

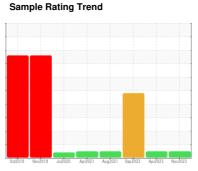
# **COOLANT REPORT**

# Power Generation V837270 STANDBY POWER GENERATION 4160B PACKAGE

Component

Coolant

**EXTENDED LIFE COOLANT (--- GAL)** 





### Recommendation

The fluid is suitable for further service. Resample at the next service interval to monitor.

#### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

### **Contaminants**

There is no indication of any contamination in the coolant.

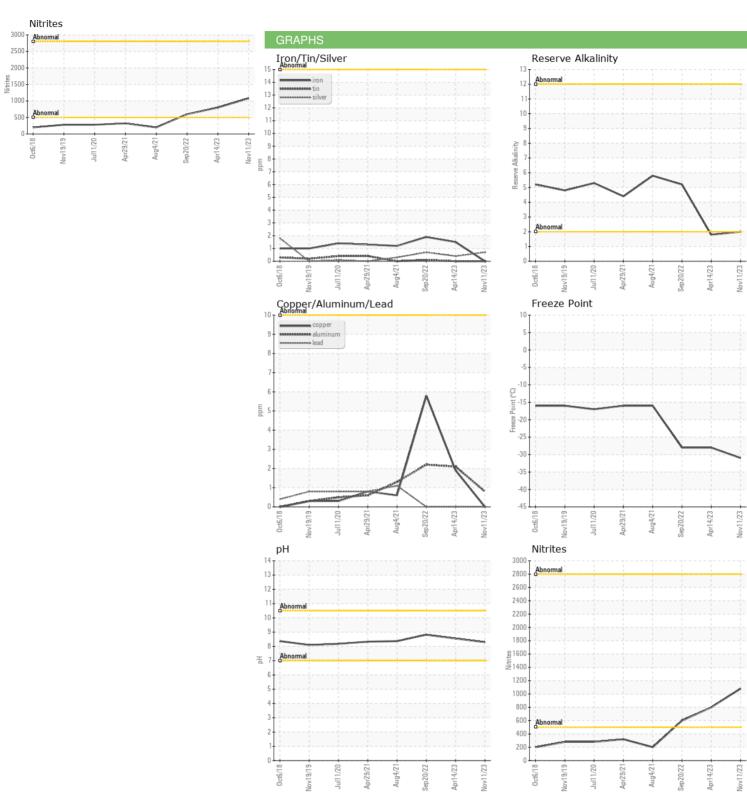
### **Coolant Condition**

The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

		Oct2018 1	lov2019 Jul2020 Apr20	21 Aug2021 Sep2022 Apr2023	8 Nov2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PP13927504	PP13854055	PP13819713
Sample Date		Client Info		11 Nov 2023	14 Apr 2023	20 Sep 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	SEVERE
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Specific Gravity		ASTM D1298*		1.065	1.065	1.064
рН	Scale 0-14	ASTM D1287*	9.0	8.30	8.55	8.82
Nitrites	ppm	Alcan Test Kit*		1080	800	600
Reserve Alkalinity	Scale 0-20	ASTM D1121*		2.0	1.8	5.2
Percentage Glycol	%	ASTM D3321*	50	48.3	47.8	<b>47.2</b>
Freezing Point	°C	ASTM D3321*	-40	-31	-28	-28
Carboxylate		7.072002.	.0			
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		23	25	23
Phosphorus	ppm	ASTM D5185(m)		12	10	11
Boron	ppm	ASTM D5185(m)		53	78	96
Molybdenum	ppm	ASTM D5185(m)		148	185	187
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>15	0	2	2
Aluminum	ppm		>10	<1	2	2
Copper	ppm	ASTM D5185(m)	>10	0	2	6
Lead	ppm	ASTM D5185(m)	>10	0	0	0
Tin	ppm	ASTM D5185(m)	>10	0	0	<1
Silver	ppm	ASTM D5185(m)		<1	<1	<1
		, ,	>10		1	2
Zinc	ppm	ASTM D5185(m)		0		
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)		5152	2835	2976
Potassium	ppm	ASTM D5185(m)		6370	2646	2786
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)	>100	6	6	9
Magnesium	ppm	ASTM D5185(m)	>40	3	5	6
Hardness	mg/L CaCO3	In-house*	<75	24	37	49
VISUAL		method	limit/base	current	history1	history2
Coolant Color		Visual*	Orange/R	Red	Red	Orange
Coolant Appearance		Visual*	Clear	Clear	Clear	Clear
Color						
Bottom						6



## **COOLANT REPORT**





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number : 5695521

: PP13927504 : 02602436 Test Package : COOL

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 11 Dec 2023 Diagnosed

: 13 Dec 2023 Diagnostician : Kevin Marson ExxonMobil Canada East Ltd.

Hebron-Materials and Repair Coordin, Suite 1000, 100 New Gow St. John`s, NL CA A1C 6K3

Contact: Liam Maher liam.m.maher@exxonmobil.com T: (709)273-3729

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.