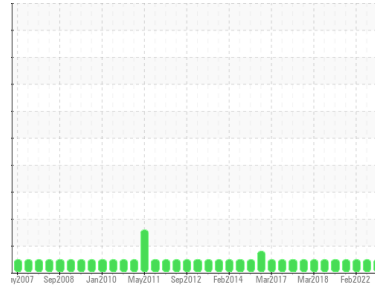




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
Hembrug Finish Turn # 240 (Neck Ring) - cc4032

Component
Hydraulic System

Fluid
FUCHS RENOLIN AW ISO 10 (210 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0887643	WC0768082	WC0667059
Sample Date	Client Info			10 Dec 2023	05 Dec 2022	13 Feb 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	1	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	<1	0
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	<1
Lead	ppm	ASTM D5185(m)	>20	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>20	<1	2	3
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

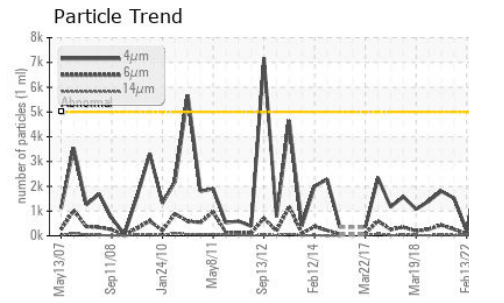
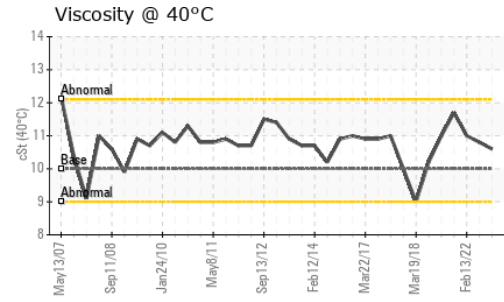
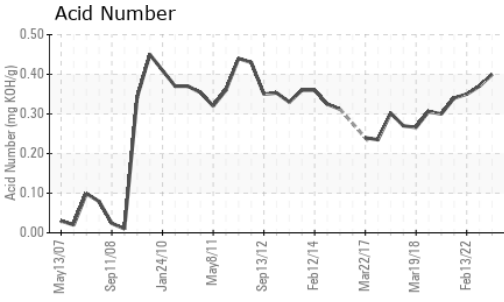
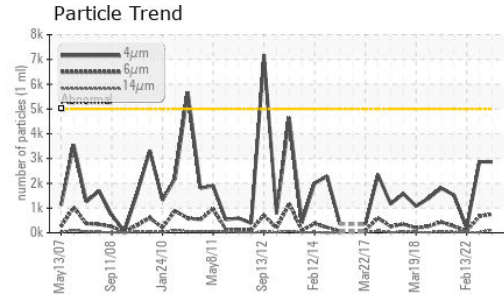
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		1	2	2
Barium	ppm	ASTM D5185(m)		<1	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		<1	<1	<1
Calcium	ppm	ASTM D5185(m)		38	34	32
Phosphorus	ppm	ASTM D5185(m)		304	334	313
Zinc	ppm	ASTM D5185(m)		374	351	341
Sulfur	ppm	ASTM D5185(m)		627	729	749
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0	<1	<1
Sodium	ppm	ASTM D5185(m)		<1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	2866	2869	200
Particles >6µm		ASTM D7647	>1300	755	661	78
Particles >14µm		ASTM D7647	>160	120	14	28
Particles >21µm		ASTM D7647	>40	33	2	10
Particles >38µm		ASTM D7647	>10	2	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/17/14	19/17/11	15/13/12



OIL ANALYSIS REPORT

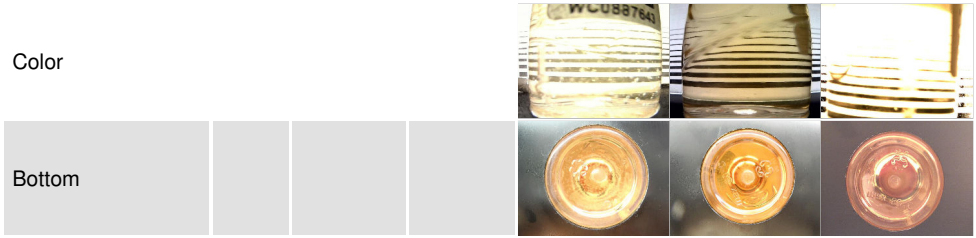


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.40	0.37	0.35

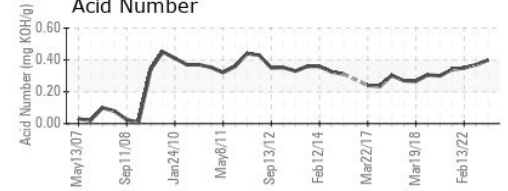
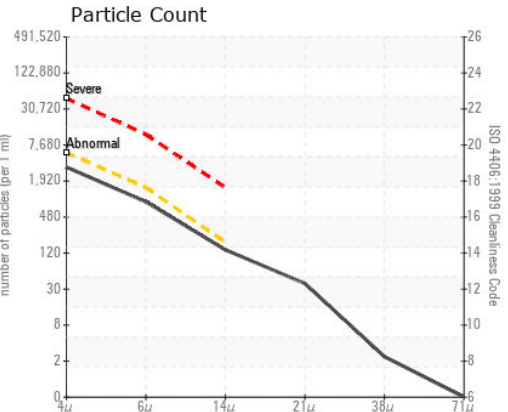
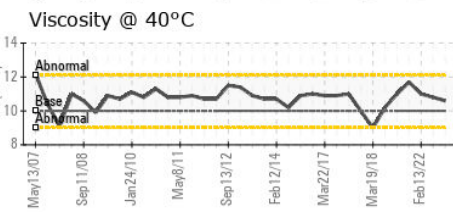
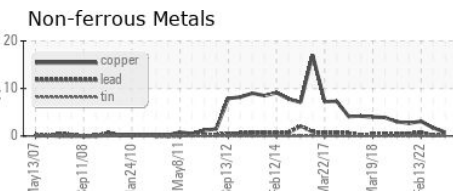
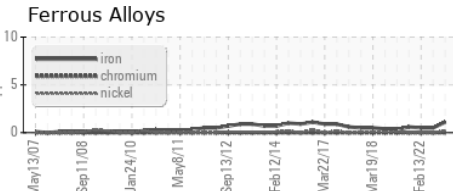
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	FREON	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	10	10.6	10.8	11.0

SAMPLE IMAGES



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 HUSKY INJECTION MOLDING SYSTEMS LTD
Sample No. : WC0887643 **Received** : 11 Dec 2023 **530 QUEEN STREET SOUTH**
Lab Number : 02602266 **Diagnosed** : 12 Dec 2023 **BOLTON, ON**
Unique Number : 5695351 **Diagnostician** : Kevin Marson **CA L7E 5S5**
Test Package : IND 2 **Contact: Robert Cameron**

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.
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