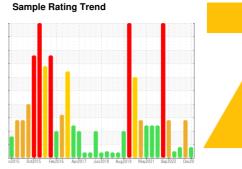


# **PROBLEM SUMMARY**

# BRUCE B/0B/54600 0B-54600-SG6-Avon Level Gauge

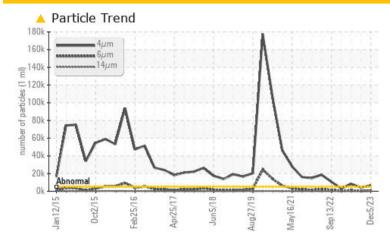
Component
Jet Turbine

SHELL AEROSHELL 500 (--- GAL)





# **COMPONENT CONDITION SUMMARY**



# RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS							
Sample Status			ATTENTION	ABNORMAL	ATTENTION		
Particles >4μm	ASTM D7647	>5000	<b>△</b> 6682	4243	<b>▲</b> 8359		
Oil Cleanliness	ISO 4406 (c)	>19/17/15	<u> </u>	19/16/11	<u>^</u> 20/17/12		
PrtFilter							

Customer Id: BRUTIV Sample No.: WC0628148 Lab Number: 02602622 Test Package: IND2+



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

# **RECOMMENDED ACTIONS**

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

# HISTORICAL DIAGNOSIS

#### WATER



**07 Aug 2023 Diag: Kevin Marson**We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. We advise that you check for visible metal particles in the oil. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Light concentration of visible metal present. There is a moderate concentration of water present in the oil. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



## 04 May 2023 Diag: Kevin Marson

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

# view report

## 15 Dec 2022 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





# **OIL ANALYSIS REPORT**

# BRUCE B/0B/54600 0B-54600-SG6-Avon Level Gauge

Component **Jet Turbine** 

SHELL AEROSHELL 500 (--- GAL)





# **DIAGNOSIS**

#### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## Wear

All component wear rates are normal.

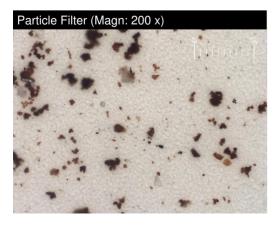
#### Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

# **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

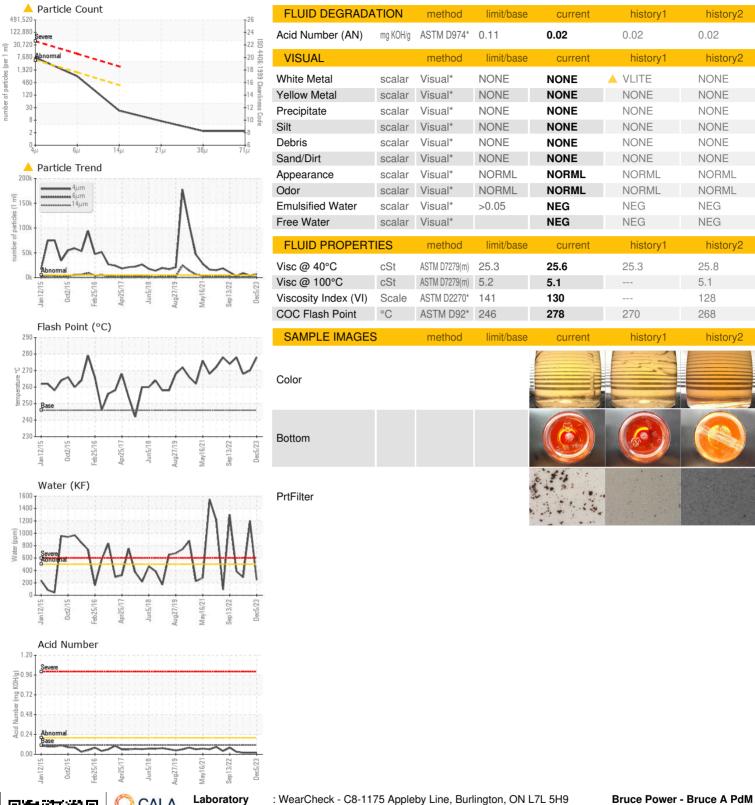
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0628148	WC0642788	WC0548189
Sample Date		Client Info		05 Dec 2023	07 Aug 2023	04 May 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	ABNORMAL	ATTENTION
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>2	<1	<1	<1
Chromium	ppm	ASTM D5185(m)	>1	0	0	0
Nickel	ppm	ASTM D5185(m)	>1	<1	<1	0
Titanium	ppm	ASTM D5185(m)	>5	0	0	0
Silver	ppm	ASTM D5185(m)	>2	<1	0	0
Aluminum	ppm	ASTM D5185(m)	>1	<1	0	0
Lead	ppm	ASTM D5185(m)	>2	0	0	0
Copper	ppm	ASTM D5185(m)	>1	<1	<1	0
Tin	ppm	ASTM D5185(m)	>1	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	0
Barium	ppm	ASTM D5185(m)	0	<1	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	0	0	0
Calcium	ppm	ASTM D5185(m)	0	0	<1	0
Phosphorus	ppm	ASTM D5185(m)	1000	972	1068	1049
Zinc	ppm	ASTM D5185(m)	5	<1	1	<1
Sulfur	ppm	ASTM D5185(m)	0	79	3	1
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>5	<1	<1	<1
Sodium	ppm	ASTM D5185(m)	>5	<1	<1	<1
Potassium	ppm	ASTM D5185(m)		0	0	0
\A/-+	%	ASTM D6304*	>0.05	0.024	<b>△</b> 0.120	0.028
Water	/0					
ppm Water	ppm	ASTM D6304*	>500	248	<b>▲</b> 1202.6	289.2
	ppm					



Silicon	ppiii	A311VI D3103(111)	>0	< i	< 1	< 1
Sodium	ppm	ASTM D5185(m)	>5	<1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	0	0	0
Water	%	ASTM D6304*	>0.05	0.024	△ 0.120	0.028
ppm Water	ppm	ASTM D6304*	>500	248	<u>▲</u> 1202.6	289.2
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>△</b> 6682	4243	<b>▲</b> 8359
Particles >6µm		ASTM D7647	>1300	844	423	1006
Particles >14μm		ASTM D7647	>320	19	15	23
Particles >21µm		ASTM D7647	>80	6	6	6
Particles >38μm		ASTM D7647	>20	2	1	1
Particles >71μm		ASTM D7647	>4	2	0	1
Oil Cleanliness		ISO 4406 (c)	>19/17/15	<u>^</u> 20/17/11	19/16/11	<b>2</b> 0/17/12



# OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No. Lab Number **Unique Number** 

: WC0628148

Received : 02602622 : 5695707

Diagnosed Diagnostician : Kevin Marson

: 12 Dec 2023 : 14 Dec 2023

P.O.Box 1540, 177 Tie Road,, RM-222 U2 Column 2N11 615

Tiverton, ON **CA NOG 2T0** Test Package : IND2+ ( Additional Tests: BottomAnalysis, PrtFilter, Spat, VI, Visual ) Contact: Pierre Adouki

To discuss this sample report, contact Customer Service at 1-800-268-2131.

pierre.adouki@brucepower.com T: (519)361-2673

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: