

PROBLEM SUMMARY

Area BFP Machine Id GF5 HPU (S/N 720180) Component

Hydraulic System Fluid R&O OIL ISO 46 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. The fluid was specified as (GENERIC) R&O OIL ISO 46, however, a fluid match indicates that this fluid is ISO 32 AW Hydraulic Oil. Please confirm the oil type and grade on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Customer Id: NALGRA Sample No.: WC0827899 Lab Number: 02603196 Test Package: IND 2



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To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

PROBLEMATIC TEST RESULTS

		002.0				
Sample Status				ABNORMAL	ABNORMAL	
Lead	ppm	ASTM D5185(m)	>20	<u> </u>	0	
Calcium	ppm	ASTM D5185(m)	5	<u> </u>	1	
Phosphorus	ppm	ASTM D5185(m)	100	<u> </u>	1	
Zinc	ppm	ASTM D5185(m)	25	<u> </u>	4	
Sulfur	ppm	ASTM D5185(m)	1500	<u> </u>	198	
Visc @ 40°C	cSt	ASTM D7279(m)	46	A 34.4	46.5	

lov8/23

RECOMMENDED ACTIONS	RECON	IMENDED	ACTIONS
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Action	Status	Date	Done By	Description
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.
Resample			?	We recommend an early resample to monitor this condition.
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.

HISTORICAL DIAGNOSIS





29 Jan 2023 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) R&O OIL ISO 46. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample All component wear rates are normal. Free water present. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

Area BFP Machine Id GF5 HPU (S/N 720180)

Hydraulic System Fluid R&O OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. The fluid was specified as (GENERIC) R&O OIL ISO 46, however, a fluid match indicates that this fluid is ISO 32 AW Hydraulic Oil. Please confirm the oil type and grade on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

📥 Wear

Lead ppm levels are abnormal. Bearing wear is indicated.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

Viscosity of sample indicates oil is within ISO 32 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

			Jan2023	Nov2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0827899	WC0630836	
Sample Date		Client Info		08 Nov 2023	29 Jan 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	Changed	
Sample Status				ABNORMAL	ABNORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	2	0	
Chromium	ppm	ASTM D5185(m)	>20	0	0	
Nickel	ppm	ASTM D5185(m)	>20	0	1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		<1	0	
Aluminum	ppm	ASTM D5185(m)	>20	0	0	
Lead	ppm	ASTM D5185(m)	>20	4 6	0	
Copper	ppm	ASTM D5185(m)	>20	2	<1	
Tin	ppm	ASTM D5185(m)	>20	0	0	
Antimony	ppm	ASTM D5185(m)		0	<1	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	nnm	ASTM D5185(m)		0	0	
Oudiniani	ppin			0	0	
ADDITIVES	ррш	method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	ASTM D5185(m) ASTM D5185(m)	limit/base	current	history1	history2
ADDITIVES Boron Barium	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5	current <1 <1	history1 0 0	history2
ADDITIVES Boron Barium Molybdenum	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5	current <1 <1 0	history1 0 0 0	history2
ADDITIVES Boron Barium Molybdenum Manganese	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5	 current <1 <1 0 0 	history1 0 0 0 0	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 5 5	Current <1 <1 0 0 <1	history1 0 0 0 0 0 0 0 0 0 0 0 0 0 0	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 5 5 5 5 5	0 current <1 <1 0 0 0 <1 ▲ 123	history1 0 0 0 0 0 0 1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 5 5 5 5 100	Current <1 <1 0 0 <1 ▲ 123 ▲ 470	history1 0 0 0 0 0 0 1 1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 5 5 5 5 100 25	Current <1 <1 0 0 <1 ▲ 123 ▲ 470 ▲ 703	history1 0 0 0 0 0 1 1 1 4	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 5 5 5 100 25 1500	Current <1 <1 0 0 <1 123 ▲ 123 ▲ 470 ▲ 703 ▲ 4869	history1 0 0 0 0 0 1 1 1 4 198	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 5 5 100 25 1500	Current <1 <1 0 0 <1 ▲ 123 ▲ 470 ▲ 703 ▲ 4869 <1	history1 0 0 0 0 0 1 1 1 4 198 <1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 5 5 5 100 25 1500 1500	Current <1 <1 0 0 <1 123 ▲ 123 ▲ 470 ▲ 703 ▲ 4869 <1 Current	history1 0 0 0 0 0 0 1 4 198 <1 history1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 5 100 25 1500 limit/base >15	Current <1 <1 0 0 <1 123 ▲ 123 ▲ 470 ▲ 703 ▲ 4869 <1 Current <	history1 0 0 0 0 0 0 1 4 198 <1 history1 0	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 5 5 100 25 1500 limit/base >15	Current <1 <1 0 0 <1 ▲ 123 ▲ 470 ▲ 703 ▲ 4869 <1 Current <1 5	history1 0 0 0 0 0 0 1 4 198 <1 history1 0 <1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m)	limit/base 5 5 5 5 5 5 5 5 5 100 25 1500 limit/base >15 5 20	Current <1 <1 0 0 <1 123 ▲ 123 ▲ 470 ▲ 703 ▲ 4869 <1 Current <1 5 0	history1 0 0 0 0 0 1 4 198 <1 history1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0	history2 history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base 5 5 5 5 5 5 5 5 5 5 5 5 5 100 25 1500 25 1500 25 1500 25 25 20 20 20 20 20	v current <1 <1 0 0 <1 123 ▲ 123 ▲ 470 ▲ 703 ▲ 4869 <1 vurrent <1 5 0 current	history1 0 0 0 0 0 0 1 4 198 <1 history1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <10 history1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4um	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(III) method ASTM D5185(III) ASTM D5185(III) ASTM D5185(III) ASTM D5185(III) ASTM D5185(IIII) ASTM D5185(IIII) ASTM D5185(IIII) ASTM D5185(IIIII) ASTM D5185(IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	limit/base 5 5 5 5 5 5 5 5 5 5 100 25 1500 25 1500 25 15 20 20 20 20 20 20 20 20 20 20 20 20 20	Current <1 <1 0 0 <1 123 ▲ 123 ▲ 470 ▲ 703 ▲ 4869 <1 Current <1 5 0 Current 2213	history1 0 0 0 0 0 1 4 198 <1 history1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1362	history2 history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m)	limit/base 5 5 5 5 5 5 5 5 5 100 25 1500 25 1500 >15 >20 limit/base >5000 >1300	current <1 <1 0 0 <123 470 703 4869 <1 current <1 0 <10 <10 <10 current <21 5 0 current 2213 627	history1 0 0 0 0 0 1 4 198 <1 history1 0 <1 history1 0 <1 0 <1 0 <1362 365	history2 history2 history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m)	limit/base 5 5 5 5 100 25 100 25 1500 limit/base >15 ≥20 limit/base >5000 >1300 >160	current <1 <1 0 0 <123 470 703 4869 <1 current <1 0 <213 627 59	history1 0 0 0 0 0 0 1 4 198 <1 history1 0 <1 history1 1362 365 31	history2 history2 history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM DS185(m) method ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	limit/base 5 5 5 5 100 25 1500 25 1500 20 limit/base >5000 >1300 >160 >40	current <1 <1 0 0 <123 470 470 4869 <1 current <1 0 <213 627 59 12	history1 0 0 0 0 0 0 1 4 198 <1 history1 0 <1 history1 1362 365 31 8	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >4µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM DS185(m) method ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	limit/base 5 5 5 100 25 1500 25 1500 20 limit/base >5000 >1300 >160 >40 >10	current <1 <1 0 0 <123 470 470 4869 <1 current <1 5 0 current 2213 627 59 12 1	history1 0 0 0 0 0 1 1 4 198 <1 history1 0 <1 history1 0 <1 0 1362 365 31 8 1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >4µm Particles >21µm Particles >38µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM DS165(m) method ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base 5 5 5 5 5 5 5 100 25 1500 25 1500 25 1500 215 20 215 20 21300 21300 21300 2160 240 210	current <1 <1 0 0 <123 470 703 4869 <1 current <1 5 0 current 2213 627 59 12 1	history1 0 0 0 0 0 1 1 4 198 <1 history1 0 <1 history1 0 <10 history1 365 31 8 1 0	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >4µm Particles >14µm Particles >38µm Particles >38µm Particles >71µm Oil Cleanliness	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM DS165(m) method ASTM D5185(m) ASTM D7647 ASTM D7647	limit/base 5 5 5 100 25 1500 1500 1500 25 1500 20 limit/base >5000 >1300 >160 >40 >10 >3 >19/17/14	current <1 <1 0 <1 123 470 470 470 4869 <1 current <1 5 0 current 2213 627 59 12 1 0 18/16/13	history1 0 0 0 0 0 0 0 0 1 4 198 <1 history1 0 <1 0 <10 history1 1362 365 31 8 1 0 18/16/12	history2



OIL ANALYSIS REPORT

