

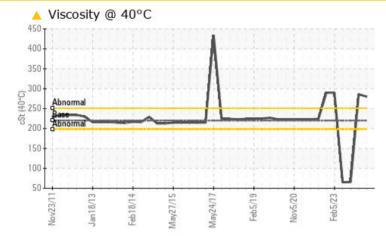
Fluid

# **PROBLEM SUMMARY**

## Area GC01 GC01 8 Inch Extruder GB Component Gearbox

SHELL OMALA S2 G 220 (180 Kg)

## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL	
Visc @ 40°C	cSt	ASTM D7279(m)	220	<u> </u>	<b>A</b> 286	▲ 65.6	

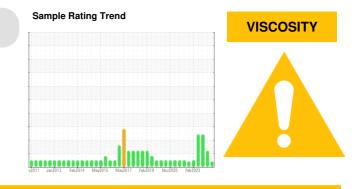
Customer Id: GOONAP Sample No.: WC0873604 Lab Number: 02602414 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com



There are no recommended actions for this sample.

## **HISTORICAL DIAGNOSIS**

## 25 Aug 2023 Diag: Kevin Marson



We advise that you check all areas where contaminants can enter the system. We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for topup/fill. We recommend an early resample to monitor this condition.All component wear rates are normal. Lithium (Li) level abnormal at 42ppm., indicates possible grease contamination. Viscosity of sample indicates oil is within ISO 320 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.



#### 25 Apr 2023 Diag: Kevin Marson

25 Apr 2023 Diag: Kevin Marson



Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.All component wear rates are normal. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 68 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid.





Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.All component wear rates are normal. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 68 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid.





## **OIL ANALYSIS REPORT**

## GC01 Machine Id GC01 8 Inch Extruder GB

## Gearbox

## Fluid SHELL OMALA S2 G 220 (180 Kg)

## DIAGNOSIS

## Recommendation

Resample at the next service interval to monitor.

## Wear

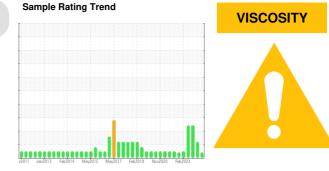
All component wear rates are normal.

## Contamination

There is no indication of any contamination in the oil.

## Fluid Condition

Viscosity of sample indicates oil is within ISO 320 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	<b>/ATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0873604	WC0841276	WC0299468
Sample Date		Client Info		05 Nov 2023	25 Aug 2023	25 Apr 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	36	0
Iron	ppm	ASTM D5185(m)	>200	35	91	38
Chromium	ppm	ASTM D5185(m)	>15	<1	2	<1
Nickel	ppm	ASTM D5185(m)	>15	<1	<1	2
Titanium	ppm	ASTM D5185(m)		0	0	<1
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	1	8
Lead	ppm	ASTM D5185(m)	>100	<1	<1	18
Copper	ppm	ASTM D5185(m)	>200	1	3	128
Tin	ppm	ASTM D5185(m)	>25	0	0	<1
Antimony	ppm	ASTM D5185(m)	>5	0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	<1
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	4.4	4	7	1
Barium	ppm	ASTM D5185(m)	0.0	<1	<1	<1
Molybdenum	ppm	ASTM D5185(m)	0	28	<b>1</b> 09	0
Manganese	ppm	ASTM D5185(m)		0	<1	<1
Magnesium	ppm	ASTM D5185(m)	0	1	1	<b>3</b> 0
Calcium	ppm	ASTM D5185(m)	0	12	24	<b>6</b> 9
Phosphorus	ppm	ASTM D5185(m)	215	250	342	<b>A</b> 797
Zinc	ppm	ASTM D5185(m)	0	31	43	<b>5</b> 93
Sulfur	ppm	ASTM D5185(m)	7039	7878	7941	<b>A</b> 2392
Lithium	ppm	ASTM D5185(m)		9	<u> </u>	<1
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	7	9	18
Sodium	ppm	ASTM D5185(m)		<1	1	8
Potassium	ppm	ASTM D5185(m)	>20	4	11	2
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.34	0.36	1.00

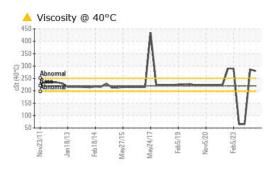


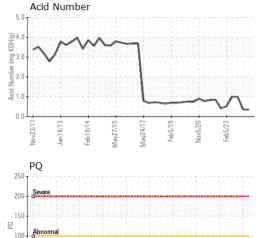
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21/13

# **OIL ANALYSIS REPORT**



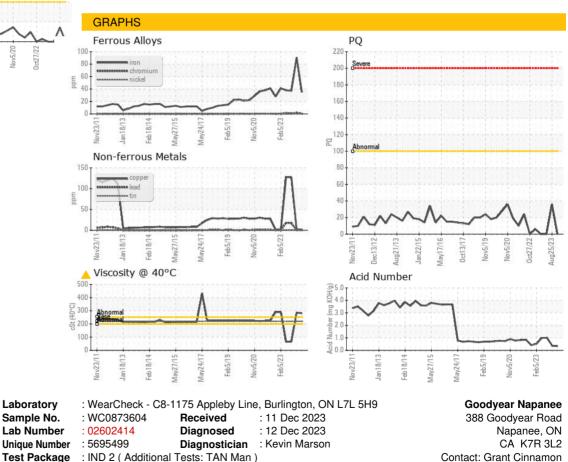


Oct13/17 Nov5/19 Nov5/20

av17/16

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	<b>A</b> 280	<b>2</b> 86	65.6
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color						
Bottom						





**Test Package** : IND 2 (Additional Tests: TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

CALA

ISO 17025:2017 Accredited Laboratory

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