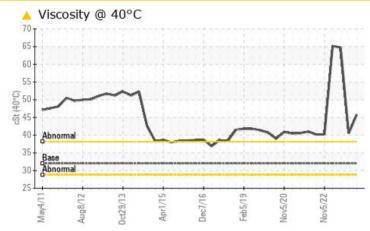
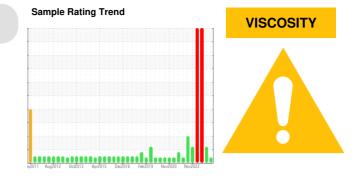


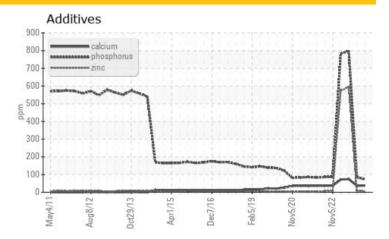


HYDRAULIC OIL FG ISO 32 (--- GAL)

COMPONENT CONDITION SUMMARY







RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	SEVERE
Visc @ 40°C	cSt	ASTM D7279(m)	32	45.8	4 0.5	6 4.8

Customer Id: GOONAP Sample No.: WC0873603 Lab Number: 02602298 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED ACTIONS

Action	Status	Date	Done By
Alert			?
Information Required			?
Check Fluid Source			?

Description

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.

Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Confirm the source of the lubricant being utilized for top-up/fill.

HISTORICAL DIAGNOSIS



25 Aug 2023 Diag: Kevin Marson



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type

of oil as reported. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

25 Apr 2023 Diag: Kevin Marson



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.Copper ppm levels are severe. Iron ppm levels are abnormal. Aluminum ppm levels are noted. Oil cooler core leaching or motor piston wear is indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component. Viscosity of sample indicates oil is within SAE 30 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

24 Apr 2023 Diag: Kevin Marson



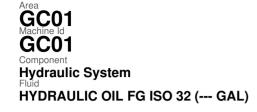
Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.Copper ppm levels are severe. Iron ppm levels are abnormal. Aluminum ppm levels are noted. Oil cooler core leaching or motor piston wear is indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is a light amount of silt (particulates < 14 microns in size) present in the oil. Elemental levels of silicon (Si) and aluminum (AI) indicate alumina-silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component. Viscosity of sample indicates oil is within SAE 30 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.





OIL ANALYSIS REPORT





DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

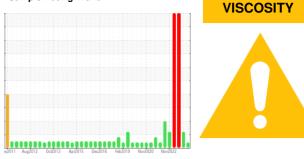
All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

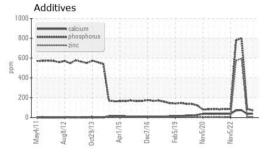


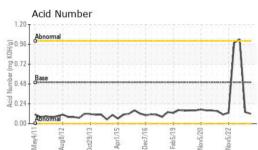
SAMPLE INFORM		method	limit/base	current	history1	history2
	ATION		IIIIII/Dase			
Sample Number		Client Info		WC0873603	WC0841275	WC22128048
Sample Date		Client Info		05 Nov 2023	25 Aug 2023	25 Apr 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	SEVERE
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1	<1	A 37
Chromium	ppm	ASTM D5185(m)	>20	0	0	<1
Nickel	ppm	ASTM D5185(m)	>20	<1	0	2
Titanium	ppm	ASTM D5185(m)		0	0	<1
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	6
Lead	ppm	ASTM D5185(m)	>20	3	4	17
Copper	ppm	ASTM D5185(m)	>20	1	1	1 30
Tin	ppm	ASTM D5185(m)	>20	0	0	<1
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	<1
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	<1
ADDITIVES		method	limit/base	current	history	history2
		method	initia base	current	history1	Thory 2
Boron	ppm	ASTM D5185(m)	5	<1	<1	<1
	ppm ppm		5			
Boron		ASTM D5185(m)	5	<1	<1	<1
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	5 5	<1 <1	<1 0	<1 <1
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5	<1 <1 0	<1 0 <1	<1 <1 0
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5	<1 <1 0 0	<1 0 <1 0	<1 <1 0 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5	<1 <1 0 0 <1	<1 0 <1 0 0	<1 <1 0 <1 ▲ 35
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5 12	<1 <1 0 0 <1 38	<1 0 <1 0 0 36	<1 <1 0 <1 ▲ 35 ▲ 74
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5 12 400	<1 <1 0 <1 <1 38 72	<1 0 <1 0 0 36 86	<1 <1 0 <1 35 74 799
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 12 400 12	<1 <1 0 <1 38 72 6	<1 0 <1 0 0 36 86 8	<1 <1 0 <1 35 74 799 \$96
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 12 400 12	<1 <1 0 <1 38 72 6 229 <1	<1 0 <1 0 0 36 86 8 8 369	<1 <1 0 <1 35 74 799 596 2362
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 12 400 12 650	<1 <1 0 <1 38 72 6 229 <1	<1 0 <1 0 0 36 86 86 8 369 <1	<1 <1 0 <1 35 74 799 596 2362 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 12 400 12 650	<1 <1 0 0 <1 38 72 6 229 <1 	<1 0 <1 0 0 36 86 86 8 369 <1 history1 4	<1 <1 0 <1 35 74 799 596 2362 <1 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 12 400 12 650	<1 <1 0 0 <1 38 72 6 229 <1 Current	<1 0 <1 0 0 36 86 86 8 369 <1 history1	<1 <1 0 <1 35 35 37 74 399 596 2362 <1 2362 <1 bistory2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m)	5 5 5 12 400 12 650 imit/base	<1 <1 0 0 <1 38 72 6 229 <1 229 <1 <i>current</i> 0 2 0	<1 0 <1 0 0 36 86 86 8 369 <1 *1 history1 4 <1	<1 <1 0 <1 35 74 799 596 2362 <1 2362 <1 history2 15 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 12 400 12 650 bimit/base >15 >20	<1 <1 0 0 <1 38 72 6 229 <1 229 <1 <i>current</i> 0 2 0	<1 0 <1 0 0 36 86 8 369 <1 history1 4 <1 0	<1 <1 0 <1 35 74 799 596 2362 <1 history2 15 3 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 12 400 12 650 12 650 12 650 12 650 12 5 20 10 10 10 10 10 10 10 10 10 10 10 10 10	<1 <1 0 0 <1 38 72 6 229 <1 current 0 2 0 current 	<1 0 <1 0 0 36 86 8 369 <1 history1 4 <1 0 history1	<1 <1 0 <1 35 74 799 596 2362 <1 history2 ▲ 15 3 <1 bistory2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 12 400 12 650 12 650 12 650 5 15 20 10 10 10 10 10 10 10 10 10 10 10 10 10	<1 <1 0 0 <1 38 72 6 229 <1 current 0 2 0 current 1077 	<1 0 <1 0 0 36 86 8 369 <1 • history1 4 <1 0 • history1	<1 <1 0 <1 35 74 799 596 2362 <1 history2 ∧ 15 3 <1 history2 ∧ 11367
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 12 400 12 650 12 650 12 650 12 500 12 520 10 10 10 10 10 10 10 10 10 10 10 10 10	<1 <1 0 0 <1 38 72 6 229 <1 <i>current</i> 0 2 0 <i>current</i> 1077 233	<1 0 <1 0 0 36 86 8 369 <1 • • • • • • • • • • • • • • • • • •	<1 <1 0 <1 35 74 596 596 2362 <1 bistory2 15 3 <1 bistory2 ∧ 15 3 <1 15 3 <1 15 3 <1 15 3 <1 15 3 <1 15 3 <1 15 3 <1 15 3 <1 15 3 <1 15 3 <1 15 3 <1 15 3 <1 15 3 <1 15 3 <1 15 3 <1 15 15 15 15 15 15 15 15 15 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647	5 5 5 12 400 12 650 12 650 12 650 12 500 12 520 10 10 10 10 10 10 10 10 10 10 10 10 10	<1 <1 0 0 <1 38 72 6 229 <1 Current 0 2 0 current 1077 233 9 	<1 0 <1 0 0 36 86 8 369 <1 • • • • • • • • • • • • • • • • • •	<1 <1 0 <1 35 74 596 596 2362 <1 bistory2 ∧ 15 3 <1 bistory2 ∧ 11367 ∧ 1942 61
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	5 5 5 12 400 12 650 12 650 12 650 12 650 12 650 12 650 12 650 12 650 12 650 12 650 12 650 12 12 650 12 12 650 12 12 12 12 12 12 12 12 12 12 12 12 12	<1 <1 0 0 <1 38 72 6 229 <1 current 0 2 0 current 1077 233 9 3 	<1 0 <1 0 0 36 86 8 369 <1 history1 4 <1 0 history1 4 6089 1012 45 12	<1 <1 0 <1 35 74 596 2362 <1 bistory2 ∧ 15 3 <1 bistory2 ∧ 11367 ∧ 1942 61 10
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	5 5 5 12 400 12 650 12 650 12 650 12 650 12 650 12 650 12 650 12 650 12 650 12 650 12 650 12 12 650 12 12 650 12 12 12 12 12 12 12 12 12 12 12 12 12	<1 <1 0 0 <1 38 72 6 229 <1 current 0 2 0 current 1077 233 9 3 1 	<1 0 <1 0 0 36 86 8 369 <1 • • • • • • • • • • • • • • • • • •	<1 <1 0 <1 35 74 596 596 2362 <1 history2 15 3 <1 history2 11367 ↓11367 ↓1942 61 10 0



OIL ANALYSIS REPORT

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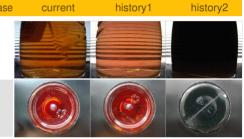


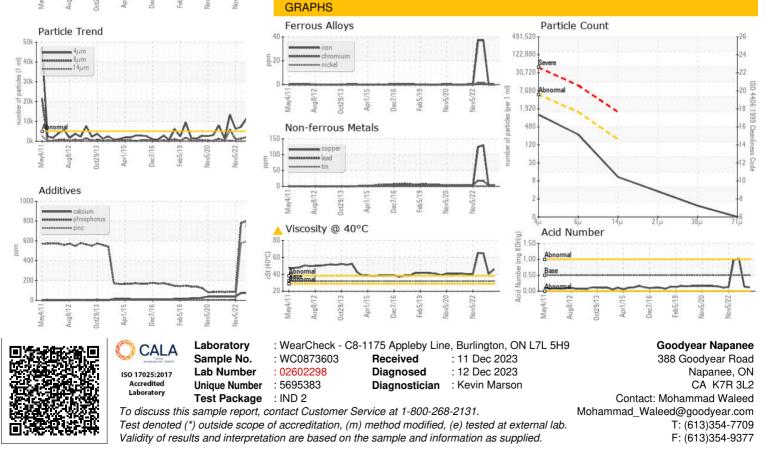


FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.50	0.12	0.14	1.02
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32	45.8	40.5	64.8
SAMPLE IMAGES	S	method	limit/base	current	history1	history2



Bottom





Report Id: GOONAP [WCAMIS] 02602298 (Generated: 12/12/2023 11:15:46) Rev: 1