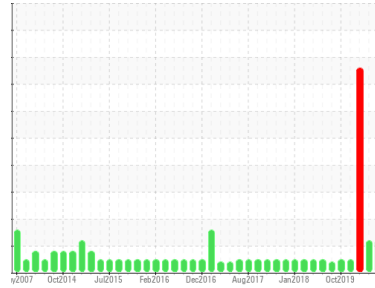




# PROBLEM SUMMARY

Sample Rating Trend



ISO



Area

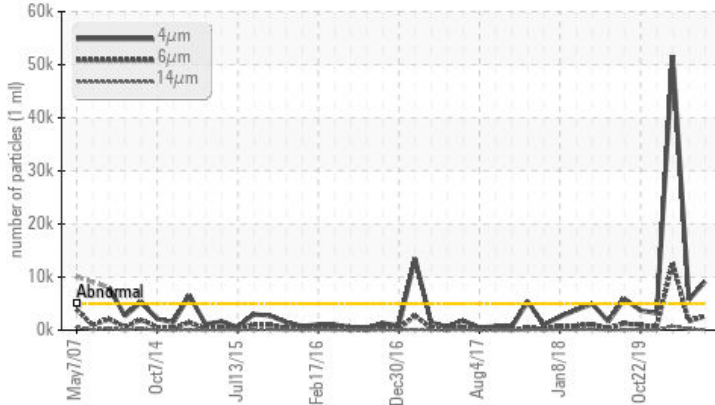
**3**  
Machine Id  
**03-1050-040-000 CORE REFINER GENERAL LUBE (3A1M1B)**

Component  
**3 Hydraulic System**

Fluid  
**SHELL TELLUS S2 MX 32 (650 GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status			<b>ABNORMAL</b>	ATTENTION	SEVERE
Particles >4µm	ASTM D7647	>5000	▲ <b>9130</b>	▲ 5737	● 51683
Particles >6µm	ASTM D7647	>1300	▲ <b>2653</b>	▲ 1702	● 12599
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ <b>20/19/14</b>	▲ 20/18/15	● 23/21/17

Customer Id: MACPEM  
Sample No.: WC0855137  
Lab Number: 02602303  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Wes Davis +1 905-569-8600 x223  
[wesd@wearcheck.ca](mailto:wesd@wearcheck.ca)

To change component or sample information:  
Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS

### 10 Feb 2022 Diag: Wes Davis

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



ISO



### 24 Jun 2021 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample in 30-45 days to monitor this situation. All component wear rates are normal. Particles >6µm are severely high. Particles >4µm are severely high. Particles >4µm are severely high.. ppm Water and water and water and water contamination levels are abnormal. Particles >14µm are abnormally high. Particles >21µm are abnormally high. There is a moderate concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



NORMAL



### 08 Apr 2020 Diag: Kevin Marson

Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report





# OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area

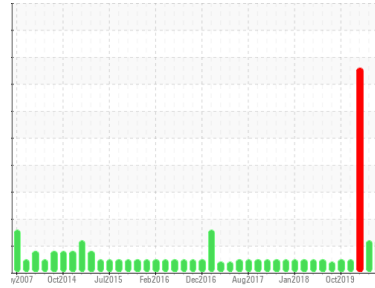
**3**  
Machine Id  
**03-1050-040-000 CORE REFINER GENERAL LUBE (3A1M1B)**

Component

**3 Hydraulic System**

Fluid

**SHELL TELLUS S2 MX 32 (650 GAL)**



## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0855137</b>	WC0625227	WC0582668
Sample Date	Client Info		<b>07 Dec 2023</b>	10 Feb 2022	24 Jun 2021
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ATTENTION	SEVERE

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	<b>1</b>	2	2
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	<1
Aluminum	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185(m)	>20	<b>1</b>	1	1
Copper	ppm	ASTM D5185(m)	>20	<b>5</b>	4	3
Tin	ppm	ASTM D5185(m)	>20	<b>3</b>	5	5
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	<1

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	2
Barium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	<1
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)		<b>21</b>	6	2
Calcium	ppm	ASTM D5185(m)		<b>40</b>	54	41
Phosphorus	ppm	ASTM D5185(m)		<b>332</b>	365	357
Zinc	ppm	ASTM D5185(m)		<b>404</b>	427	465
Sulfur	ppm	ASTM D5185(m)		<b>2738</b>	3528	3851
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

## CONTAMINANTS

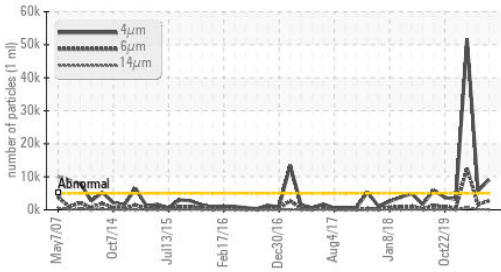
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	<1

## FLUID CLEANLINESS

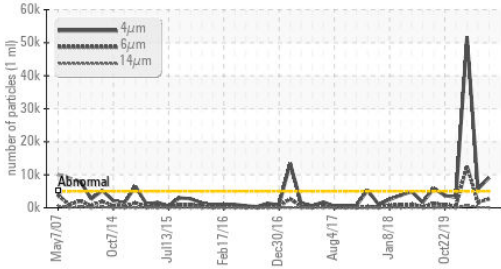
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 9130</b>	▲ 5737	● 51683
Particles >6µm	ASTM D7647	>1300	<b>▲ 2653</b>	▲ 1702	● 12599
Particles >14µm	ASTM D7647	>160	<b>104</b>	▲ 189	▲ 738
Particles >21µm	ASTM D7647	>40	<b>15</b>	38	▲ 155
Particles >38µm	ASTM D7647	>10	<b>1</b>	2	3
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 20/19/14</b>	▲ 20/18/15	● 23/21/17

# OIL ANALYSIS REPORT

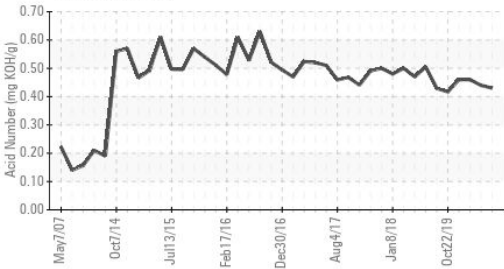
### Particle Trend



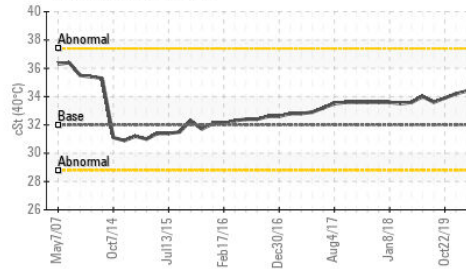
### Particle Trend



### Acid Number



### Viscosity @ 40°C

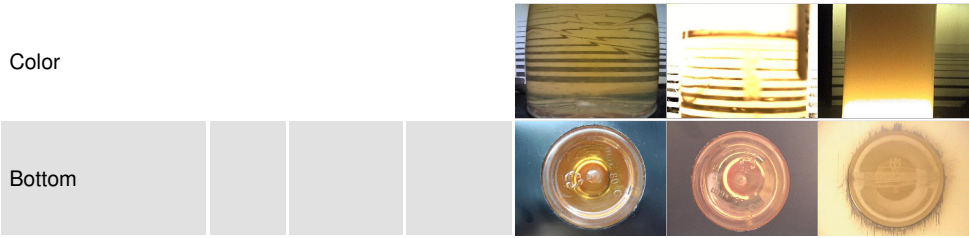


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>0.43</b>	0.44	0.46

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	▲ HAZY
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	▲ .5%
Free Water	scalar	Visual*		<b>NEG</b>	NEG	▲ .5%

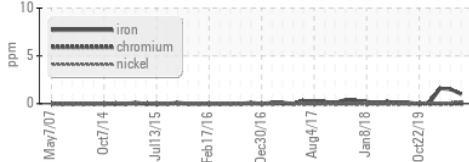
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32.0	<b>36.7</b>	35.7	34.4

### SAMPLE IMAGES

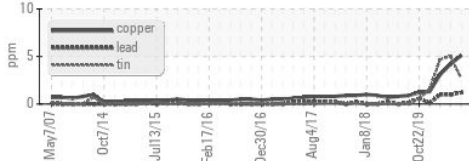


### GRAPHS

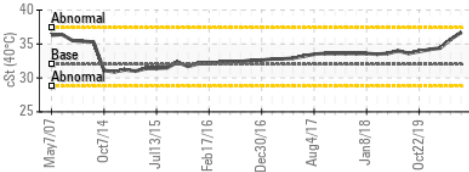
#### Ferrous Alloys



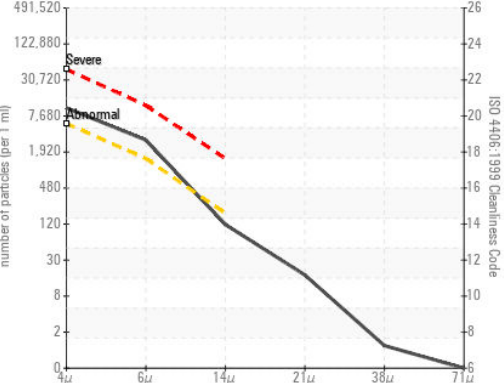
#### Non-ferrous Metals



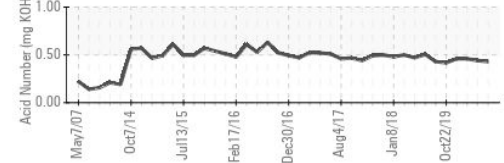
#### Viscosity @ 40°C



#### Particle Count



#### Acid Number



ISO 17025:2017  
Accredited  
Laboratory

**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0855137  
**Lab Number** : 02602303  
**Unique Number** : 5695388  
**Test Package** : IND 2

**Received** : 11 Dec 2023  
**Diagnosed** : 12 Dec 2023  
**Diagnostician** : Wes Davis

**Roseburg Pembroke MDF Inc.**  
 777 Fibreboard Drive  
 Pembroke, ON  
 CA K8A 6W5  
 Contact: Dan Havis  
 danielh@rfpco.com  
 T: (613)732-3939  
 F: (613)732-2869

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.