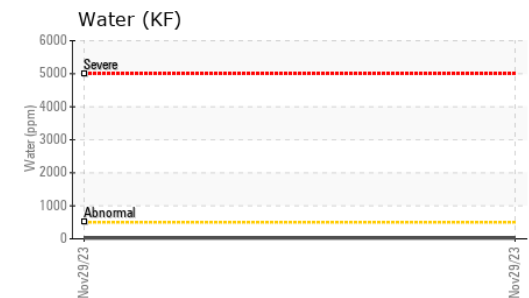
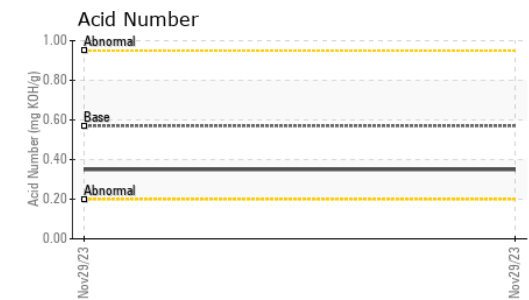
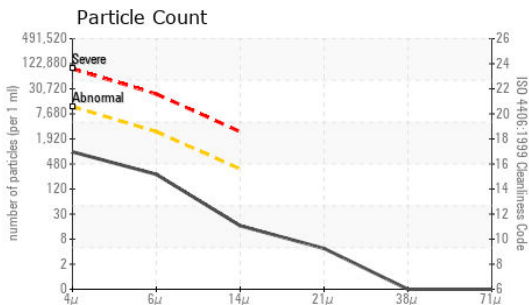
SAMPLE INFORMATION		method	limit/base	current	history1	history2
Batch #	Client Info			AM945	---	---
Machine ID	Client Info			Sales	---	---
Department	Client Info			Machine	---	---
Sample From	Client Info			Initial	---	---
Production Stage	Client Info			12/06/2023	---	---
Sample Number	Client Info			E30000884	---	---
Sample Date	Client Info			29 Nov 2023	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				NORMAL	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1	---	---
Chromium	ppm	ASTM D5185(m)	>20	0	---	---
Nickel	ppm	ASTM D5185(m)	>20	<1	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		<1	---	---
Aluminum	ppm	ASTM D5185(m)	>20	0	---	---
Lead	ppm	ASTM D5185(m)	>20	<1	---	---
Copper	ppm	ASTM D5185(m)	>20	<1	---	---
Tin	ppm	ASTM D5185(m)	>20	0	---	---
Antimony	ppm	ASTM D5185(m)		0	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
Beryllium	ppm	ASTM D5185(m)		0	---	---
Cadmium	ppm	ASTM D5185(m)		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	3	---	---
Barium	ppm	ASTM D5185(m)	5	<1	---	---
Molybdenum	ppm	ASTM D5185(m)	5	<1	---	---
Manganese	ppm	ASTM D5185(m)		0	---	---
Magnesium	ppm	ASTM D5185(m)	25	8	---	---
Calcium	ppm	ASTM D5185(m)	200	69	---	---
Phosphorus	ppm	ASTM D5185(m)	300	309	---	---
Zinc	ppm	ASTM D5185(m)	370	405	---	---
Sulfur	ppm	ASTM D5185(m)	2500	1019	---	---
Lithium	ppm	ASTM D5185(m)		<1	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1	---	---
Sodium	ppm	ASTM D5185(m)		<1	---	---
Potassium	ppm	ASTM D5185(m)	>20	0	---	---
Water	%	ASTM D6304*	>0.05	0.002	---	---
ppm Water	ppm	ASTM D6304*	>500	23	---	---

OIL ANALYSIS REPORT



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	823	---	---
Particles >6µm	ASTM D7647	>2500	238	---	---
Particles >14µm	ASTM D7647	>320	14	---	---
Particles >21µm	ASTM D7647	>80	4	---	---
Particles >38µm	ASTM D7647	>20	0	---	---
Particles >71µm	ASTM D7647	>4	0	---	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	17/15/11	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.35	---	---

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.05	NEG	---	---
Free Water	scalar	Visual*		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	46	42.8	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	6.7	6.9	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	97	118	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30000884
Lab Number : **02601828**
Unique Number : 5694913
Test Package : IND 2 (Additional Tests: KF, KV100, VI)

Received : 08 Dec 2023
Diagnosed : 12 Dec 2023
Diagnostician : Tatiana Sorkina

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 Cobourg, ON
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To discuss this sample report, contact Customer Service at 1-905-372-2251.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.