

# **OIL ANALYSIS REPORT**

### Sample







## [1494869] Machine Id NEW FLYER 0908

Component

Diesel Engine

SAFETY-KLEEN PERFORMANCE PLUS XHD-7 15W40 (--- GAL)

## DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

#### Fluid Condition

The condition of the oil is acceptable for the time in service.

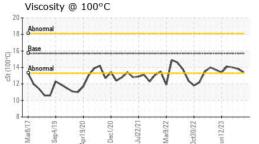
	n2011 Sep.2019 Apr2020 Dec2020 Jul2021 Min2022 Occ2022 Jun2023											
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2						
Sample Number		Client Info		WC0849885	WC0849754	WC0849691						
Sample Date		Client Info		08 Dec 2023	26 Oct 2023	11 Sep 2023						
Machine Age	kms	Client Info		1138932	113166	112216						
Oil Age	kms	Client Info		0	0	0						
Oil Changed		Client Info		Changed	N/A	N/A						
Sample Status				NORMAL	NORMAL	NORMAL						
CONTAMINATION		method	limit/base	current	history1	history2						
Fuel		WC Method	>3.0	<1.0	<1.0	<1.0						
Water		WC Method	>0.2	NEG	NEG	NEG						
Glycol		WC Method		NEG	NEG	0.0						
WEAR METALS		method	limit/base	current	history1	history2						
Iron	ppm	ASTM D5185(m)	>75	22	28	45						
Chromium	ppm	ASTM D5185(m)	>5	<1	<1	2						
Nickel	ppm	ASTM D5185(m)	>4	0	0	0						
Titanium	ppm	ASTM D5185(m)	>2	0	0	<1						
Silver	ppm	ASTM D5185(m)	>2	<1	<1	0						
Aluminum	ppm	ASTM D5185(m)		2	2	2						
Lead	ppm	ASTM D5185(m)		0	<1	<1						
Copper	ppm	ASTM D5185(m)		<1	7	<1						
Tin	ppm	ASTM D5185(m)	>4	0	0	0						
Antimony	ppm	ASTM D5185(m)		0	0	0						
Vanadium	ppm	ASTM D5185(m)		0	0	0						
Beryllium	ppm	ASTM D5185(m)		0	0	0						
Cadmium	ppm	ASTM D5185(m)		0	0	0						
ADDITIVES		method	limit/base	current	history1	history2						
Boron	ppm	ASTM D5185(m)		1	2	9						
Barium	ppm	ASTM D5185(m)		0	<1	0						
Molybdenum	ppm	ASTM D5185(m)		63	70	63						
Manganese	ppm	ASTM D5185(m)		0	0	<1						
Magnesium	ppm	ASTM D5185(m)		1015	1144	1003						
Calcium	ppm	ASTM D5185(m)		1096	1226	1171						
Phosphorus	ppm	ASTM D5185(m)		1022	1155	983						
Zinc	ppm	ASTM D5185(m)		1236	1402	1166						
Sulfur	ppm	ASTM D5185(m)		2445	2770	2270						
Lithium	ppm	ASTM D5185(m)		<1	<1	<1						
CONTAMINANTS		method	limit/base	current	history1	history2						
Silicon	ppm	ASTM D5185(m)	>25	4	5	5						
Sodium	ppm	ASTM D5185(m)		10	9	20						
Potassium	ppm	ASTM D5185(m)	>20	6	5	23						
INFRA-RED		method	limit/base	current	history1	history2						
Soot %	%	ASTM D7844*	>6	0.7	0.9	1.8						
Nitration	Abs/cm	ASTM D7624*	>20	11.1	10.0	13.7						
Sulfation	Abs/.1mm	ASTM D7415*	>30	23.4	23.7	28.4						



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cSt

ASTM D7279(m) 15.7



FLUID DEGRADA	method	limit/base	current	history1	history2	
Oxidation	Abs/.1mm	ASTM D7414*	>25	22.1	21.4	26.5
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
<b>Emulsified Water</b>	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	method	limit/base	current	history1	history2	

13.4

13.8

GR	APH	S														
	n (pp	m)							Lead	d (pp	m)					
Seve	re							60-	Severe					11777		
Abno							++++++	40 - Edd	Abnor	mal				11111		
~	^~	~	1	~/	h	M	~	20-	_/	\						
Mar8/17	Sep4/19	Apr19/20	Dec1/20	Jul22/21	Mar9/22	Oct30/22	Jun12/23		Mar8/17	Sep4/19	Apr19/20	Dec1/20	Jul22/21	Mar9/22	0ct30/22	Jun 12/23
Alu	minu	m (pp	om)						Chro	omiu	m (pį	om)				
Seve	re							15-								Ш
Abno	ormal							10 - wdd	Severe							
								5.	Abnor	mal					A	
~		-		<u> </u>	<u></u>	^-	~~	0	~	<b>~</b> ~	~~	~~		<u>~</u>	$\sim$	~
Mar8/17	Sep4/19	Apr19/20	Dec1/20	Jul22/21	Mar9/22	Oct30/22	Jun12/23		Mar8/17	Sep4/19	Apr19/20	Dec1/20	Jul22/21	Mar9/22	0ct30/22	Jun12/23
Cop	per (	(ppm	)						Silico	on (p	pm)					
Seve	re						11,111	60-	Severe							
								40 - ud	Abnor							
Abno	ormal							20-	Abnor	mai				++	٨	++++
1						-		0	~	<b>~</b> ~	~~	~~	~~	<u>~~</u>	1~	-
Mar8/17	Sep4/19	Apr19/20	Dec1/20	Jul22/21	Mar9/22	Oct30/22	Jun12/23		Mar8/17	Sep4/19	Apr19/20	Dec1/20	Jul22/21	Mar9/22	Oct30/22	Jun12/23
		@ 10	00°C					0.0	Soot							
Abno	ormal							8.0	Abnor							
Abno			~_		1	\	~	6.0- % 10.8 10.0-								
1	5		1			~		2.0								
								0.0	~	_		~		\ <u>\</u>	^^	~
Mar8/17	Sep4/19	Apr19/20	Dec1/20	Jul22/21	Mar9/22	Oct30/22	Jun12/23 -	0.0	Mar8/17	Sep4/19	Apr19/20	Dec1/20	Jul22/21	Mar9/22	0ct30/22	Jun12/23



**CALA** ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Lab Number Unique Number : 5695617 Test Package : MOB 1 (Additional Tests: Visual)

: WC0849885 : 02602532

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Visc @ 100°C

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received Diagnosed

: 12 Dec 2023 Diagnostician : Wes Davis

: 12 Dec 2023

**CITY OF HAMILTON** 2200 UPPER JAMES,, MOUNTAIN TRANSIT STOREROOM MOUNT HOPE, ON CA LOR 1W0

Contact: Jeff Parr jeff.parr@hamilton.ca T: (905)546-2424

14.0

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (905)679-4502