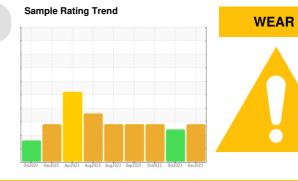


PROBLEM SUMMARY

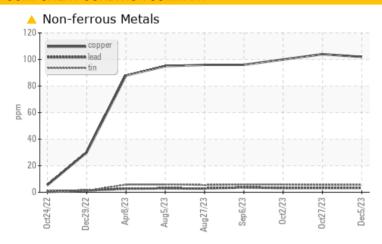
Steering Gears **Steering Gear Port**

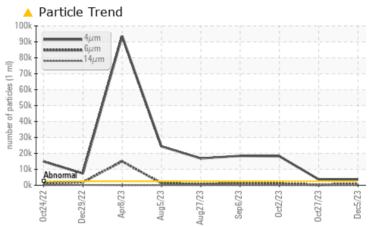
Rear Left Steering

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)



COMPONENT CONDITION SUMMARY





RECOMMENDATION

We recommend that you drain the fluid from the component if this has not already been done. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

PROBLEMATIC T	EST RE	SULTS				
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Copper	ppm	ASTM D5185(m)	>50	<u> </u>	<u>104</u>	<u></u> 100
Tin	ppm	ASTM D5185(m)	>5	<u> </u>	<u>^</u> 6	<u></u> 6
Particles >4µm		ASTM D7647	>2500	4 3512	△ 3715	<u></u> 18198
Particles >6µm		ASTM D7647	>640	903	262	<u> </u>
Oil Cleanliness		ISO 4406 (c)	>18/16/13	19/17/13	1 9/15/10	<u>\(21/17/10</u>

Customer Id: VMASSEY Sample No.: WC0877821 Lab Number: 02602009 Test Package: MAR 2

To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid			?	We recommend that you drain the fluid from the component if this has not already been done.
Resample			?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

27 Oct 2023 Diag: Kevin Marson

WEAR



We recommend that you drain the fluid from the component if this has not already been done. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Copper and tin ppm levels are abnormal. There is a light amount of silt (particulates < 14 microns in size) present in the fluid. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.



02 Oct 2023 Diag: Kevin Marson

WEAR



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Copper and tin ppm levels are abnormal. There is a moderate amount of silt (particulates < 14 microns in size) present in the fluid. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.



06 Sep 2023 Diag: Kevin Marson

WEAR



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Copper and tin ppm levels are abnormal. There is a moderate amount of silt (particulates < 14 microns in size) present in the fluid. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.



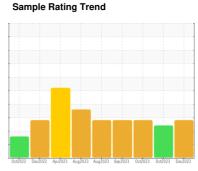


OIL ANALYSIS REPORT

Steering Gears **Steering Gear Port**

Rear Left Steering

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)





DIAGNOSIS

Recommendation

We recommend that you drain the fluid from the component if this has not already been done. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

Copper and tin ppm levels are abnormal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the fluid.

Fluid Condition

The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.

YDRAULIC OIL (-	G/12)	Oct2022 Doc2022 Apr2023 Aug2023 Aug2023 Sep2023 Oct2023 Oct2023 Doc2023					
SAMPLE INFORT	MATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		WC0877821	WC0848613	WC0848593	
Sample Date		Client Info		05 Dec 2023	27 Oct 2023	02 Oct 2023	
Machine Age	hrs	Client Info		59969	59531	59328	
Oil Age	hrs	Client Info		0	0	59242	
Oil Changed		Client Info		Filtered	N/A	Filtered	
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2	
Water		WC Method	>0.2	NEG	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>50	2	2	2	
Chromium	ppm	ASTM D5185(m)	>15	0	0	0	
Nickel	ppm	ASTM D5185(m)	>5	<1	<1	0	
Titanium	ppm	ASTM D5185(m)		0	0	0	
Silver	ppm	ASTM D5185(m)		<1	<1	<1	
Aluminum	ppm	ASTM D5185(m)	>5	<1	0	0	
Lead	ppm	ASTM D5185(m)	>10	3	3	3	
Copper	ppm	ASTM D5185(m)	>50	<u> </u>	<u>▲</u> 104	<u> </u>	
Tin	ppm	ASTM D5185(m)	>5	<u>^</u> 6	<u>^</u> 6	<u>^</u> 6	
Antimony	ppm	ASTM D5185(m)		0	0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	0	
	1-1-	7.01201.00()		v	0	Ü	
ADDITIVES	1-1-	method	limit/base	current	history1	history2	
	ppm	. ,	limit/base	current	history1		
Boron		method	0	current	history1	history2	
Boron Barium	ppm	method ASTM D5185(m)	0	<pre>current <1 <1 <1 0</pre>	history1	history2 <1 <1 0	
Boron Barium Molybdenum Manganese	ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0	<pre>current <1 <1 0 0</pre>	history1 <1 <1 <0 0 0	history2 <1 <1	
Boron Barium Molybdenum Manganese Magnesium	ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 1	<pre>current <1 <1 0 0 <1</pre>	history1 <1 <1 0 0 <1	history2 <1 <1 0 0 <1	
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0	current <1 <1 0 0 <1 94	history1 <1 <1 0 0 <1 97	history2 <1 <1 0 0 <1 <1 96	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	0 0 0 1 0 100 670	current <1 <1 0 0 <1 94 629	history1 <1 <1 0 0 <1 97 659	history2 <1 <1 0 0 <1 96 660	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	method ASTM D5185(m)	0 0 0 1 0 100 670 850	current <1 <1 0 0 <1 94 629 828	history1 <1 <1 0 0 <1 97 659 838	history2 <1 <1 0 0 <1 96 660 866	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	0 0 0 1 0 100 670	current <1 <1 0 0 <1 94 629 828 1552	history1 <1 <1 0 0 <1 97 659 838 1706	history2 <1 <1 0 0 <1 96 660 866 1574	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	0 0 0 1 0 100 670 850	current <1 <1 0 0 <1 94 629 828	history1 <1 <1 0 0 <1 97 659 838	history2 <1 <1 0 0 <1 96 660 866	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	0 0 0 1 0 100 670 850	current <1 <1 0 0 <1 94 629 828 1552 <1 current	history1 <1 <1 0 0 <1 97 659 838 1706	history2 <1 <1 0 0 <1 96 660 866 1574	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	0 0 0 1 0 100 670 850 1600	current <1 <1 0 0 <1 94 629 828 1552 <1	history1 <1 <1 0 0 <1 97 659 838 1706 <1	history2 <1 <1 0 0 <1 96 660 866 1574 <1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm	method ASTM D5185(m)	0 0 0 1 0 100 670 850 1600	current <1 <1 0 0 <1 94 629 828 1552 <1 current	history1 <1 <1 0 0 <1 97 659 838 1706 <1 history1	history2 <1 <1 0 0 <1 96 660 866 1574 <1 history2	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm	method ASTM D5185(m)	0 0 0 1 0 100 670 850 1600	current <1 <1 0 0 <1 94 629 828 1552 <1 current <1	history1 <1 <1 0 0 <1 97 659 838 1706 <1 history1 <1	history2 <1 <1 0 0 <1 96 660 866 1574 <1 history2 <1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm	method ASTM D5185(m)	0 0 0 1 0 100 670 850 1600	current <1 <1 0 0 <1 94 629 828 1552 <1 current <1 <1	history1 <1 <1 0 0 <1 97 659 838 1706 <1 history1 <1 0	history2 <1 <1 0 0 <1 96 660 866 1574 <1 history2 <1 <1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN	ppm	method ASTM D5185(m)	0 0 0 1 0 100 670 850 1600	current <1 <1 0 0 <1 94 629 828 1552 <1 current <1 0	history1 <1 <1 0 0 <1 97 659 838 1706 <1 history1 <1 0	history2 <1 <1 0 0 <1 96 660 866 1574 <1 history2 <1 0	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm	method ASTM D5185(m) MASTM D5185(m) MASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 1 0 100 670 850 1600 limit/base >15 >20	current <1 <1 0 0 <1 94 629 828 1552 <1 current <1 0 current	history1 <1 <1 0 0 <1 97 659 838 1706 <1 history1 <1 0 history1	history2 <1 <1 0 0 <1 96 660 866 1574 <1 history2 <1 0 history2	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm	method ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 1 0 100 670 850 1600 limit/base >15 	current <1 <1 0 0 0 <1 94 629 828 1552 <1 current <1 <1 0 current ▲ 3512 ▲ 903 49	history1 <1 <1 0 0 <1 97 659 838 1706 <1 history1 <1 0 0 history1 ▲ 3715 262 8	history2 <1 <1 0 0 <1 96 660 866 1574 <1 history2 <1 0 history2 ▲ 18198	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm	ppm	method ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 1 0 100 670 850 1600 limit/base >15 >20 limit/base >2500 >640	current <1 <1 0 0 <1 94 629 828 1552 <1 current <1 <1 0 current ▲ 3512 ▲ 903	history1 <1 <1 0 0 <1 97 659 838 1706 <1 history1 <1 0 0 history1 ▲ 3715 262	history2 <1 <1 0 0 <1 96 660 866 1574 <1 history2 <1 <1 0 history2 ▲ 18198 ▲ 1044	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm Particles >38µm	ppm	method ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 1 0 100 670 850 1600 limit/base >15 >20 limit/base >2500 >640 >80 >20 >4	current <1 <1 0 0 0 <1 94 629 828 1552 <1 current <1 <1 0 current ▲ 3512 ▲ 903 49 10 1	history1 <1 <1 0 0 <1 97 659 838 1706 <1 history1 <1 0 0 history1 ▲ 3715 262 8 3 1	history2 <1 <1 0 0 <1 96 660 866 1574 <1 history2 <1 <1 0 history2 1 21 0 history2 0 0	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm	method ASTM D5185(m) method ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 1 0 100 670 850 1600 limit/base >15 >20 limit/base >2500 >640 >80 >20 >4	current <1 <1 0 0 <1 94 629 828 1552 <1 current <1 <1 0 current ▲ 3512 ▲ 903 49 10	history1 <1 <1 0 0 <1 97 659 838 1706 <1 history1 <1 0 0 history1 ▲ 3715 262 8 3	history2 <1 <1 0 0 <1 96 660 866 1574 <1 history2 <1 <1 0 history2 ▲ 18198 ▲ 1044 9 2	



OIL ANALYSIS REPORT

