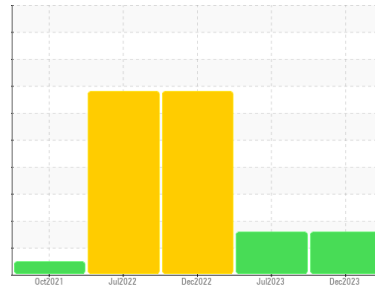




PROBLEM SUMMARY

Sample Rating Trend



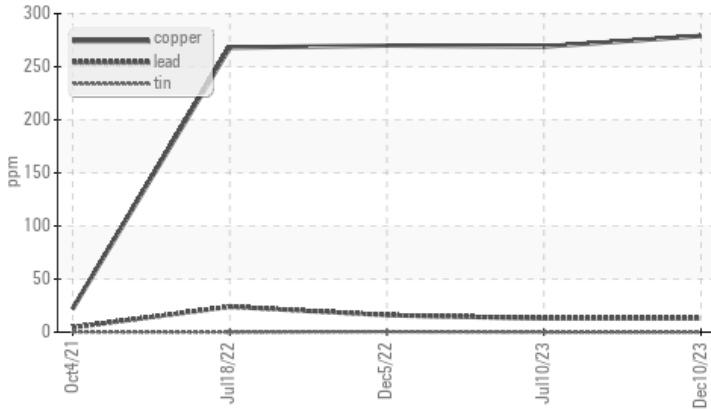
WEAR



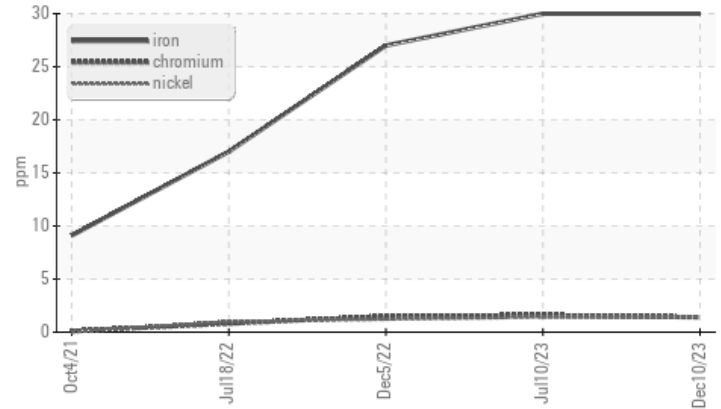
Machine Id
Index R300 Turn-Mill Center #1106 (NGOM-H2-RFF) -cc 4985
 Component
Hydraulic System
 Fluid
NOT GIVEN (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Non-ferrous Metals



▲ Ferrous Alloys



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ATTENTION	SEVERE
Iron	ppm	ASTM D5185(m)	>20	▲ 30	▲ 30
Copper	ppm	ASTM D5185(m)	>20	▲ 279	▲ 269
					● 270

Customer Id: HUSBOLED
 Sample No.: WC0887629
 Lab Number: 02602286
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

WEAR



10 Jul 2023 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. Please provide more complete information on your next sample. Copper and iron ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



WEAR



05 Dec 2022 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. Copper ppm levels are severe. Iron ppm levels are noted. Oil cooler core leaching or motor piston wear is indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report



WEAR



18 Jul 2022 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. Copper ppm levels are severe. Lead ppm levels are abnormal. Bearing wear is indicated. Oil cooler core leaching or motor piston wear is indicated. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

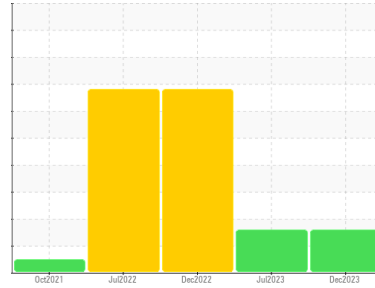
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
Index R300 Turn-Mill Center #1106 (NGOM-H2-RFF) -cc 4985

Component
Hydraulic System
Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

▲ Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

▲ Wear

Copper and iron ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0887629	WC0837826	WC0768915
Sample Date	Client Info		10 Dec 2023	10 Jul 2023	05 Dec 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	ATTENTION	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m) >20	▲ 30	▲ 30	▲ 27
Chromium	ppm	ASTM D5185(m) >20	1	2	2
Nickel	ppm	ASTM D5185(m) >20	1	1	1
Titanium	ppm	ASTM D5185(m)	0	0	<1
Silver	ppm	ASTM D5185(m)	<1	<1	0
Aluminum	ppm	ASTM D5185(m) >20	0	<1	<1
Lead	ppm	ASTM D5185(m) >20	13	13	16
Copper	ppm	ASTM D5185(m) >20	▲ 279	▲ 269	■ 270
Tin	ppm	ASTM D5185(m) >20	0	0	<1
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

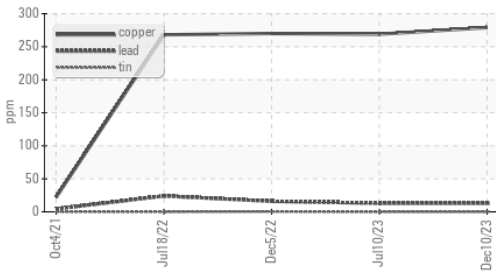
	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	27	31	25
Barium	ppm	ASTM D5185(m)	5	0	0
Molybdenum	ppm	ASTM D5185(m)	0	<1	0
Manganese	ppm	ASTM D5185(m)	2	2	2
Magnesium	ppm	ASTM D5185(m)	22	27	30
Calcium	ppm	ASTM D5185(m)	128	146	165
Phosphorus	ppm	ASTM D5185(m)	331	373	367
Zinc	ppm	ASTM D5185(m)	321	333	309
Sulfur	ppm	ASTM D5185(m)	2622	2821	3033
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

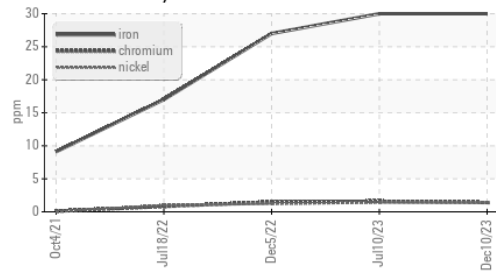
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	2	3	2
Sodium	ppm	ASTM D5185(m)	7	8	8
Potassium	ppm	ASTM D5185(m) >20	<1	2	3

OIL ANALYSIS REPORT

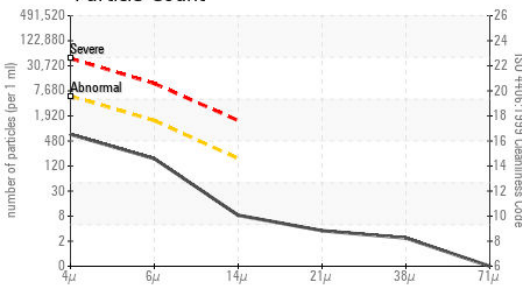
▲ Non-ferrous Metals



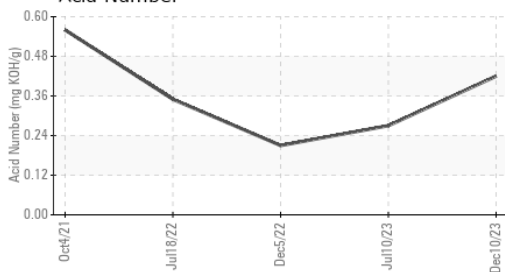
▲ Ferrous Alloys



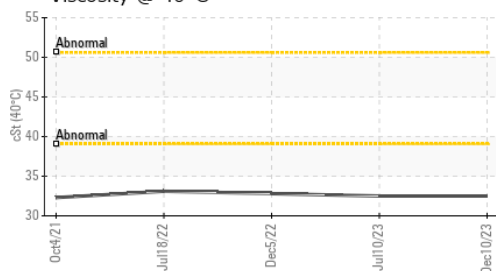
Particle Count



Acid Number



Viscosity @ 40°C



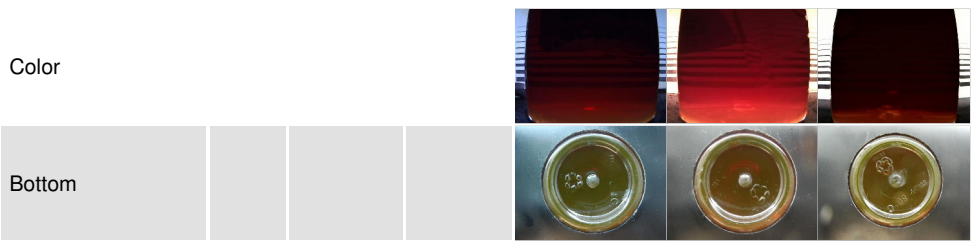
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	608	1221	930
Particles >6µm	ASTM D7647	>1300	159	414	214
Particles >14µm	ASTM D7647	>160	7	35	15
Particles >21µm	ASTM D7647	>40	3	9	3
Particles >38µm	ASTM D7647	>10	2	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	16/14/10	17/16/12	17/15/11

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974*		0.42	0.27	0.21

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar Visual*	NONE	NONE	NONE	NONE
Silt	scalar Visual*	NONE	NONE	NONE	NONE
Debris	scalar Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar Visual*	NONE	NONE	NONE	NONE
Appearance	scalar Visual*	NORML	NORML	NORML	NORML
Odor	scalar Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar Visual*		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D7279(m)		32.5	32.5	32.8

SAMPLE IMAGES



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 HUSKY INJECTION MOLDING SYSTEMS LTD
Sample No. : WC0887629 **Received** : 11 Dec 2023 530 QUEEN STREET SOUTH
Lab Number : **02602286** **Diagnosed** : 12 Dec 2023 BOLTON, ON
Unique Number : 5695371 **Diagnostician** : Kevin Marson CA L7E 5S5
Test Package : IND 2 (Additional Tests: PQ) Contact: Robert Cameron
 To discuss this sample report, contact Customer Service at 1-800-268-2131. rcameron@husky.ca
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (905)951-5000
 Validity of results and interpretation are based on the sample and information as supplied. F: (905)951-5167