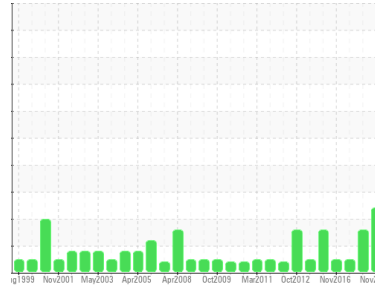




PROBLEM SUMMARY

Sample Rating Trend



WATER



Machine Id
HLK - TURBINE BEARING (S/N 61330)

Component
Bearing

Fluid
PETRO CANADA TURBOFLO R&O 46 (380 LTR)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition. (Customer Sample Comment: Unsure date)

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Appearance	scalar	Visual*	NORML	▲ WGOIL	NORML	NORML
Free Water	scalar	Visual*		▲ 1%	NEG	NEG

Customer Id: NEWMIL
 Sample No.: WC0827909
 Lab Number: 02603211
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Water Drain-off	MISSED	Dec 15 2023	?	We advise that you follow the water drain-off procedure for this component.
Resample	MISSED	Dec 15 2023	?	We recommend an early resample to monitor this condition.
Check Breathers	MISSED	Dec 15 2023	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Water Access	MISSED	Dec 15 2023	?	We advise that you check for the source of water entry.
Check Seals	MISSED	Dec 15 2023	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

23 Oct 2021 Diag: Kevin Marson

ISO



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. Particles >14µm are abnormally high. Particles >21µm are abnormally high. Particles >4µm are abnormally high. Particles >6µm are abnormally high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



11 Jul 2018 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



01 Nov 2016 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

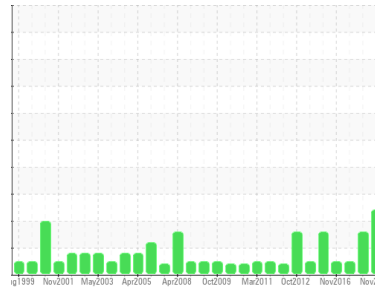
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
HLK - TURBINE BEARING (S/N 61330)

Component
Bearing

Fluid
PETRO CANADA TURBOFLO R&O 46 (380 LTR)

DIAGNOSIS

▲ Recommendation

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition. (Customer Sample Comment: Unsure date)

Wear

All component wear rates are normal.

▲ Contamination

Free water present. The system cleanliness is acceptable for your target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0827909	WC118599	WC965227
Sample Date	Client Info		08 Nov 2023	23 Oct 2021	11 Jul 2018
Machine Age	hrs	Client Info	103437	0	0
Oil Age	hrs	Client Info	103437	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	<1	2	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0	0
Lead	ppm	ASTM D5185(m)	>20	0	<1	<1
Copper	ppm	ASTM D5185(m)	>20	<1	<1	0
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		<1	<1	0
Barium	ppm	ASTM D5185(m)		<1	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	<1
Magnesium	ppm	ASTM D5185(m)		0	0	<1
Calcium	ppm	ASTM D5185(m)	0	0	<1	<1
Phosphorus	ppm	ASTM D5185(m)	3	3	3	2
Zinc	ppm	ASTM D5185(m)	0	<1	1	1
Sulfur	ppm	ASTM D5185(m)		132	99	79
Lithium	ppm	ASTM D5185(m)		<1	<1	0

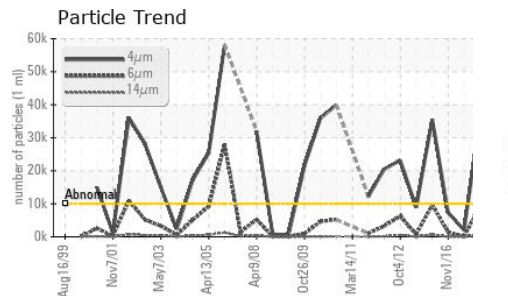
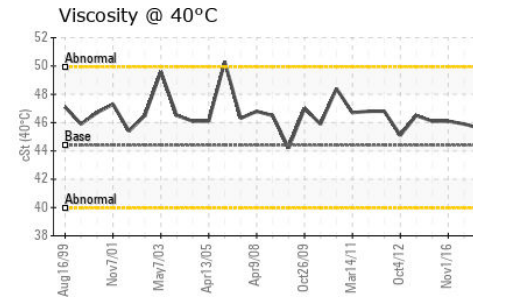
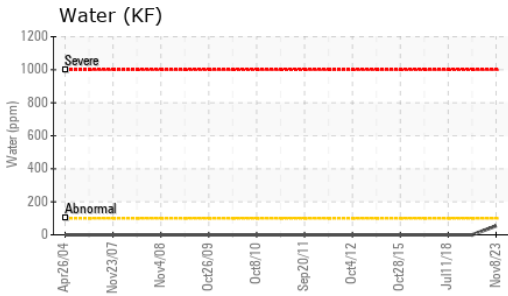
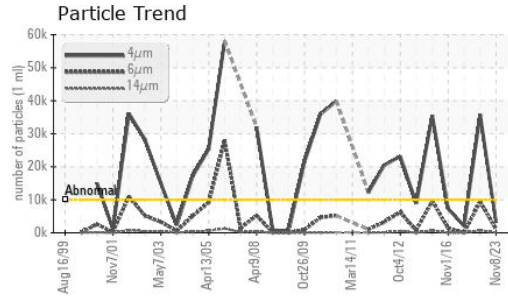
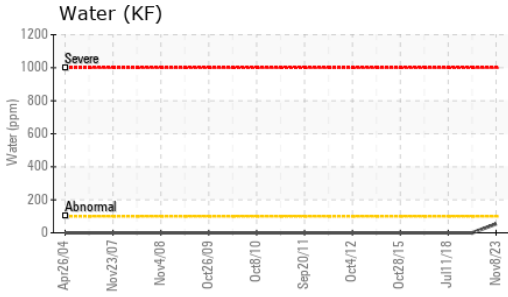
CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	0	<1	<1
Sodium	ppm	ASTM D5185(m)		0	<1	1
Potassium	ppm	ASTM D5185(m)	>20	0	<1	0
Water	%	ASTM D6304*	>2	0.005	---	---
ppm Water	ppm	ASTM D6304*		54	---	---

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	3162	▲ 35769	2054
Particles >6µm	ASTM D7647	>2500	1100	▲ 9403	117
Particles >14µm	ASTM D7647	>160	81	▲ 710	4
Particles >21µm	ASTM D7647	>40	18	▲ 149	1
Particles >38µm	ASTM D7647	>10	1	5	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/14	19/17/14	▲ 22/20/17	18/14/9

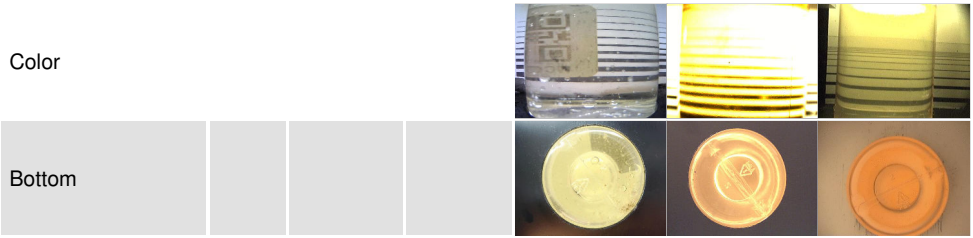
OIL ANALYSIS REPORT



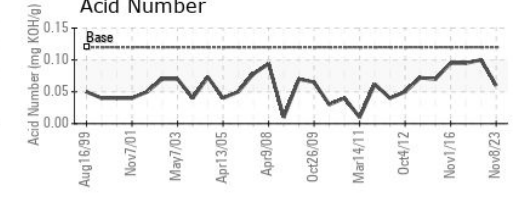
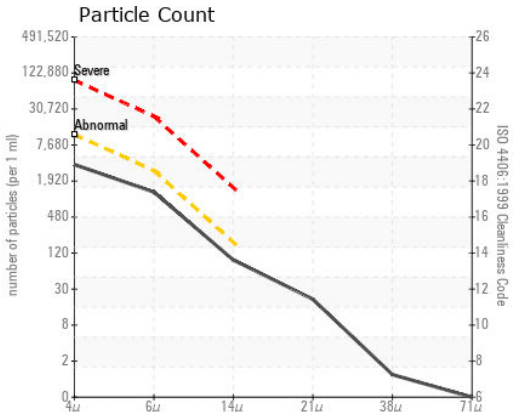
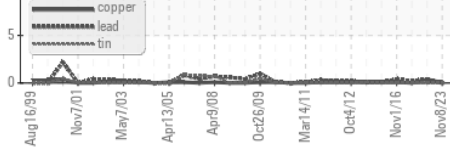
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.12	0.06	0.10	0.095
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	▲ WGOIL	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	.2%	NEG	NEG
Free Water	scalar	Visual*		▲ 1%	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	44.4	44.8	45.6	45.9

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 NEWFOUNDLAND & LABRADOR HYDRO
Sample No. : WC0827909 **Received** : 14 Dec 2023
Lab Number : 02603211 **Diagnosed** : 15 Dec 2023
Unique Number : 5696296 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: KF, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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