

## **PROBLEM SUMMARY**



### Machine Id MAIN UPPER BEARING

Upper Bearing Fluid CHEVRON REGAL OIL R&O 46 (--- LTR)

### COMPONENT CONDITION SUMMARY



### RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS								
Sample Status				ABNORMAL	ABNORMAL	NORMAL		
Silicon	ppm	ASTM D5185(m)	>15	<u> </u>	<u> </u>	<1		

### Customer Id: BREABB Sample No.: WC0732068 Lab Number: 02601874 Test Package: IND 2



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RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Resample			?	We recommend an early resample to monitor this condition.			
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Seals			?	Check seals and/or filters for points of contaminant entry.			

### HISTORICAL DIAGNOSIS



### 10 Aug 2023 Diag: Kevin Marson

11 Apr 2023 Diag: Kevin Marson

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. Free water present. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



#### NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





### **OIL ANALYSIS REPORT**

Sample Rating Trend

### Machine Id **MAIN UPPER BEARING** Component

**Upper Bearing** CHEVRON REGAL OIL R&O 46 (--- LTR)

### DIAGNOSIS

### Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### Wear

All component wear rates are normal.

### Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0732068	WC0732065	WC0732079
Sample Date		Client Info		06 Dec 2023	10 Aug 2023	11 Apr 2023
Machine Age	hrs	Client Info		9088	7995	5434
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				ABNORMAL	ABNORMAL	NORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>20	0	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	<1	0
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	0
Lead	ppm	ASTM D5185(m)	>20	<1	0	<1
Copper	ppm	ASTM D5185(m)	>20	5	5	5
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	0	0
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	<1	<1
Magnesium	ppm	ASTM D5185(m)		0	0	0
Calcium	ppm	ASTM D5185(m)		2	3	<1
Phosphorus	ppm	ASTM D5185(m)		29	32	34
Zinc	ppm	ASTM D5185(m)		9	10	9
Sulfur	ppm	ASTM D5185(m)		71	73	81
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>1</b> 8	<b>4</b>	<1
Sodium	ppm	ASTM D5185(m)		<1	<1	0
Potassium	maa	ASTM D5185(m)	>20	0	<1	0



# **OIL ANALYSIS REPORT**









FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	1236	1742	5707
Particles >6µm		ASTM D7647	>2500	324	536	1977
Particles >14µm		ASTM D7647	>160	22	51	157
Particles >21µm		ASTM D7647	>40	9	15	24
Particles >38µm		ASTM D7647	>10	2	1	1
Particles >71µm		ASTM D7647	>3	1	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/14	17/16/12	18/16/13	20/18/14
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.07	0.07	0.11
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	🔺 WGOIL	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	▲ 1%	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	43.7	44.5	43.2	43.4
SAMPLE IMAGES		method	limit/base	current	history1	history2
				WC0732068		
Color						

Bottom

