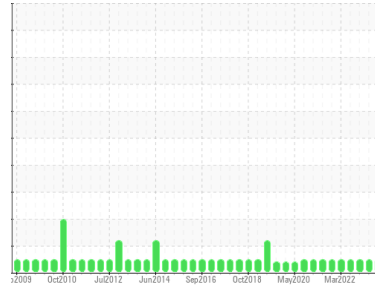




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**[22039066]**  
 Machine Id  
**139-206 DUMPER #3**  
 Component  
**Hydraulic System**  
 Fluid  
**ESSO NUTO H ISO 68 (800 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0870408</b>	WC0782472	WC0749137
Sample Date	Client Info			<b>07 Dec 2023</b>	16 Mar 2023	29 Nov 2022
Machine Age	yrs	Client Info		<b>0</b>	0	0
Oil Age	yrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	1	<1
Chromium	ppm	ASTM D5185(m)	>20	<b>11</b>	12	12
Nickel	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185(m)	>20	<b>2</b>	1	1
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)		<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	<1	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	<1	<1
Barium	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)	5	<b>0</b>	0	0
Calcium	ppm	ASTM D5185(m)	50	<b>52</b>	53	54
Phosphorus	ppm	ASTM D5185(m)	330	<b>324</b>	365	360
Zinc	ppm	ASTM D5185(m)	420	<b>429</b>	419	420
Sulfur	ppm	ASTM D5185(m)	3100	<b>4150</b>	4223	4252
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

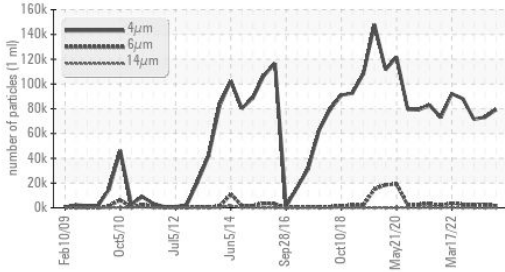
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>79229</b>	73176	71535
Particles >6µm		ASTM D7647	>5000	<b>1724</b>	2671	2370
Particles >14µm		ASTM D7647	>640	<b>11</b>	26	15
Particles >21µm		ASTM D7647	>160	<b>4</b>	6	3
Particles >38µm		ASTM D7647	>40	<b>0</b>	1	0
Particles >71µm		ASTM D7647	>10	<b>0</b>	1	0
Oil Cleanliness		ISO 4406 (c)	>--/19/16	<b>23/18/11</b>	23/19/12	23/18/11

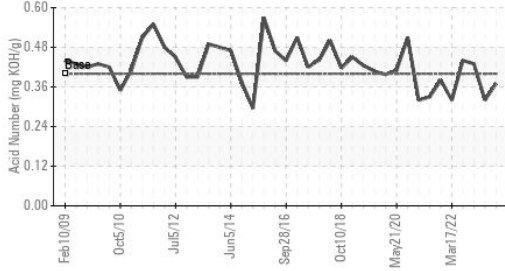


# OIL ANALYSIS REPORT

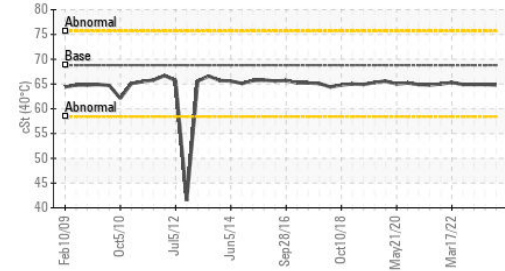
### Particle Trend



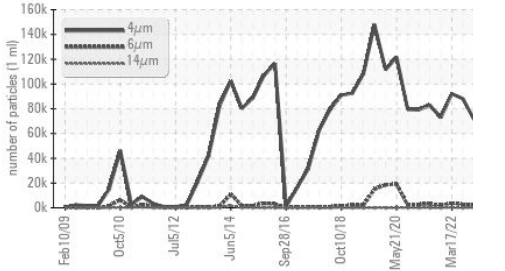
### Acid Number



### Viscosity @ 40°C



### Particle Trend

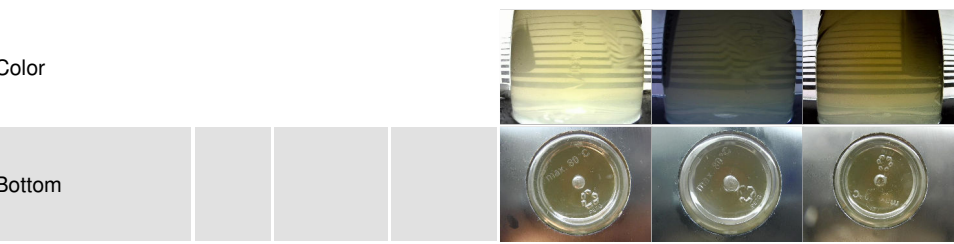


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	.40	<b>0.37</b>	0.32	0.43

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

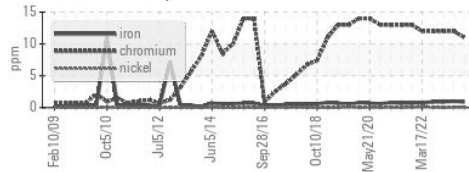
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.8	<b>64.8</b>	64.9	64.9

### SAMPLE IMAGES

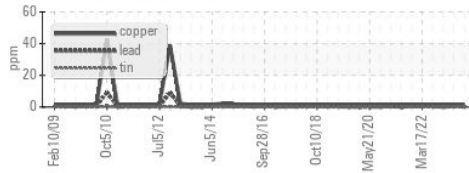


### GRAPHS

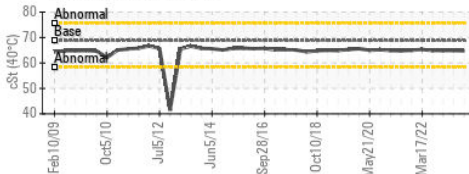
#### Ferrous Alloys



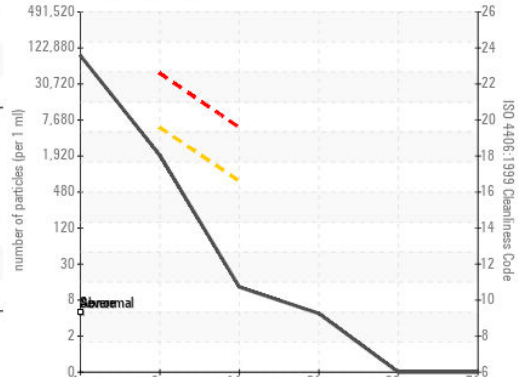
#### Non-ferrous Metals



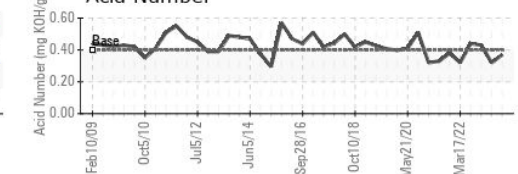
#### Viscosity @ 40°C



#### Particle Count



#### Acid Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
 Sample No. : WC0870408  
 Lab Number : 02603201  
 Unique Number : 5696286  
 Test Package : IND 2

**ARAUCO - St. Stephen**  
 151 Church Street  
 St. Stephen, NB  
 CA E3L 3A6  
 Contact: Jim Sears  
 Jim.Sears@arauco.com  
 T: (506)465-2858  
 F: (506)465-2831

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.