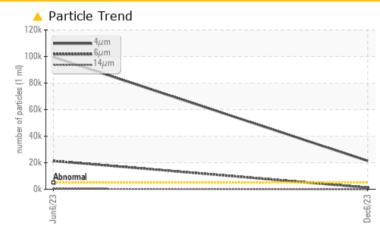


Area IRON SHORING Machine Id 100-037

Component Hydraulic System Fluid PETRO CANADA HYDREX AW 46 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST	RESULTS				
Sample Status			ABNORMAL	SEVERE	
Particles >4µm	ASTM D7647	>5000	<u> </u>	99474	
Oil Cleanliness	ISO 4406 (c)	>19/17/14	A 22/17/11	24/22/16	

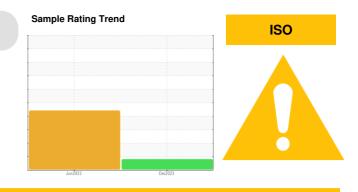
Customer Id: RONVAU Sample No.: WC0872912 Lab Number: 02603251 Test Package: MOBCE



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We recommend you service the filters on this component.			
Resample			?	We recommend an early resample to monitor this condition.			

HISTORICAL DIAGNOSIS



06 Jun 2023 Diag: Wes Davis

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





OIL ANALYSI

IRON SHORING 100-037

Component **Hydraulic System** PETRO CANADA HYDREX AW 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SIS REPO	ORT	Samp	ne hating ite	;11 u		ISO
)		-				
			Jun2023	Dec2023		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0872912	LH0265810	
Sample Date		Client Info		06 Dec 2023	06 Jun 2023	
Machine Age	hrs	Client Info		0	1543	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info			Changed	
Sample Status				ABNORMAL	SEVERE	
CONTAMINATIC	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	4	6	
Chromium	ppm	ASTM D5185(m)	>10	0	0	
Nickel	ppm	ASTM D5185(m)	>10	<1	0	
Titanium	ppm	ASTM D5185(m)		0	<1	
Silver	ppm	ASTM D5185(m)		<1	0	
Aluminum	ppm	ASTM D5185(m)		1	3	
Lead	ppm	ASTM D5185(m)	>10	<1	0	
Copper	ppm	ASTM D5185(m)	>75	<1	<1	
Tin Antimony	ppm	ASTM D5185(m) ASTM D5185(m)	>10	0	0	
Vanadium	ppm ppm	ASTM D5185(m) ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	
Barium	ppm	ASTM D5185(m)		<1	0	
Molybdenum	ppm	ASTM D5185(m)	0	0	0	
Manganese	ppm	ASTM D5185(m)	0	0	<1	
Magnesium	ppm	ASTM D5185(m)	0	1	2	
Calcium	ppm	ASTM D5185(m)		39	44	
Phosphorus	ppm	ASTM D5185(m)	330	323	360	
Zinc Sulfur	ppm	ASTM D5185(m) ASTM D5185(m)	430 760	341 728	320 733	
Lithium	ppm ppm	ASTM D5185(m)	760	<1	<1	
			line it //e e e e			
CONTAMINANT		method	limit/base		history1	history2
Silicon Sodium	ppm	ASTM D5185(m)	>20	2 <1	7 0	
Potassium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	>20	0	2	
		()				
FLUID CLEANLI	NESS	method	limit/base		history1	history2
Particles >4µm		ASTM D7647	>5000	A 21332	99474	
Particles >6µm		ASTM D7647 ASTM D7647		1240	 21319 344 	
Particles >14µm Particles >21µm		ASTM D7647 ASTM D7647	>160 >40	15 3	▲ 344 ▲ 63	
Particles >38µm		ASTM D7647 ASTM D7647	>40 >10	3 1	3	
Particles >71µm		ASTM D7647		0	1	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u> </u>	24/22/16	
0.12.11) Povr 1		. /		Contract/	ation Condes T	

Sample Rating Trend

Contact/Location: Service Team - RONVAU



OIL ANALYSIS REPORT

20k 4µm	FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
00k - καταστάστασα 6μm	Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	0.36		
80k	VISUAL		method	limit/base	current	history1	history2
60k	White Metal	scalar	Visual*	NONE	NONE	NONE	
40k	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
Abnormal	Precipitate	scalar	Visual*	NONE	NONE	NONE	
0k	Silt	scalar	Visual*	NONE	NONE	NONE	
Jun6/23 Dec6/23	Debris	scalar	Visual*	NONE	NONE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
A Particle Trend	Appearance	scalar	Visual*	NORML	NORML	NORML	
0k	Odor	scalar	Visual*	NORML	NORML	NORML	
0k +	Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	
0k	Free Water	scalar	Visual*		NEG	NEG	
0k -	FLUID PROPER	TIES	method	limit/base	current	history1	history2
Ok Abnomal	Visc @ 40°C	cSt	ASTM D7279(m)	46.4	42.9	44.5	
Jun 6/23	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Acid Number	Color						no image
60 50 40 30 20	Bottom						no image
10	GRAPHS			_			
Jun623 33	Ferrous Alloys			101 500	Particle Count		20
7	10 iron]			491,520			T ²⁶
Viscosity @ 40°C	E 5-			122,880	Severe		-24
54 52 - Abnormal				30,720			-22
52 † Abnormal 50 • 1	0			7,680	Abnormal		-20
48 - Base	Jun6/23			Dec6/23 (per 1 ml) 1,920	[··] ··		18
46 - Base				d 1,520	1.		TIO
44	Non-ferrous Meta	ls		sarotured 480	\`.		+20 +18 +16 +14
40 - Abnormal	copper			Jo nape 120			-14
38	E. 5 -			30		`	-12
Jun6/23				8			-10
	nn6/2			Dec6/23	1		
				9	¥μ 6μ	14µ 21µ	38µ 71µ
	Viscosity @ 40°C				Acid Number		
	Abnormal			0.60 KOH/0)	Base		
	50 Base 45 45 3 40 Abnomal			5 0.40			
	^药 40 Abnormal			a 0.40			
	35						
	Jun6/23			Dec6/23	Jun6/23		
	٦٢			De	٦٢		
Laboratory Sample No. Lab Number Unique Number	: 02603251	175 Apple Received Diagnose Diagnost	i :14 ed :15	ington, ON L Dec 2023 Dec 2023 s Davis	7L 5H9 RONI/IR	100 MACI V	AVATING LT NTOSH BLV AUGHAN, O CA L4K 4F Service Tea