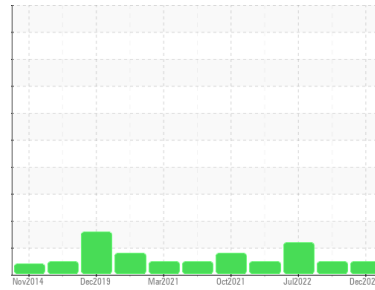




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
Okuma Core Recut Cell Lathe # 249 - cc4604 FOF

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0887624	WC0768076	WC0724488
Sample Date	Client Info		10 Dec 2023	05 Dec 2022	18 Jul 2022
Machine Age	days	Client Info	0	0	0
Oil Age	days	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	ATTENTION

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	2	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0	0
Lead	ppm	ASTM D5185(m)	>20	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>20	3	3	2
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	5	<1	<1	<1
Barium	ppm	ASTM D5185(m)	5	<1	0	0
Molybdenum	ppm	ASTM D5185(m)	5	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	25	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	200	39	45	45
Phosphorus	ppm	ASTM D5185(m)	300	301	355	331
Zinc	ppm	ASTM D5185(m)	370	353	385	389
Sulfur	ppm	ASTM D5185(m)	2500	1945	1823	1818
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS

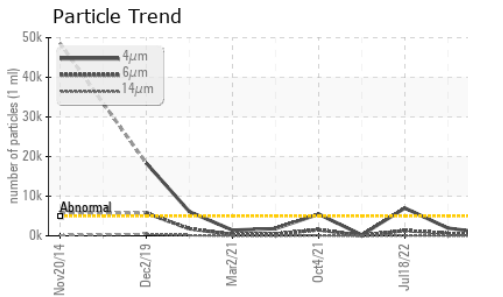
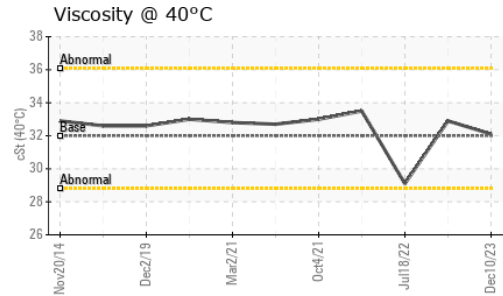
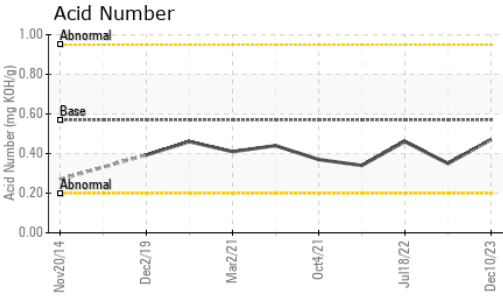
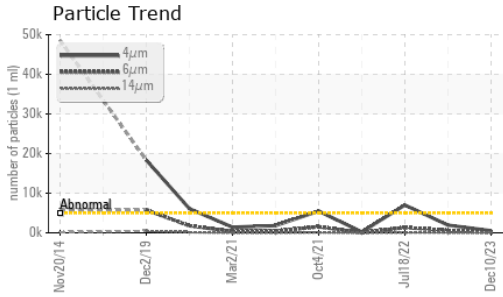
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	0	0	0
Sodium	ppm	ASTM D5185(m)		<1	<1	0
Potassium	ppm	ASTM D5185(m)	>20	0	<1	0

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	530	1938	▲ 7004
Particles >6µm	ASTM D7647	>1300	125	603	▲ 1315
Particles >14µm	ASTM D7647	>160	6	42	68
Particles >21µm	ASTM D7647	>40	1	11	10
Particles >38µm	ASTM D7647	>10	0	1	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	16/14/10	18/16/13	▲ 20/18/13



OIL ANALYSIS REPORT



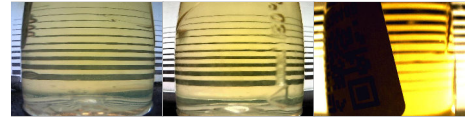
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.47	0.35	0.46

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32	32.1	32.9	29.1

SAMPLE IMAGES		method	limit/base	current	history1	history2
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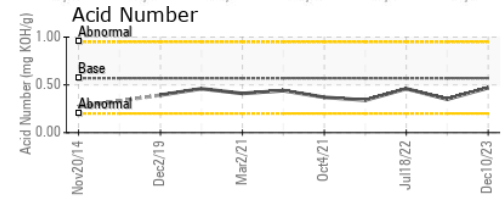
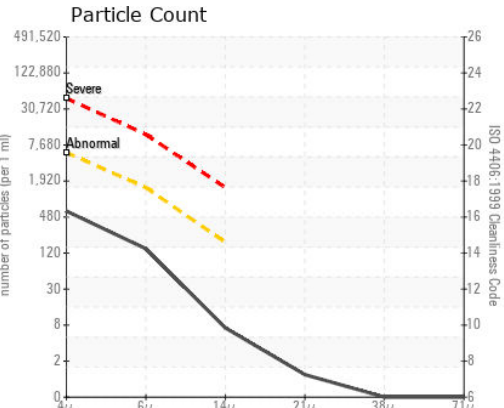
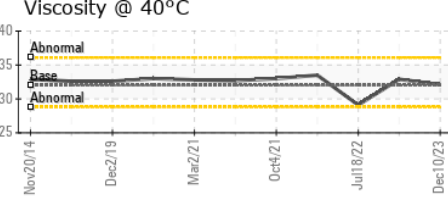
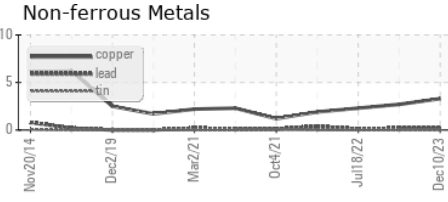
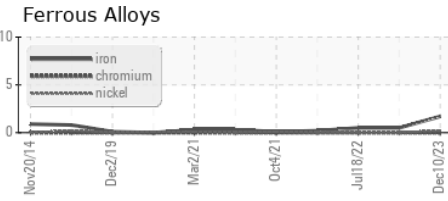
Color



Bottom



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 HUSKY INJECTION MOLDING SYSTEMS LTD
Sample No. : WC0887624 **Received** : 11 Dec 2023 **530 QUEEN STREET SOUTH**
Lab Number : 02602285 **Diagnosed** : 12 Dec 2023 **BOLTON, ON**
Unique Number : 5695370 **Diagnostician** : Wes Davis **CA L7E 5S5**
Test Package : IND 2 **Contact: Robert Cameron**

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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