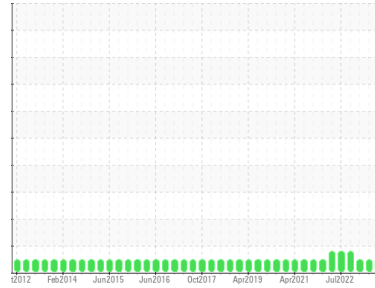




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**EM**  
 Machine Id  
**EM-0542-DE FM #2 Drive Motor Sleeve BRG**  
 Component  
**Drive End Bearing**  
 Fluid  
**ESSO NUTO H ISO 68 (20 LTR)**

## DIAGNOSIS

### Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0869936</b>	WC0842777	WC0818207
Sample Date	Client Info			<b>26 Oct 2023</b>	03 Aug 2023	16 May 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method	>2		<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		<b>0</b>	0	0
Iron	ppm	ASTM D5185(m)	>25	<b>2</b>	2	2
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>3	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185(m)	>6	<b>3</b>	2	2
Copper	ppm	ASTM D5185(m)	>60	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m)	>6	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

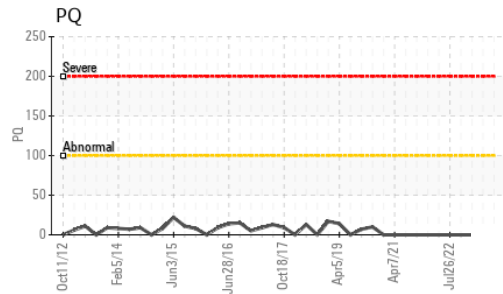
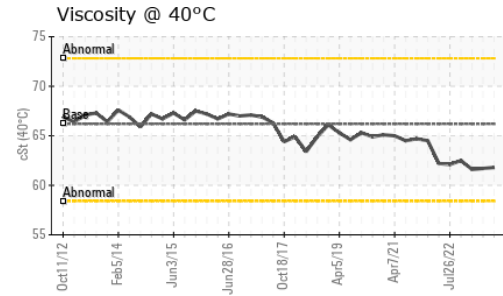
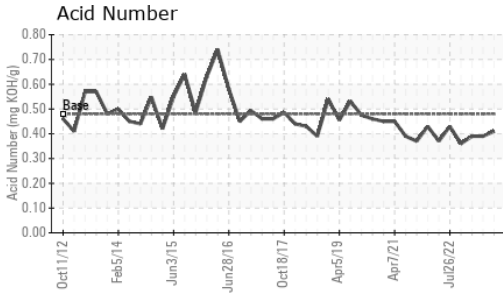
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0.6	<b>&lt;1</b>	0	0
Barium	ppm	ASTM D5185(m)	0.0	<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185(m)	0.0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	0.0	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)	0.0	<b>68</b>	70	70
Calcium	ppm	ASTM D5185(m)	44	<b>12</b>	11	11
Phosphorus	ppm	ASTM D5185(m)	319	<b>276</b>	301	319
Zinc	ppm	ASTM D5185(m)	400	<b>337</b>	342	339
Sulfur	ppm	ASTM D5185(m)	2810	<b>642</b>	665	677
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	1	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.48	<b>0.41</b>	0.39	0.39



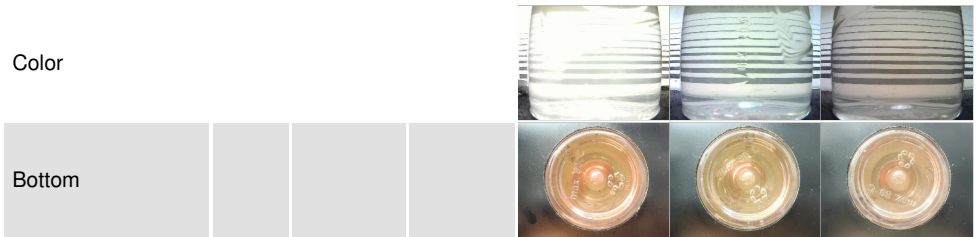
# OIL ANALYSIS REPORT



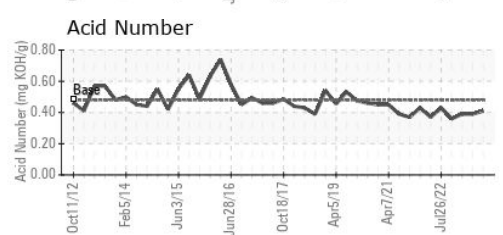
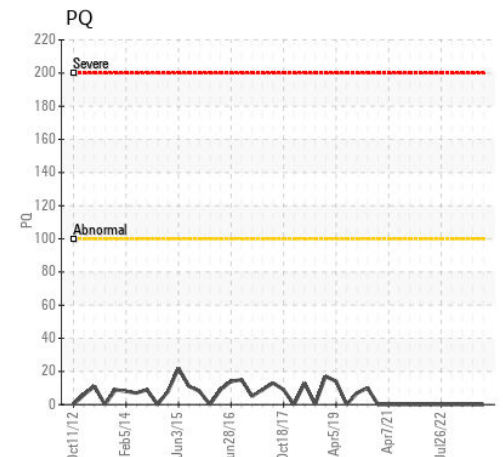
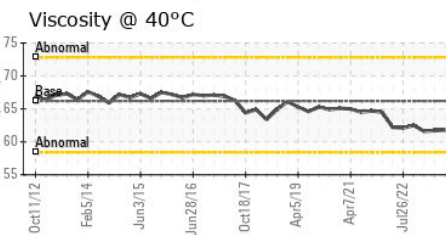
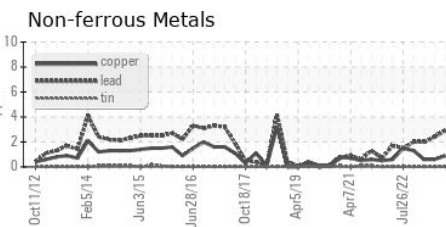
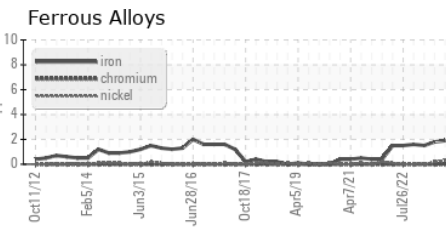
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	VLITE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	66.2	61.8	61.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0869936 **Received** : 08 Dec 2023  
**Lab Number** : 02601870 **Diagnosed** : 11 Dec 2023  
**Unique Number** : 5694955 **Diagnostician** : Kevin Marson  
**Test Package** : IND 2

**ST. MARYS CEMENT CO.**  
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 CA L1C 7B5  
 Contact: Lou Traiforos  
 lou.traiforos@vcimentos.com  
 T: (905)440-5874  
 F: (905)623-4695

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.